

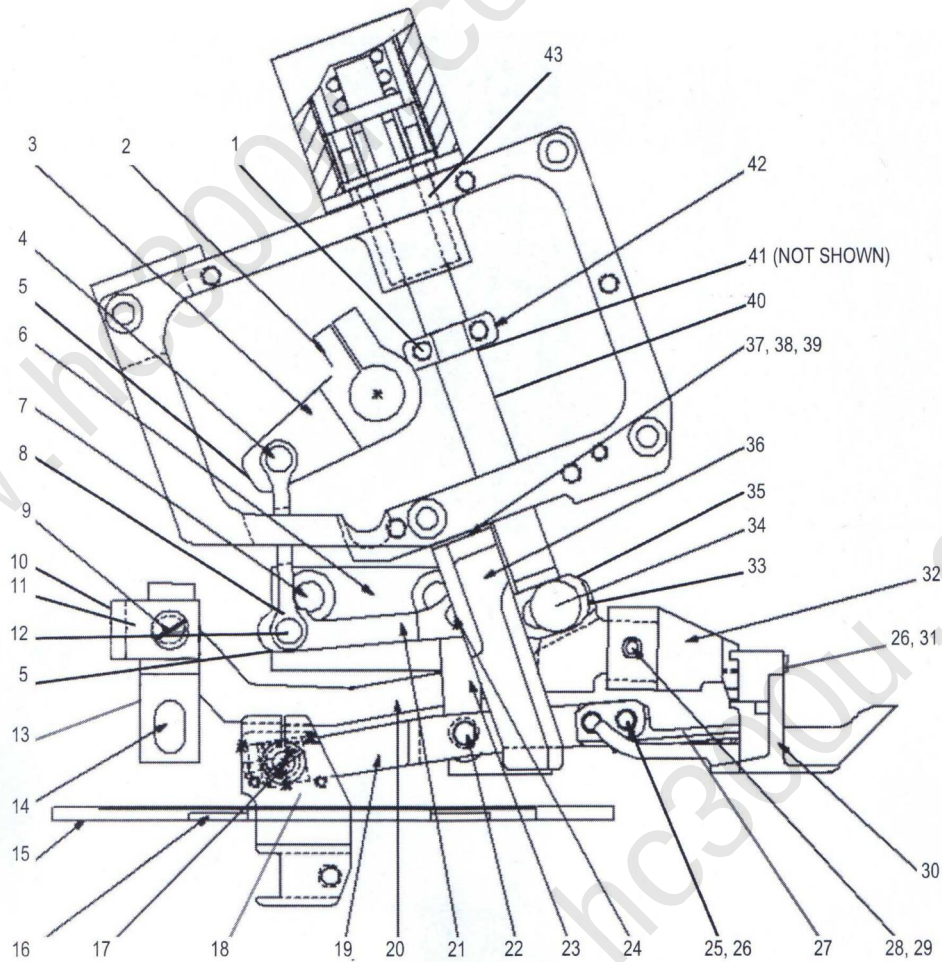
Multifuntion Overlock Flanging Machine

EX4000

Parts Book

Updated in 2026-6

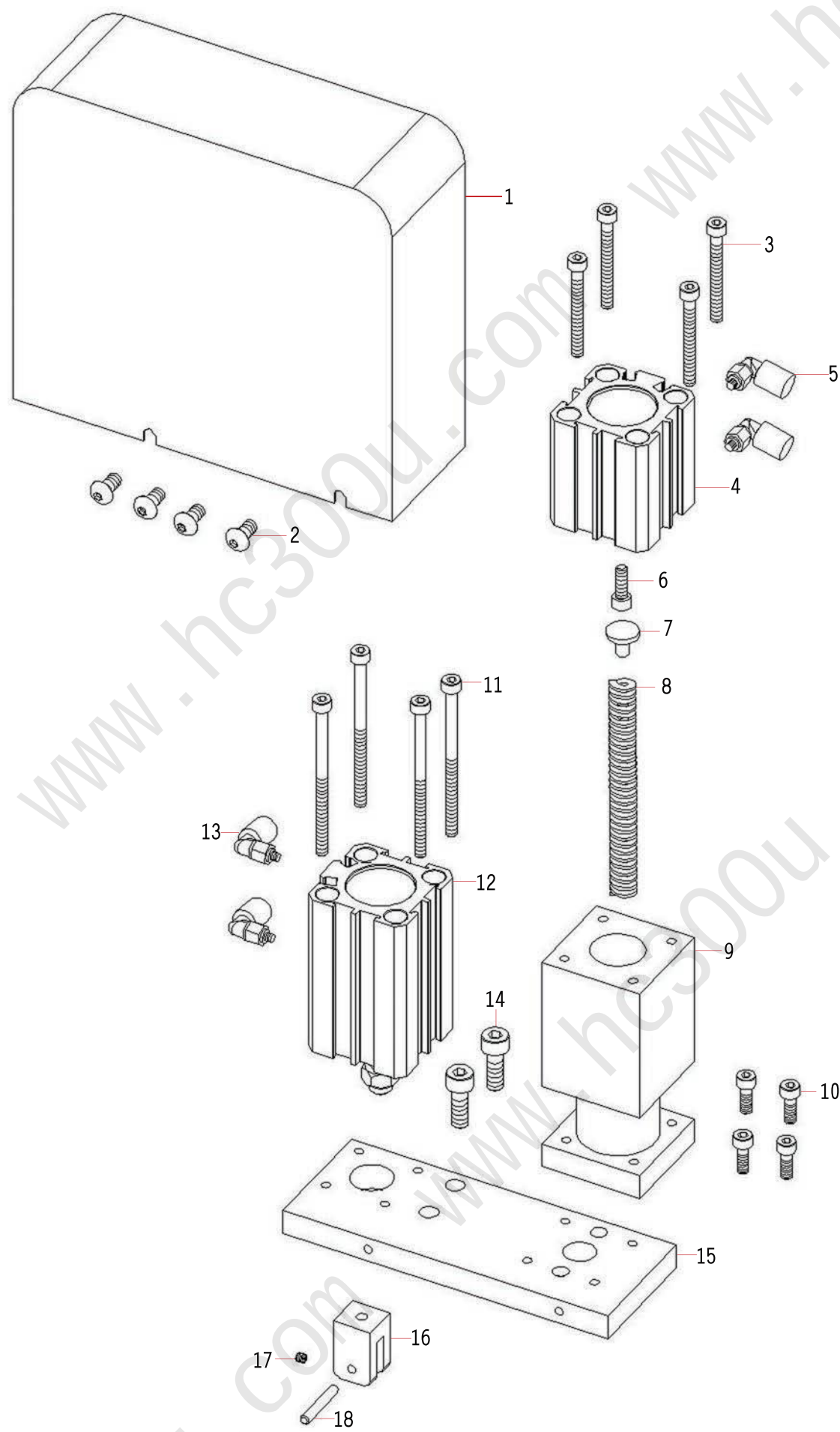
WALKING FOOD MACHANISN



WALKING FOOT MECHANISM

Ref#	Part#	Descreption	Qty
1	6Z2774	SHCS 6-32×3/8	2
2	6Z2762	SCREW	1
3	6Z8217	ARM,WALKING DRIVE	1
4	6Z1407	PIN, LONG PIVOT	1
5	6Z2790	SET SCREW 6-32×1/4	2
6	802682	GUIDE, LINKAGE INNER	1
7	93070A141	LOW-HEAD SCS M6×10	2
8	802453	BEAM, CONNECTOR, ULTRA HIGH LIFT	1
9	6Z4048	PIN, PRESSER FOOT ARM	1
10	6Z2796	SS 8-32×3/8	1
11	802769	HOLDER, PRESSER FOOT ARM	1
12	6Z1946	PIN, CONNECTING LINK	1
13	801026	LOCATING STUD, PRESSER FOOT ARM (NOT SHOWN)	1
14	6Z4220	WASHER, SET, SPHERICAL, 1/4	1
15	802687	COVER, CHAMBER	1
16	802696	SEAL, CHAMBER BOTTOM	1
17	6Z5310	PIN, TOP FEED	1
18	6Z5855	HOLDER, TOP FEED	1
19	6Z7003	BEAM, TOP FEED	1
20	6Z4052	SEE PAGES 8 AND 9.	
21	6Z8520	LINK, WALKING FOOT	1
22	6Z1947	PIN, LONG PIVOT	1
23	6Z3554	LINK, TOP FEED	1
24	6Z4050	PIN, UPPER PIVOT	1
25	6Z2755	SHCS 8-32×1/2	2
26	6Z4202	BELLEVILLE WASHER, #8	3
27	6Z4051-1	(10 MM)	1
	6Z4051-2	FOOT TOP FEED (20 MM)	
	6Z4051-3	(30 MM)	
28	6Z4054	T-HANDLE TORX KEY, T25 (NOT SHOWN)	1
29	6Z5271	SEE PAGES 8 AND 9.	1
30	6Z7175-1	(10 MM)	1
	6Z7175-2	PRESSER FOOT (20 MM)	
	6Z7175-3	(30 MM)	
31	6Z2765	SCREW (NOT SHOWN)	1
32	6Z5284	SEE PAGES 8 AND 9.	1
33	801254	EXTENSION, PRESSER BAR	1
34	6Z4049	SEE PAGES 8 AND 9.	1
35	6Z2782	SHCS 10-32×3/8	1
36	802598	GUIDE, LINKAGE OUTER	1
37	802694	SPACER, LINKAGE OUTER, 030"THICK	1
38	6Z6484	SPACER, LINKAGE OUTER, 020"THICK	1
39	6Z7002	SPACER, LINKAGE OUTER, 010"THICK	1
40	801257	PRESSER FOOT ROD	1
41	801438	LIFING ARM	1
42	802688	COLLAR, LIFTING	1
43	4027004	BEARING	2

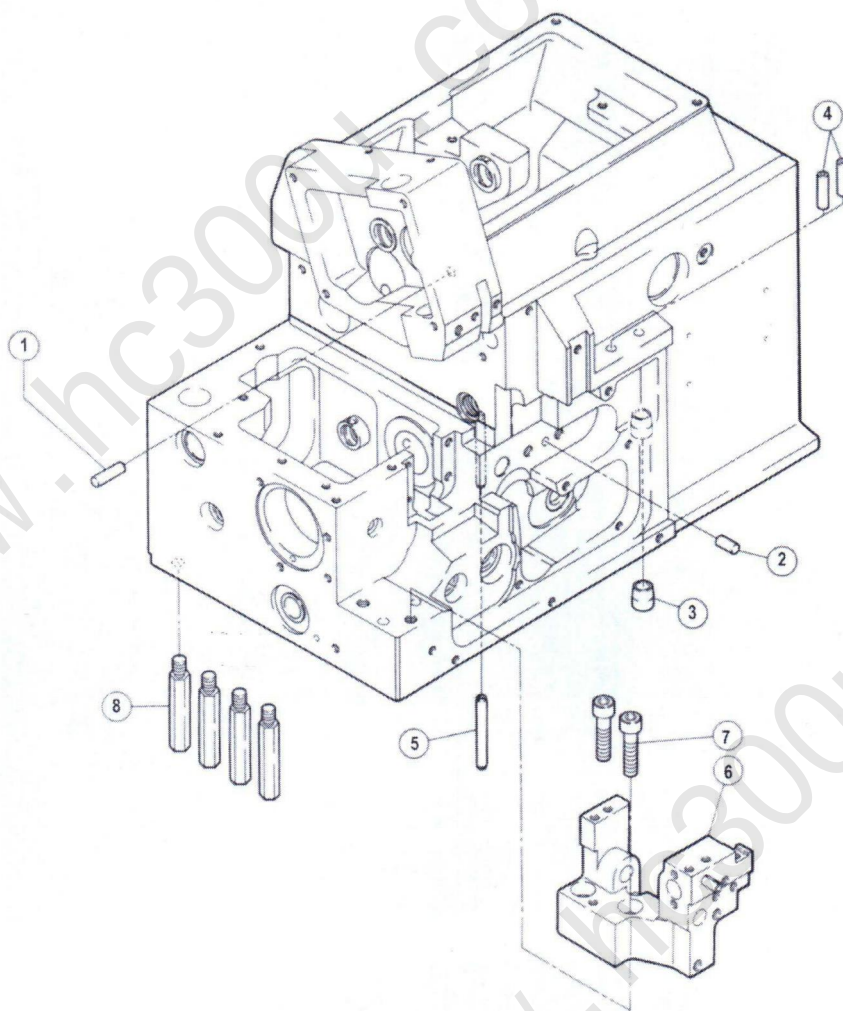
PRESSURE DEVICE



PRESSER COMPONENT

Ref#	Part#	Descreption	Qty
1	6Z9647	Cylinder block	1
2	6Z0489	Screw	4
3	6Z9648	Screw	4
4	6Z9649	Cylinder	1
5	6Z0173	Fast interface	2
6	6Z9650	Screw	1
7	6Z9651	Spring gasket	1
8	6Z9652	Spring Y	1
9	6Z9653	Spring fixing base	1
10	6Z9654	Screw	4
11	6Z9655	Screw	4
12	6Z8416	Cylinder	1
13	6Z0173	Fast interface	2
14	6Z9656	Screw	4
15	6Z9657	Supporting base	1
16	6Z9658	Connection	1
17	6Z9659	Screw	1
18	6Z9660	Pin	1

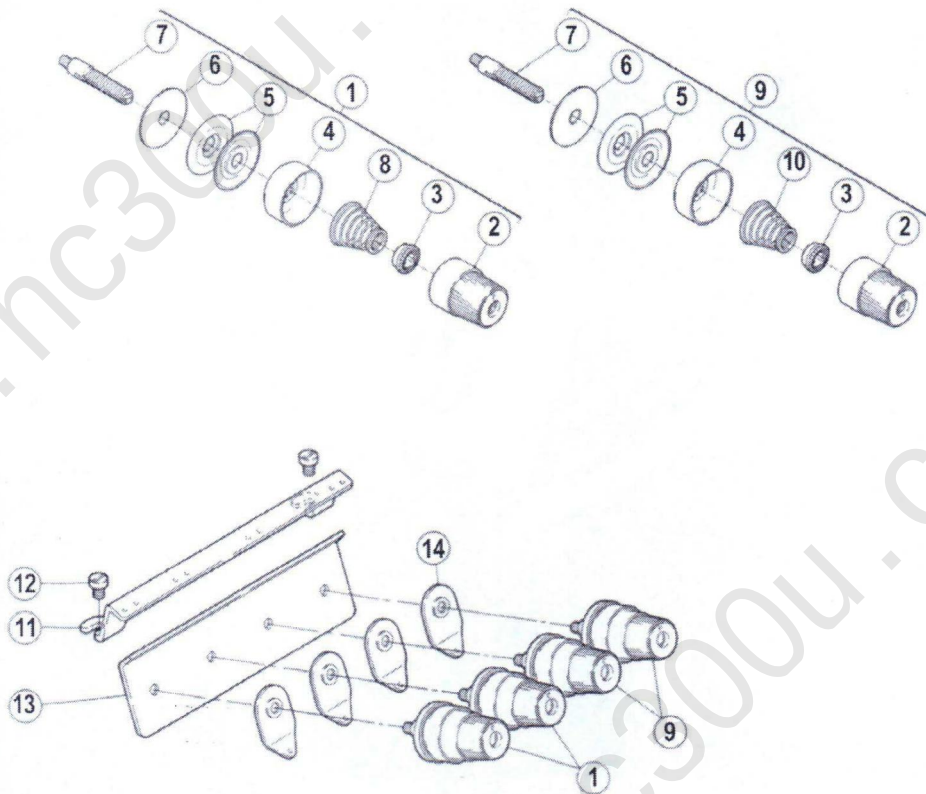
MACHINE BED FRAME



MACHINE BED FRAME

Ref#	Part#	Descreption	Qty
1	660279	ROD	1
2	660274	PIN	1
3	6Z4195	GUIDE,OLER FLOAT	1
4	6Z9335	PIPE	2
5	660276	PLUG	1
6	6Z3653	NEEDLE PLATE/KNIFE SUPPORT	1
7	6Z3643	SCREW	2
8	6Z0041	BED PIN	4

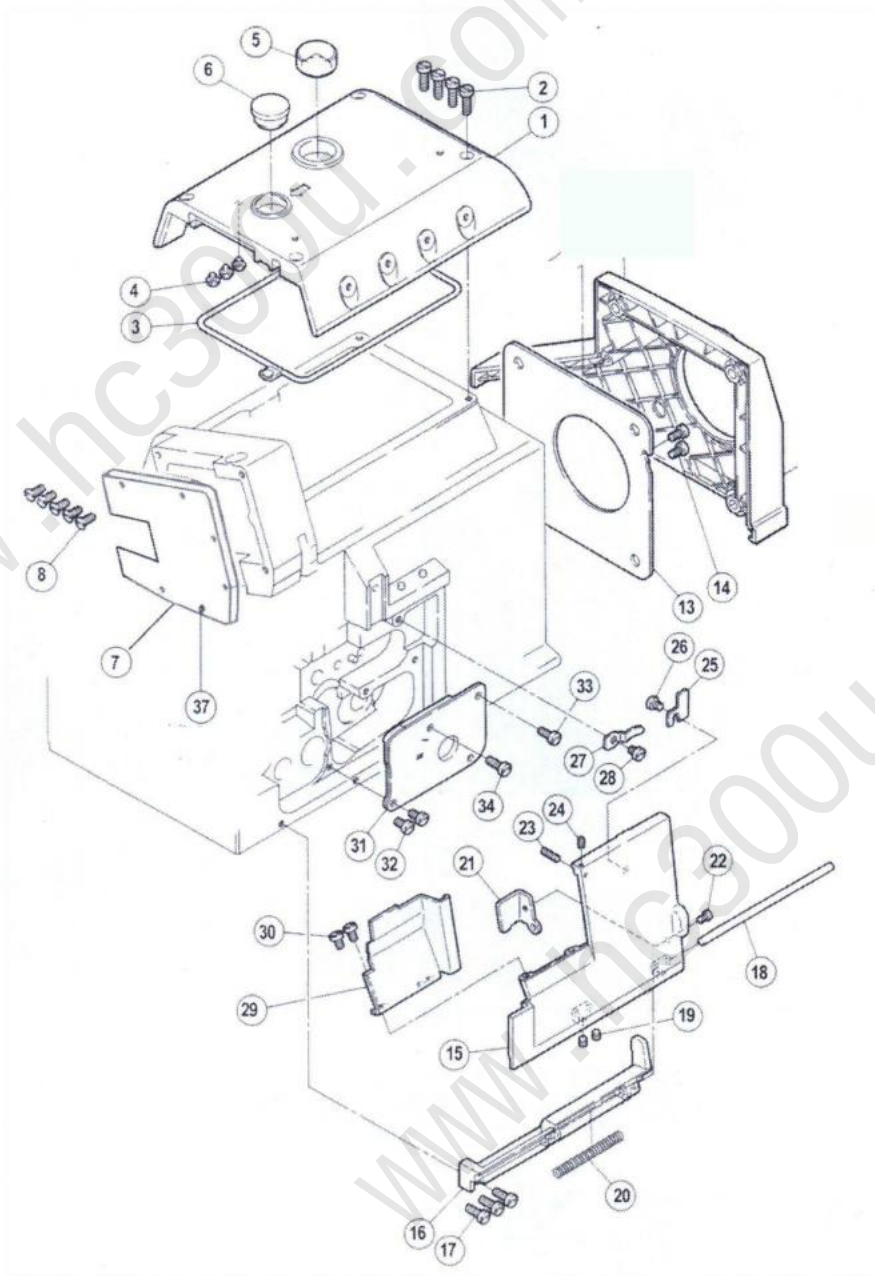
THREAD TENSION MECHANISM



THREAD TENSION MECHANISM

Ref#	Part#	Descreption	Qty
1	6Z5675	THREAD TENSION,COMPLETE	1
2	6Z1824	POST NUT	1
3	6Z2870	SPRING BUSHING	1
4	6Z2871	CUP	1
5	730061	TENSION DISC	2
6	6Z0709	FELT	1
7	6Z1998	SCREW STUD	1
8	6Z1161	SPRING HEAVY	1
9	6Z7874	THREAD TENSION COMPLETE	1
10	6Z1568	SPRING,MEDIUM	1
11	730058	THREAD EYELET	1
12	660082	SCREW	1
13	730059	THREAD EYELET	1
14	730095	TENSION GUIDE	1

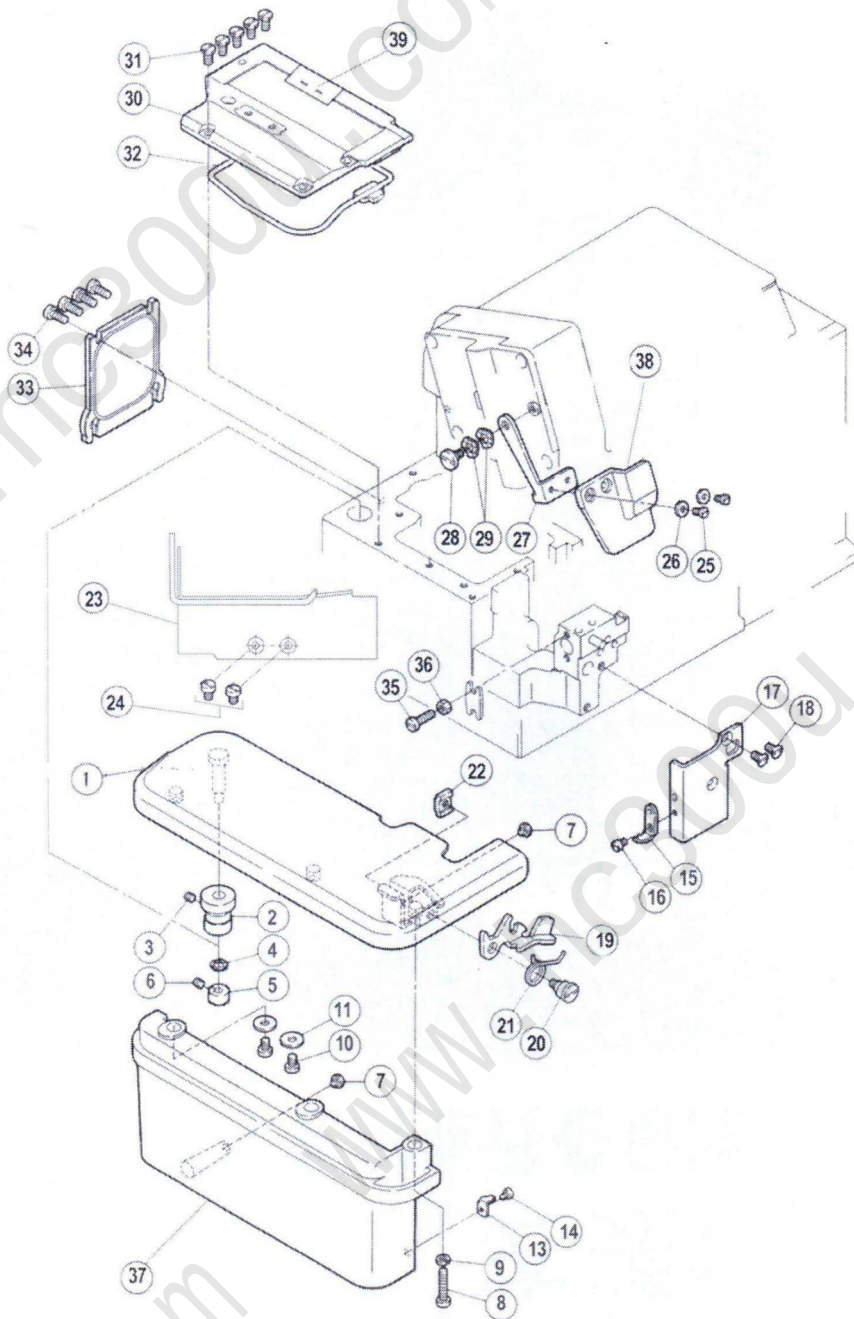
COVER (1 OF 2)



COVER (1 OF 2)

Ref#	Part#	Description	Qty
1	730000	TOP COVER	1
2	6Z3640	SCREW	4
3	6Z0038	GASKET	1
4	730030	CUSHION RUBBER	3
5	730045	OIL SIGHT WINDOW	1
6	730031	PLUG	1
7	802683	COVER,NEEDLE DRIVE	11
8	BHCS 8-32×1/2	SCREW	5
13	730005	FAN COVER	1
14	6Z0024	SCREW	2
15	6Z6559	FROT COVER	1
16	6Z6560	HINGE	1
17	6Z3639	SCREW	3
18	730032	PIN	1
19	6Z2576	SCREW	2
20	6Z2912	SPRING	1
21	6Z8105	LATCH	1
22	6Z8057	SCREW	1
23	6Z8152	SCREW	1
24	6Z6203	SCREW	1
25	6Z8106	LATCH	1
26	6Z0015	SCREW	1
27	6Z5686	FLAT SPRING	1
28	6Z0015	SCREW	1
29	6Z3710	FRONT COVER,LEFT	1
30	660082	SCREW	2
31	6Z5409	COVER	1
32	6Z0024	SCREW	2
33	6Z8095	SCREW	1
34	6Z3639	SCREW	1
37	6Z0482	SCREW	1

COVER (2 OF 2)



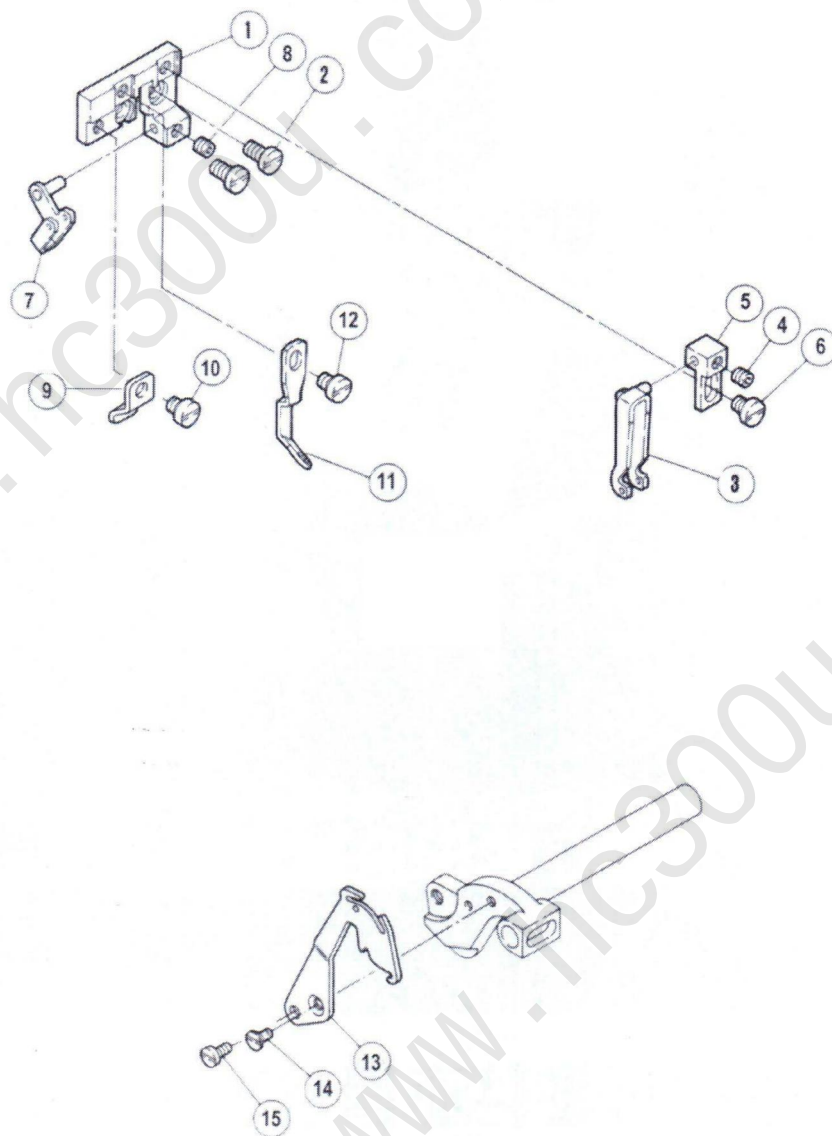
COVER (2 OF 2)

Ref#	Part#	Descrption	Qty
1	801546	CLOTH PLATE	1
2	730012	BUSHING	1
3	6Z2576	SCREW	1
4	730051	WASHER	1
5	6Z2113	COLLER	1
6	6Z2576	SCREW	1
7	730030	CUSHION RUBBER	2
8	660084	SCREW	1
9	640005	SPRING WASHER	1
10	660082	SCREW	2
11	730036	WASHER	2
13	6Z6893	LATCH	1
14	6Z0376	SCREW	1
15	730014	LATCH	1
16	660086	SCREW	1
17	6Z3768	PLATE	1
18	6Z3769	SCREW	2
19	730015	LEVER	1
20	660090	SCREW	1
21	6Z0040	SPRING	1
22	730017	BRACKET	1
23	6Z7126	COVER.LINKAGE TUBE ASSEMBLY	1
24	BHCS M4×12	SCREW	2
25	6Z0393	SCREW	2
26	6Z0215	WASHER	2
27	6Z3686	BRACKET	1
28	6Z5719	SCREW	1
29	730051	WASHER	2
30	802687	CHAMBER COVER	1
31	6Z3641	SCREW	5
32	6Z1077	GASKET	1
33	6Z8558	COVER PLATE	1
34	6Z8095	SCREW	4
35	6Z0023	SCREW	1
36	660099	NUT	1
37	730023	SIDE COVER	1
38	6Z3687	EYE GUARD	1
39	6Z1855	BOOT	1

CRANKSHAFT DRIVE MECHANISM

Ref#	Part#	Descreption	Qty
1	730027	CRANKSHAFT	1
2	660092	SCREW	5
3	730028	BALANCE WEIGHT	2
4	660093	SCREW	4
5	730029	PIN	1
6	6Z0025	SCREW	1
7	6Z6194	O-RING	1
8	6Z6691	BALL BEARING, COMPLETE	1
9	6Z8589	SCREW	2
10	6Z3753	SCREW	1
11	730040	RING	1
12	6Z8132	BALL BEARING	1
13	6Z4168	BALL BEARING	1
14	730041	WASHER	1
15	6Z4167	OIL SEAL	1
16	6Z4166	O-RING	1
17	6Z6194	O-RING	1
18	6Z9376	BALL BEARING RETAINER	1
19	6Z8095	SCREW	3
20	6Z8550	FAN, COMPLETE	1
21	6Z7740	MACHINE PULLEY	1
22	6Z0025	SCREW	2
23	660097	BOLT	1
24	6Z0551	SPRING WASHER	1
25	730044	PIN	1
26	730054	COVER	1
27	6Z3748	SCREW	2
28	6Z8095	SCREW	1

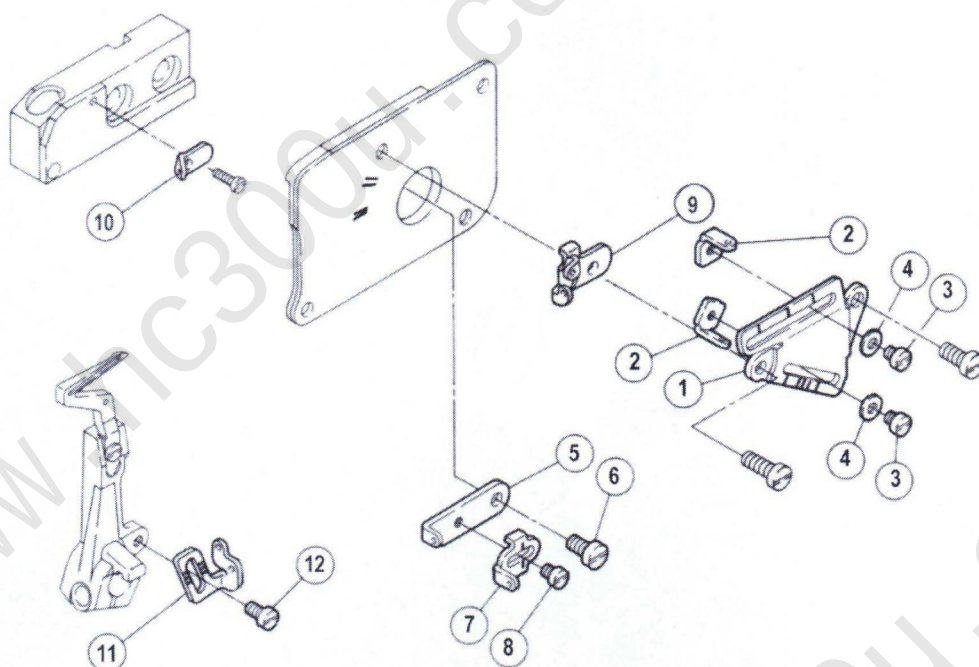
THREAD GUIDE & THREAD TAKE-UP (1 OF 2)



THREAD GUIDE & THREAD TAKE-UP (1 OF 2)

Ref#	Part#	Descreption	Qty
1	6Z3690	BRACKET	1
2	6Z0614	SCREW	2
3	6Z3651	THREAD GUIDE	1
4	6Z2576	SCREW	1
5	6Z0055	BRACKET	1
6	6Z0015	SCREW	1
7	730066	THREAD GUIDE	1
8	6Z2576	SCREW	1
9	6Z0056	THREAD EYELET	1
10	6Z0015	SCREW	1
11	6Z3652	THREAD EYELET	1
12	6Z0015	SCREW	1
13	6Z3543	THREAD TAKE-UP	1
14	6Z0433	SCREW	1
15	6Z0393	SCREW	1

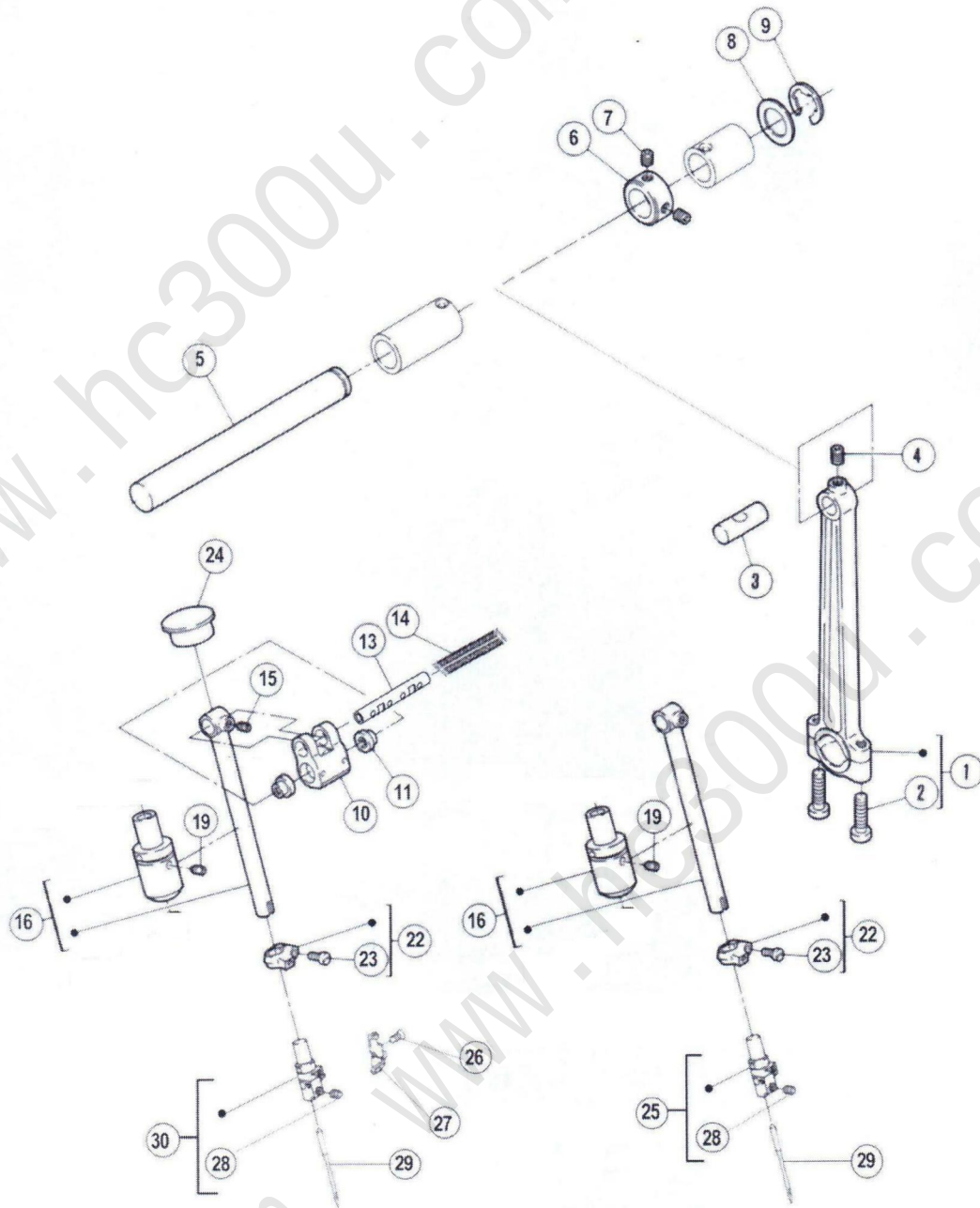
THREAD GUIDE & THREAD TAKE-UP (2 OF 2)



THREAD GUIDE & THREAD TAKE-UP (2 OF 2)

Ref#	Part#	Descreption	Qty
1	730072	BRACKET	1
2	6Z9336	THREAD GUIDE,RIGHT	2
3	6Z0376	SCREW	2
4	6Z0215	WASHER	2
5	6Z5514	THREAD TAKE-UP	1
6	6Z0024	SCREW	1
7	6Z5664	THREAD EYELET	1
8	6Z0376	SCREW	1
9	6Z8019	THREAD EYELET	1
10	6Z9337	THREAD EYELET	1
11	730078	THREAD TAKE-UP	1
12	6Z8151	SCREW	1

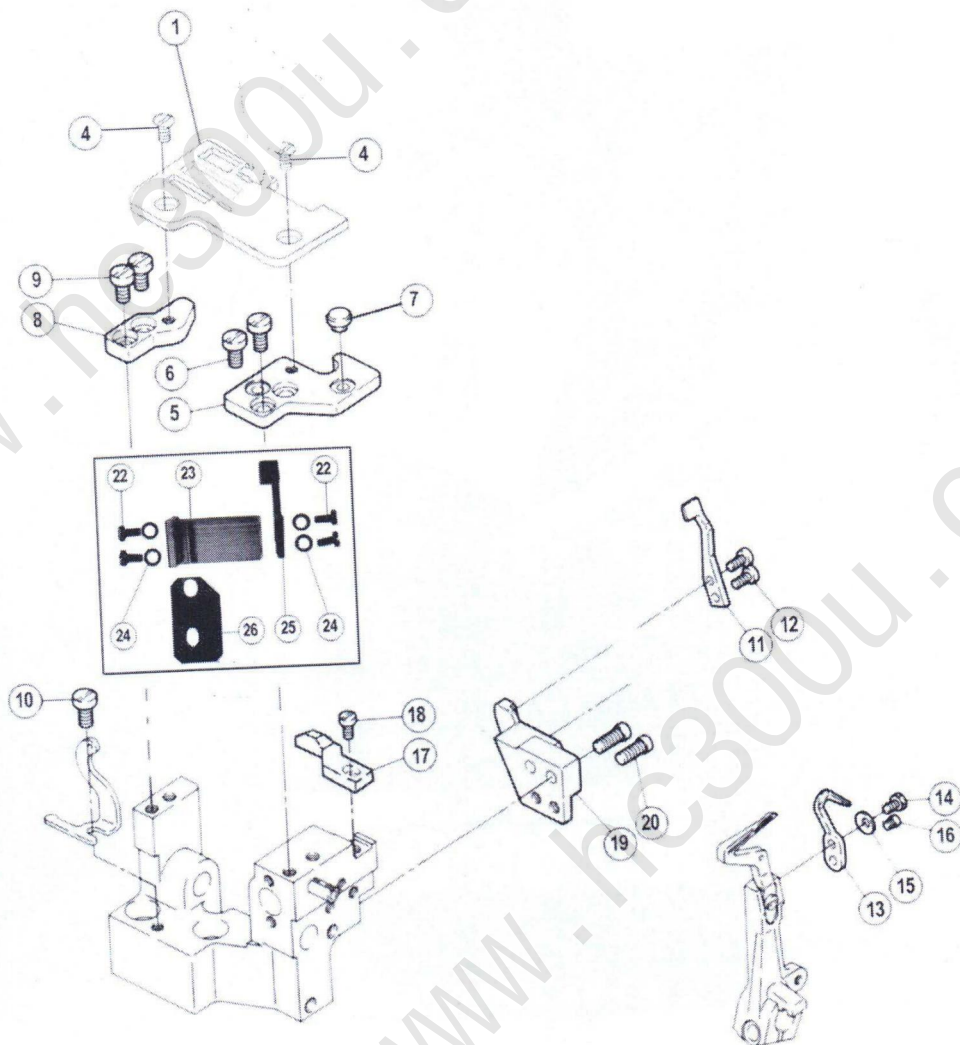
NEEDLE DRIVE MECHANISM (1 OF 2)



NEEDLE DRIVE MECHANISM (1 OF 2)

Ref#	Part#	Descreption	Qty
1	6Z2163	CONNECTION	1
2	6Z0023	SCREW	2
3	6Z0042	PIN	1
4	6Z0027	SCREW	1
5	802685	SHAFT,NEEDLE DRIVE	1
6	730081	COLLAR	1
7	6Z2576	SCREW	2
8	615390	WASHER	1
9	6Z4108	RING	1
10	6Z1306	LINK	1
11	6Z5398	PIN	2
13	801445	PIN	1
14	N/A	OIL WICK	2
15	6Z2494	SCREW	1
16	6Z3556	BUSHING ASSEMBLY	1
19	4546PEG	SCREW	2
20	6Z0061	O-RING	1
23	660063	SCREW	1
24	240310	PLUG	1
25	6Z1725	NEEDLE HOLDER ASSEMBLY	1
26	6Z0031	SCREW	2
27	6Z3650	THREAD GUIDE	2
28	6Z2547	SCREW,SET,5-44 × 1/8	4
29	6Z7072	135× 7#24 NEEDLE	2
30	6Z4046	NEEDLE HOLDER ASSEMBLY	1

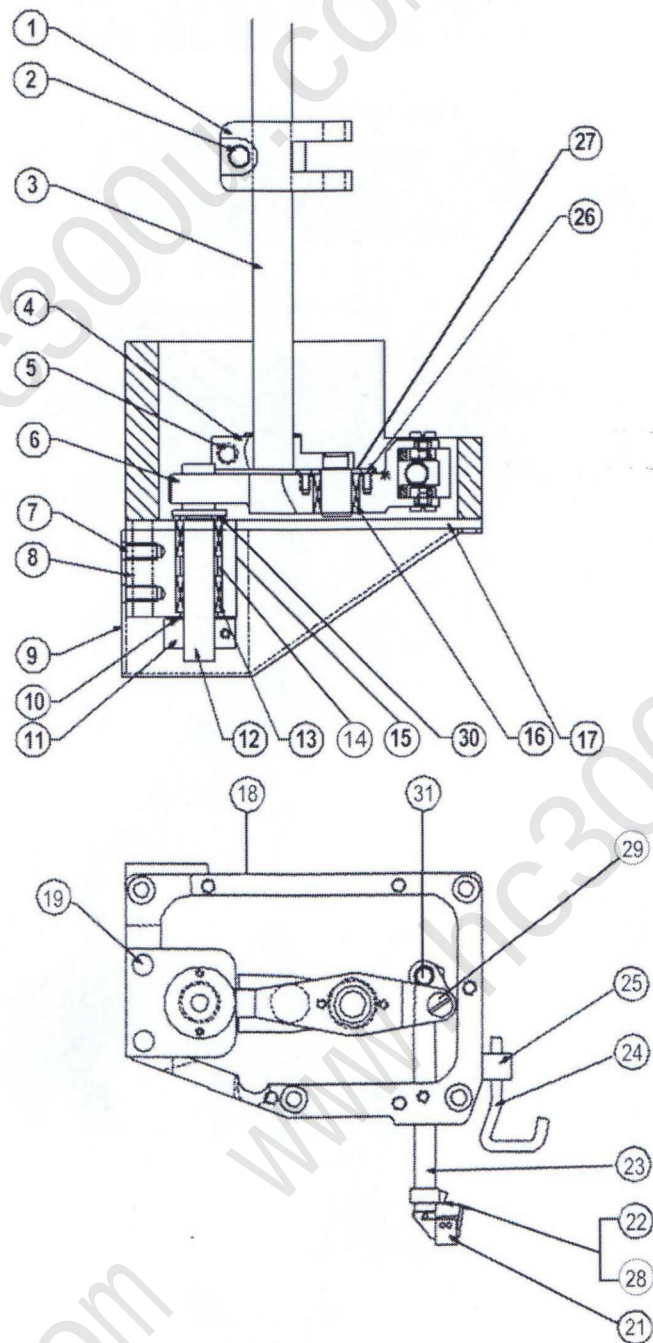
NEEDLE DRIVE MECHANISM (2 OF 2)



NEEDLE DRIVE MECHANISM (2 OF 2)

Ref#	Part#	Descreption	Qty
1	6Z6372-1	(10 MM)	1
	6Z6372-2	THROAT PLATE (20 MM)	
	6Z6372-3	(30 MM)	
2	6Z0526	CHAIN FINGER	1
3	6Z0947	SCREW,CHAIN FINGER	1
4	6Z1742	SCREW	2
5	6Z9574	PLATE ,FRONT ADAPTOR	1
6	6Z0024	SCREW	2
7	730030	CUSHION RUBBER	1
8	800983	BRACKET,REAR	1
9	6Z0024	SCREW	2
10	6Z0024	SCREW	1
11	6Z1048	OVEREDG NEEDLE GUIDE,FRONT	1
12	6Z0017	SCREW	2
13	6Z2156	OVEREDG NEEDLE GUIDE,REAR	1
14	660065	BOLT	1
15	6Z2892	SPRING WASHER	1
16	6Z0022	SCREW	1
17	6Z7345	SAFETY STITCH NEEDLE GUARD,FRONT	1
18	6Z2774	SCREW	1
19	802848	BRACKET	1
20	6Z3642	SCREW	2
21	6Z6373	THROAT ,PLATE ASSEMBLY	1
22	6Z0017	SCREW	4
23	6Z7340	BRACKET,REAR NEEDLE GUARD	1
24	6Z4201	BELLEVILLE WASHER, #6	4
25	6Z7339	SAFETY STITCH NEEDLE GUARD,REAR	1
26	6Z7341	PLATE,REAR NEEDLE GUARD	1

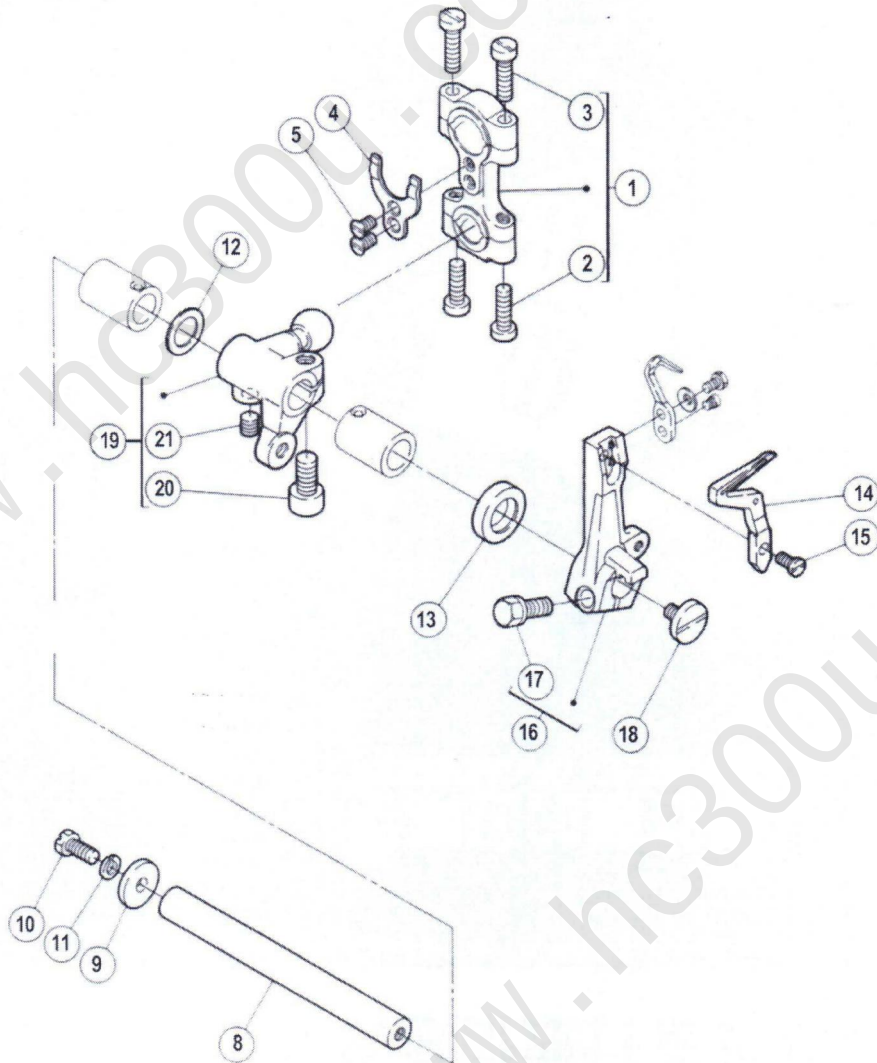
NEEDLE DRIVE ASSEMBLY



NEEDLE DRIVE ASSEMBLY

Ref#	Part#	Description	Qty
1	802599	CLEVIS,MAIN SHAFT	1
2	6Z2781	SCREW	1
3	802685	SHAFT,NEEDLE DRIVE	1
4	802592	ARM,NEEDLE DRIVER	1
5	6Z2780	SCREW	1
6	802593	DRIVER,NEEDLE BAR	1
7	6Z3530	SHCS 8-32×3/8	2
8	802594	MOUNT,BEARING	1
9	6Z5872	GUARD,NEEDLE HOUSING	1
10	40150031	WAVE WASHER	1
11	402502	COLLAR	1
12	6Z5272	SHAFT,NEEDLE DRIVE PIVOT	1
13	4047009	NEEDLE BEARING	2
14	802596	SPACER, NEEDLE BEARING	1
15	802597	COVER,NEDLE DRIVE BEARING	1
16	6Z5921	BEARING	1
17	802683	HOUSING COVER	1
18	801276	HOUSING,NEEDLE DRIVE	1
19	SHCS 1/4-20×1-1/2	SHCS1/4-20×1-1/2	2
21	6Z4046	HOLDER,LEFT HAND NEEDLE	1
22	6Z0565	RING	1
23	6Z3556	NEEDLE BAR	1
24	802827	GUARD,THREAD	1
25	802828	BRACKET,EYELET	1
26	6Z0947	FH2-56×1/8	2
27	802597	SPACER,SHAFT	1
28	660063	SCREW	1
29	7185PEG	SCREW	1
30	6Z5273	WASHER	1
31	801445	PIN,NEEDLE BAR TOP CONNECTOR	1

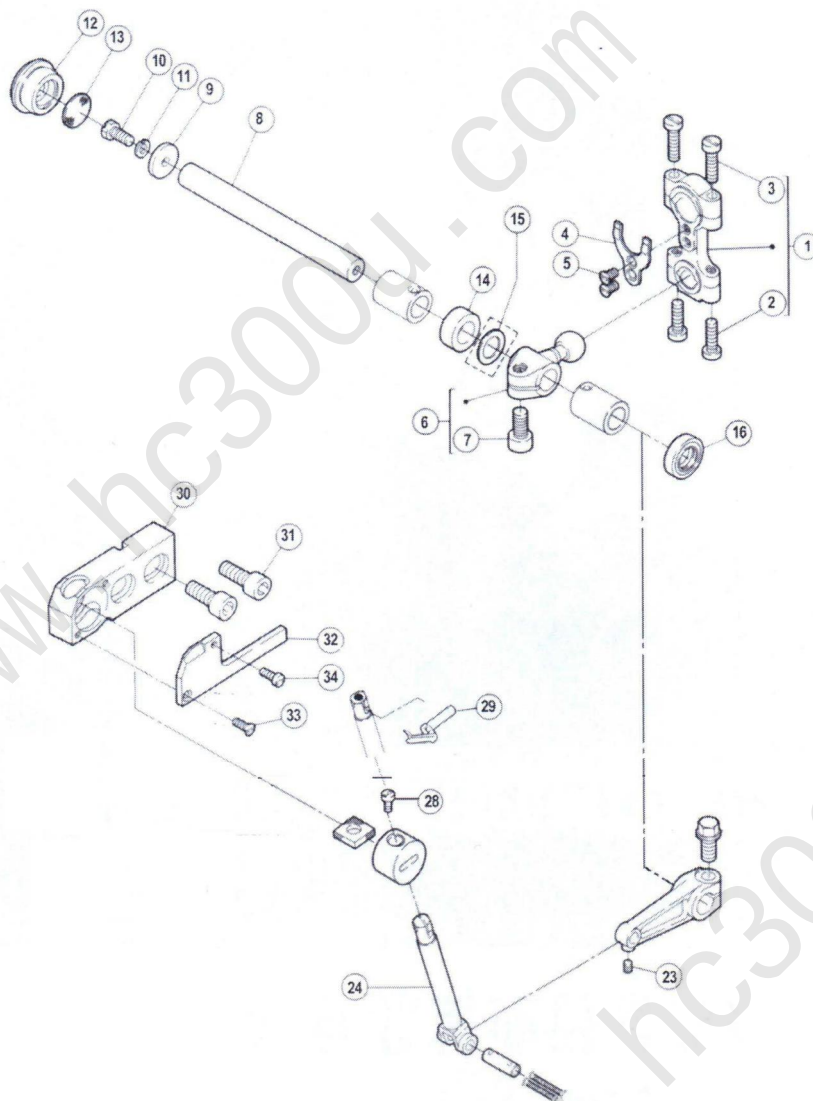
LOWER LOOPER DRIVE MECHANISM



LOWER LOOPER DRIVE MECHANISM

Ref#	Part#	Descreption	Qty
1	6Z6726	CONNECTION	1
2	6Z0023	SCREW	2
3	6Z3640	SCREW	2
4	730085	GUIDE	1
5	6Z0433	SCREW	2
8	730087	SHAFT	1
9	6Z8786	WASHER	1
10	660114	SCREW	1
11	6Z3747	SPRING WASHER	1
12	6Z7721	WASHER	1
13	6Z1852	OIL SEAL	1
14	6Z1532	LOWER LOOPER	1
15	6Z1455	SCREW	1
16	6Z0014	LOWER LOOPER HOLDER ASSEMBLY	1
17	6Z0021	SCREW	1
18	6600120	SCREW	1
19	6Z3691	CRANKSHAFT	1
20	6Z0026	SCREW	1
21	6Z3753	SCREW	1

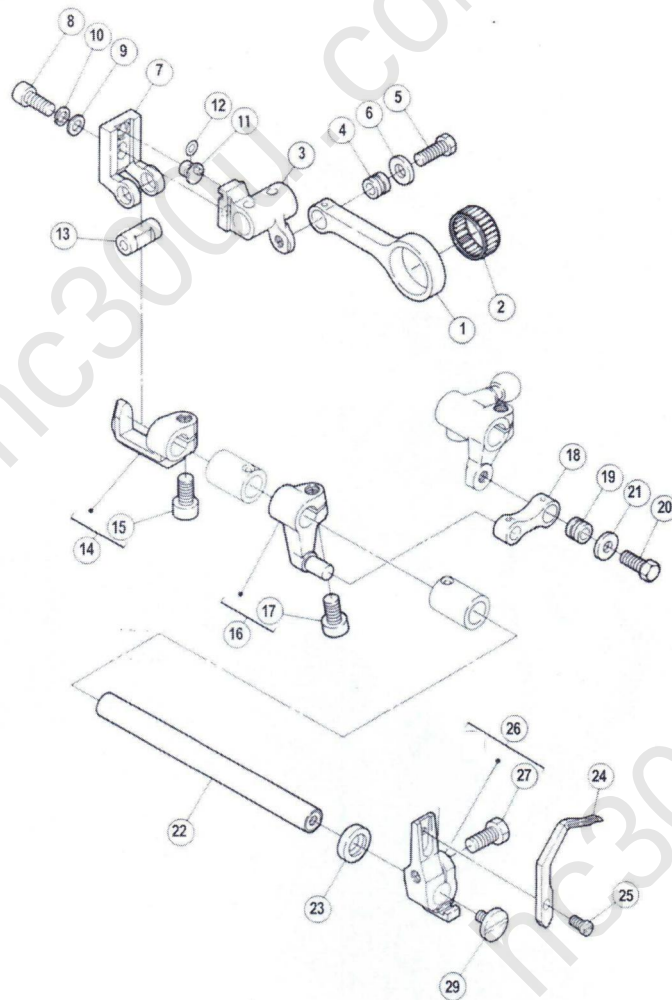
SPREADER DRIVE MECHANISM



SPREADER DRIVE MECHANISM

Ref#	Part#	Descrption	Qty
1	6Z1719	CONNECTION	1
2	6Z0023	SCREW	2
3	6Z3640	SCREW	2
4	730085	GUIDE	1
5	6Z0433	SCREW	2
6	730129	CRANK	1
7	6Z0026	SCREW	1
8	730087	SHAFT	1
9	6Z8786	WASHER	1
10	660114	SCREW	1
11	6Z3747	SPRING WASHER	1
12	6Z8170	PLUGE	1
13	6Z6195	FILTER	1
14	730098	SPACER	1
15	730122	WASHER	1
16	6Z1852	OIL SEAL	1
17	6Z3632	SPREADER HOLDER ASSEMBLY,COMPLETE	1
23	6Z2494	SCREW,M3×4	1
24	6Z8944	SPREADER HOLDER	1
28	6Z5270	SCREW	1
29	6Z2869	SPREADER	1
30	6Z6725	BASE, SPREADER HOLDER	1
31	6600116	SCREW	2
32	730128	COVER	1
33	6Z8076	SCREW	1
34	6Z0021	SCREW	1

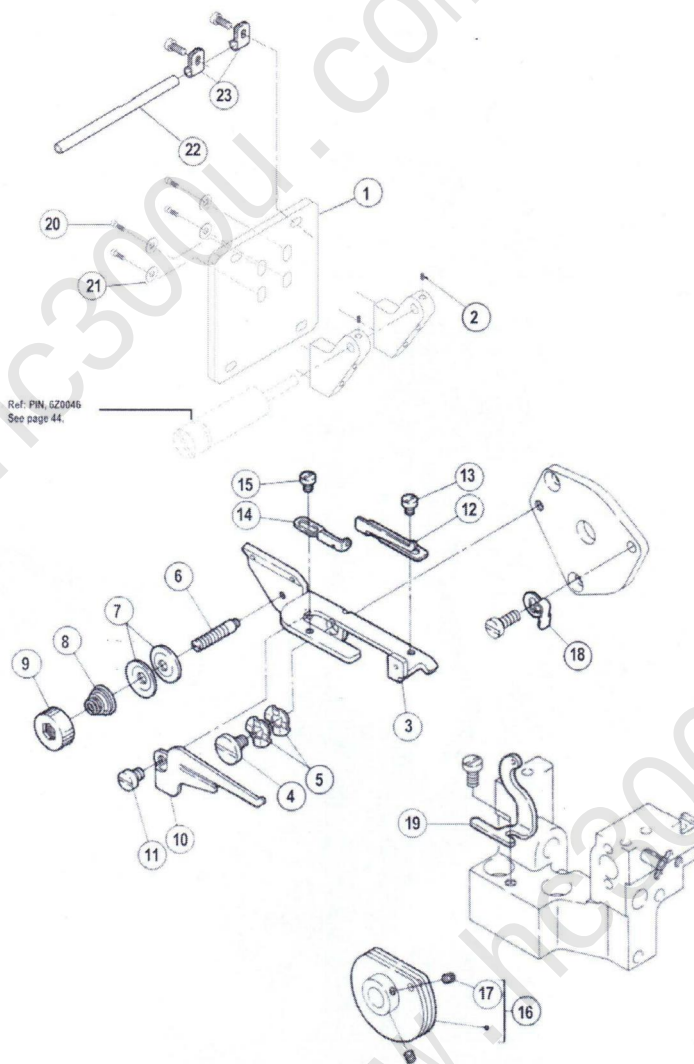
CHAIN STITCH LOOPER DRIVE MECHANISM (1 OF 2)



CHAIN STITCH LOOPER DRIVE MECHANISM (1 OF 2)

Ref#	Part#	Descreption	Qty
1	6Z8153	CONNECTION	1
2	6Z1678	NEEDLE BEARING	1
3	660192	CRANK	1
4	6Z7029	BUSING	1
5	6600265	SCREW	1
6	6Z6762	WASHER	1
7	6Z3615	SLIDER	1
8	6Z0028	BOLT	1
9	6Z6715	WASHER	1
10	6Z3747	SPRING WASHER	1
11	660159	PIN	1
12	660131	O-RING	1
13	660194	SHAFT	1
14	6Z3621	HOLDER	1
15	6Z0026	SCREW	1
16	6Z8120	CRANK	1
17	6Z0026	SCREW	1
18	6Z7028	LINK	1
19	6Z7029	BUSHING	1
20	660265	SCREW	1
21	6Z3615	WASHER	1
22	660195	SHAFT	1
23	6Z1033	OIL SEAL	1
24	6Z1444	DOUBLE CHAIN STITCH LOOPER	1
25	6Z1455	SCREW	1
26	6Z3647	SPACER (10/20MM)	1
	6Z3647-2	(30MM)	
27	6Z0021	SCREW	1
28	6Z0035	SPACER	1
29	6Z0974	SCREW	1

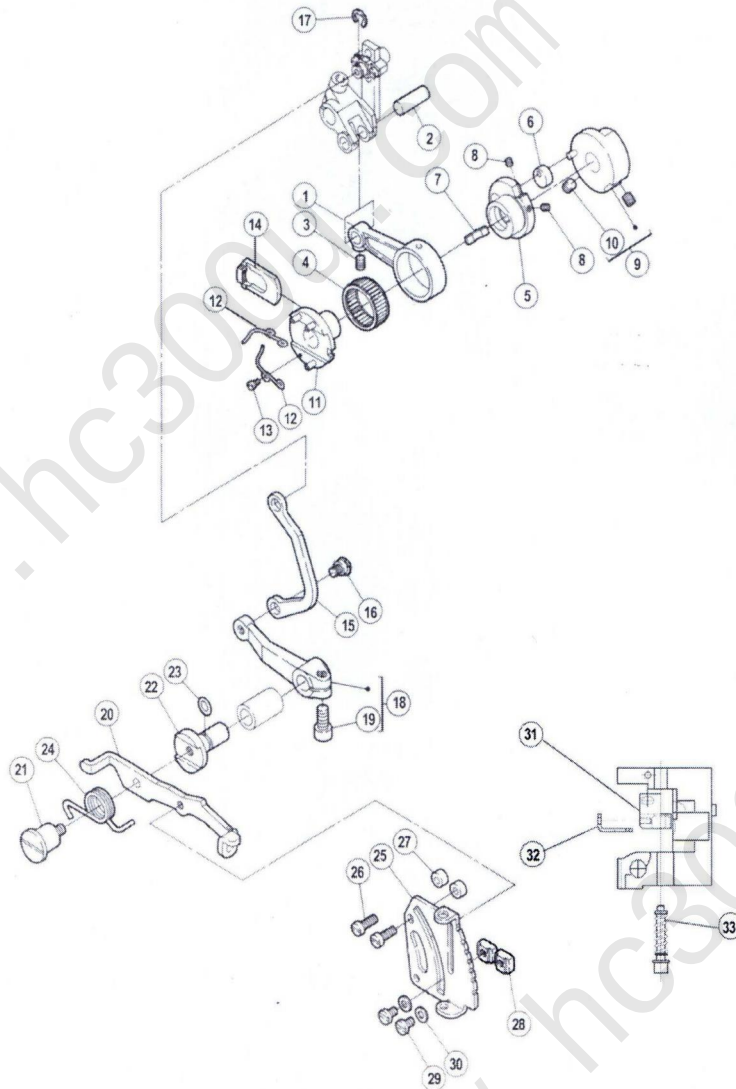
CHAIN STITCH LOOPER DRIVE MECHANISM (2 OF 2)



CHAIN STITCH LOOPER DRIVE MECHANISM (2 OF 2)

Ref#	Part#	Descreption	Qty
1	6Z8558	PLATE,YOKE MOUNT	1
2	6Z2576	SCREW	2
3	6Z0053	BRACKET	1
4	6Z5719	SCREW	1
5	730051	WASHER	2
6	6Z0020	SCREW	1
7	6Z0039	TENSION DISC	2
8	6Z0060	SPRING	1
9	6Z0054	KNOB	1
10	6Z3594	THREAD GUIDE	1
11	6Z0015	SCREW	1
12	6Z0224	THREAD GUIDE	1
13	6Z0376	SCREW	1
14	6Z0207	THREAD GUIDE	1
15	6Z0376	SCREW	1
16	6Z1880	LOOPER THREAD TAKE-UP ASSEMBLY	1
17	6Z2547	SCREW	2
18	6Z6739	SPRING	1
19	6Z0178	THREAD GUIDE	1
20	6Z2751	SCREW,10-32×5/8	4
21	#10 WAHER	WASHER,#10	4
22	6Z0317	THREAD GUIDE	1
23	660129	HOLDER	2

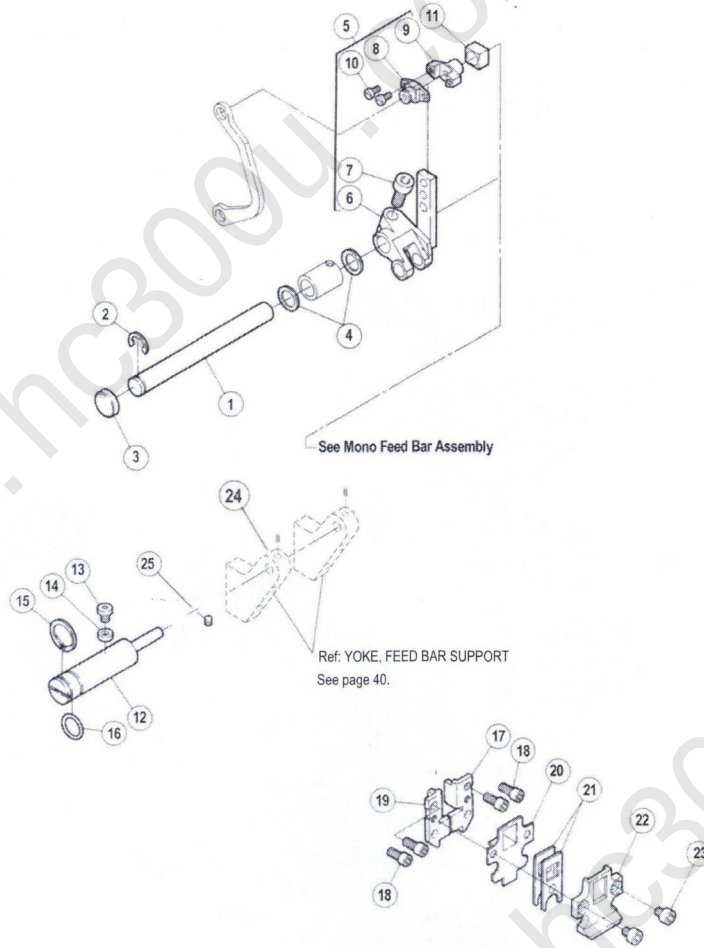
FEED MECHAMISM (1 OF 2)



FEED MECHANISM (1 OF 2)

Ref#	Part#	Descreption	Qty
1	6Z6972	CONNECTION	1
2	6Z0042	PIN	1
3	6Z0027	SCREW	1
4	6Z2710	NEEDLE BEARING	1
5	6Z6199	ECCENENTRIC	1
6	6Z0905	GUIDE, FEED ECCENTRIC	1
7	6Z0854	FLAT SPRING	1
8	6Z5614	SCREW	2
9	6Z6200	PEGULATOR	1
10	6Z3753	SCREW	2
11	6Z8607	ECCENTRIC ASSEMBLY,MOD DUAL-SPRING	1
12	6Z6173	SPRING	2
13	6Z6175	SCREW	1
14	6Z6172	RATCHET	1
15	6Z4102	LINK	1
16	6Z4807	SCREW	1
17	6Z2382	RING	1
18	6Z8107	LEVER	1
19	6Z0026	SCREW	1
20	6Z0026	LEVER	1
21	660182	SCREW	1
22	6Z7785	SHAFT	1
23	6Z5598	O-RING	1
24	6Z1833	SPRING	1
25	660183	REGULATOR PLATE	1
26	660184	SCREW	2
27	6Z3639	SPACER	2
28	6Z5407	STOPPER	2
29	6Z5908	SCREW	2
30	660227	WASHER	2
31	6Z5320	FLANGE, STITCH REGULATOR	1
32	6Z5321	COVER,STITCH REGULATOR	1
33	6Z5319	PUSH BUTTON, STITCH REGULATOR	1

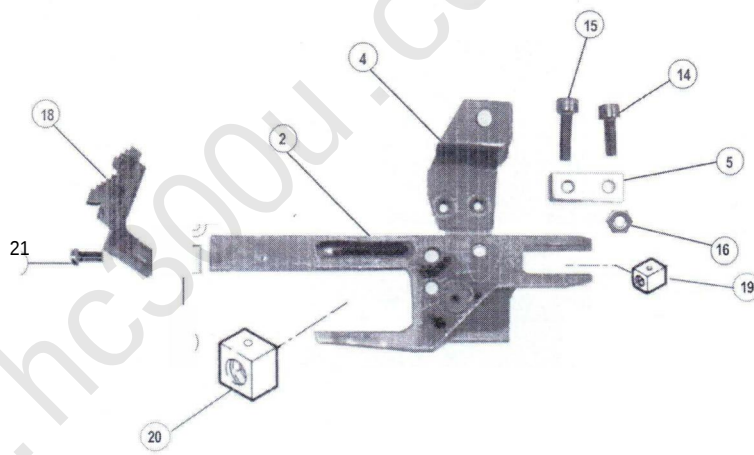
FEED MECHAMISM (2 OF 2)



FEED MECHANISM (2 OF 2)

Ref#	Part#	Description	Qty
1	6Z6807	SHAFT	1
2	660128	RING	1
3	6Z1254	PLUG	1
4	6Z7721	WASHER	2
5	6Z3646	CRANK	1
6	660165	CRANK	1
7	6Z6203	SCREW	1
8	6Z7726	CRANK PIN	1
9	6Z7727	CRANK PIN	1
10	6Z0017	SCREW	2
11	660170	BLOCK	1
12	6Z0046	PIN	1
13	6Z0018	SCREW	1
14	6Z0032	GASKET	1
15	6Z0033	RING	1
16	6Z0061	O-RING	1
17	6Z3644	GUIDE,FEED BAR	1
18	6Z3649	SCREW	4
19	6Z0074	GUIDE,FEED BAR,LEFT	1
20	6Z0045	GUIDE,FEED BAR OIL SEAL,REAR	1
21	6Z0043	OIL SEAL	2
22	6Z4185	GUIDE,FEED BAR OIL ,REAR	1
23	6Z3648	SCREW	2
24	6Z8557	YOKE,FEED BAR SUPPORT	2
25	6Z2576	SCREW	2

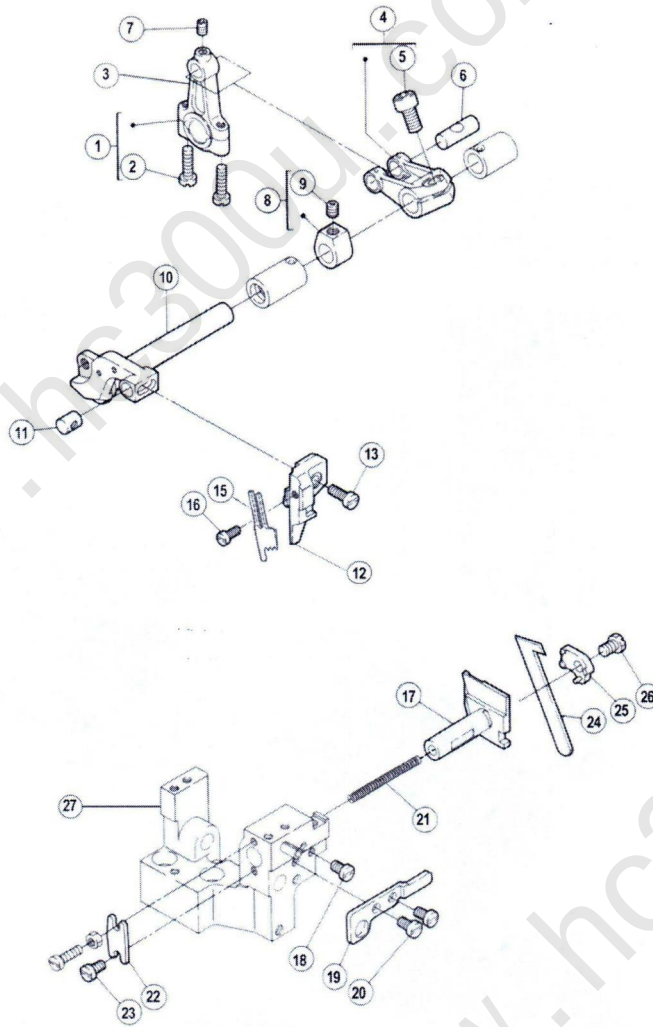
MONO FEED BAR



MONO FEED BAR

Ref#	Part#	Descreption	Qty
2	6Z5919-2	FEED BAR MONO 4000	1
4	6Z5855	HOLDER,TOP FEED	1
5	6Z5856	KEY,TOP FEED HOLDER	1
14	6Z2762	SCREW	1
15	SHCS 10-32×3/4	SCREW,SH CAP 10-32×3/4	1
16	6Z1174	NUT,HEX,10-32	2
18	6Z3585-2	MAIN FEED DOG	1
19	6Z0047	BLOCK, FEED LEVELING	1
20	6Z9683	GUIDE BLOCK,MAIN FEED BAR	1
21	6Z9058-2	SCREW,FILLISTERHEAD,M5 ×10	1

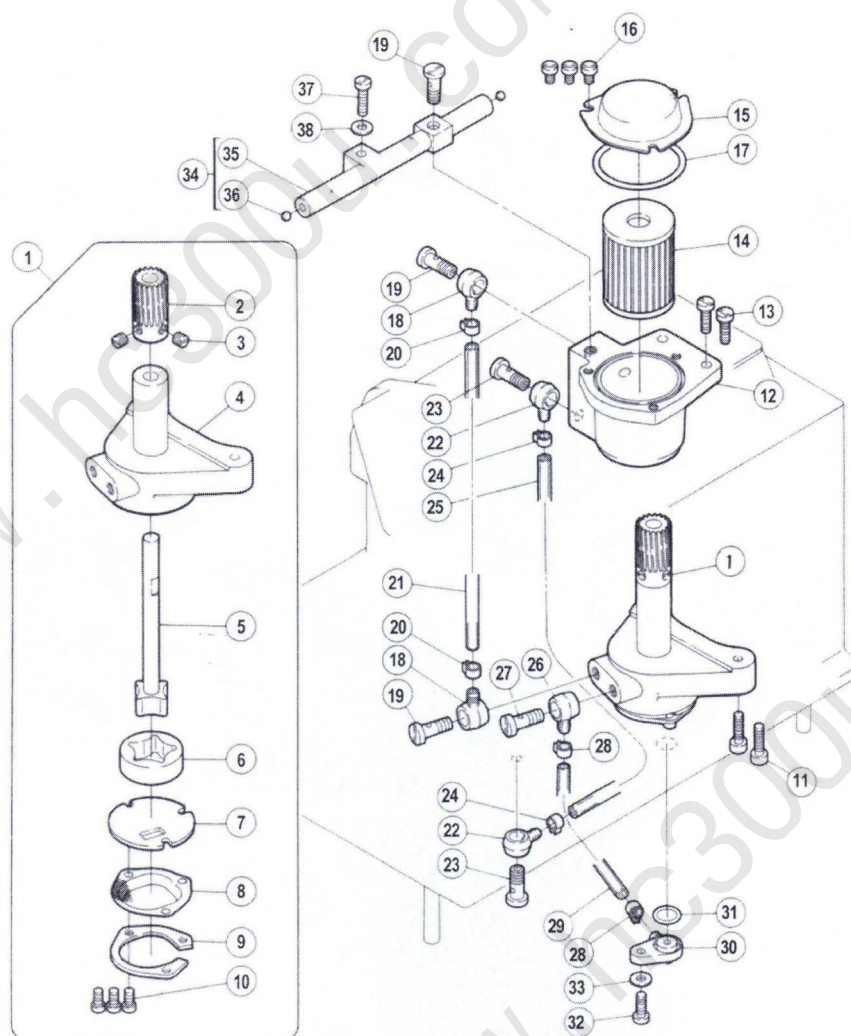
KNIFE DRIVE MECHANISM



KNIFE DRIVE MECHANISM

Ref#	Part#	Description	Qty
1	6Z6271	CONNECTION	1
2	6Z0023	SCREW	2
3	6Z6935	CRANK	1
4	660245-2	CRANK	1
5	6Z0026	SCREW	1
6	6Z0042	PIN	1
7	6Z0027	SCREW	1
8	660236	COLLAR	1
9	660260	SCREW	1
10	6Z6116	TOP KNIFE LEVER	1
11	6Z0048	PIN	1
12	6Z3645	TOP KNIFE CLAMP	1
13	6Z3639	SCREW	1
15	6Z6360	TOP KNIFE, SERRATED	2
16	6Z3538	SCREW	1
17	6Z3654	BOTTOM KNIFE HOLDER	1
18	6Z0024	SCREW	1
19	6Z3759	GUIDE, BOTTOM KNIFE HOLDER	1
20	6Z0024	SCREW	2
21	6Z0034	SPRING	1
22	6Z7341	PLATE	1
23	6Z0024	SCREW	1
24	6Z0386	BOTTOM KNIFE, THICK	1
25	6Z0050	BOTTOM KNIFE CLAMP	1
26	730293	SCREW	1
27	6Z3653	NEEDLE PLATE/KNIFE SUPPORT	1

LUBRICATION MECHANISM



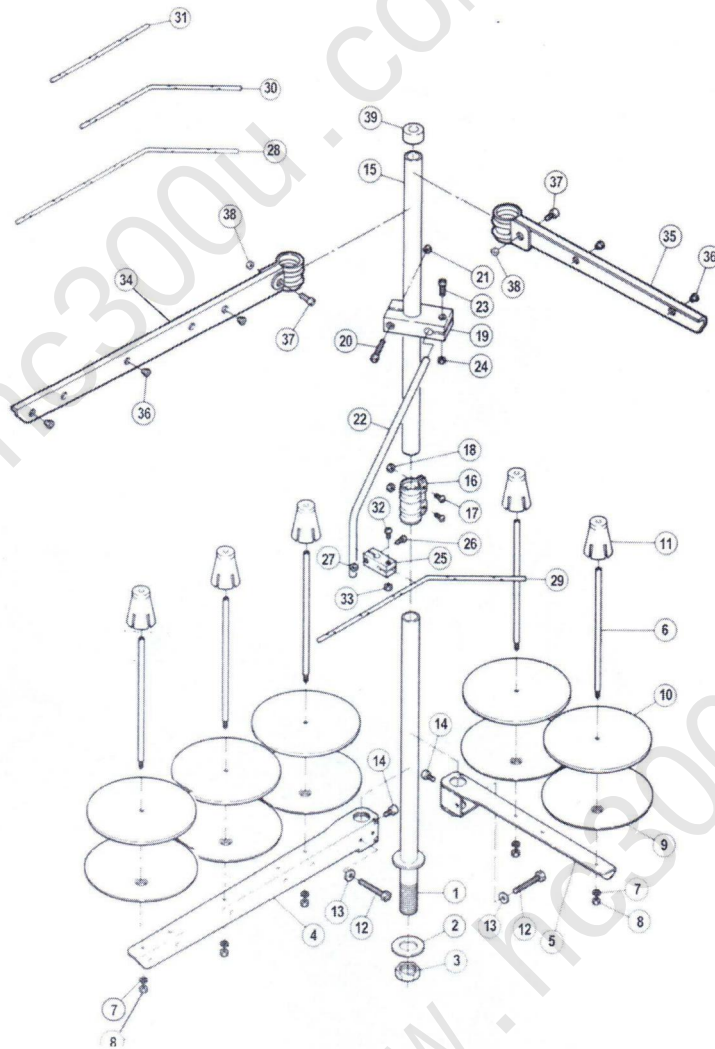
LUBRICATION MECHANISM (1of 2)

Ref#	Part#	Descrption	Qty
1	6Z5680	PUMP	1
2	6Z3544	WORM WHEEL	1
3	6Z3149	SCREW	2
4	660200	PUMP BODY	1
5	6Z2278	ROTOR SHAFT,INSIDE	1
6	6Z1850	ROTOR OUTSIDE	1
7	660201	CASING, OUTSIDE	1
8	6Z1845	CASING PLATE	1
9	660140	FILTER	1
10	6Z3538	GUIDE	3
11	660257	SCREW	2
12	660202	SCREW	1
13	6Z3639	TANK	2
14	6Z1843	SCREW	1
15	660203	OIL FELTER	1
16	660082	COVER	3
17	6Z3622	SCREW	1
18	6Z1857	O-RING	2
19	660154	JOINT	3
20	6Z3234	SCREW	2
21	660153	CLAMP	1
22	6Z1857	TUBE	2
23	660154	JOINT	2
24	6Z3234	SCREW	2
25	660146	CLAMP	1
26	6Z1857	JOINT	1
27	660154	SCREW	1
28	6Z3234	CLAMP	2
29	660156	TIBE	1
30	660205	JOINT	1
31	6Z6193	SCREW	1
32	6Z3639	O-RING	1
33	660227	SCREW	1
34	6Z6328	OIL DISTRIBUTOR,COMPLETE	1
35	660204	OIL DISTRIBUTOR	1
36	660133	PLUG	2
37	6Z0023	SCREW	1
38	660227	WASHER	1

LUBRICATION MECHANISM (2 of 2)

Ref#	Part#	Descreption	Qty
1	6Z3615	OIL SIGHT GAUGE	1
2	660141	O-RING	1
3	660132	INDICATOR,COMPLETE	1
4	660134	INDICATOR SUPPORT	1
5	6Z3639	SCREW	2
6	660227	WASHER	2
7	6Z8158	OIL RESERVOIR ASSEMBLY	1
8	660196	OIL RESERVOIR ASSEMBLY	1
9	6Z0057	SCREW	1
10	6Z3340	GASKET	1
11	6Z0028	BOLT	4
12	6Z0036	WASHER	4
13	6Z0051	GASKET	1
14	6Z3752	WORM	1
15	6Z3753	SCREW	1
16	660226	OIL WICK	1
17	6Z0058	OIL FELT	1
18	660208	COVER	1
19	660271	SCREW	1

THREAD STAND



THREAD STAND

Ref#	Part#	Descreption	Qty
1	6Z3102	THREDA STAND ROD	1
2	640044	WASHER	1
3	640042	NUT	1
4	6Z1899	BRACKET	1
5	6Z0408	BRACKET	1
6	6Z2835	SPOOL PIN	5
7	640005	SPRING WASHER	5
8	6Z1828	NUT	5
9	6Z2838	SPOOL TRAY	5
10	6Z1900	CUSHION	5
11	6Z2837	SPOOL RETAINING PIN	5
12	640065	SCREW	2
13	6Z3347	WASHER	2
14	6Z2574	SCREW	2
15	640040	THREAD STAND.UPPER	1
16	6Z3100	JOINT	1
17	6Z6120	SCREW	2
18	6Z1827	NUT	2
19	6Z2264	BRACKET	1
20	6Z2572	SCREW	1
21	6Z1828	NUT	1
22	6Z0237	THREAD GUIDE BAR ROD	1
23	6Z2573	SCREW	2
24	6Z1828	NUT	2
25	6Z1214	HOLDER	1
26	6Z2573	SCREW	1
27	6Z1828	NUT	1
29	6Z3074	THREAD GUIDE BAR ROD	1
32	6Z2573	SCREW	1
33	6Z1828	NUT	1
34	6Z0410	BRACKET	1
35	6Z0406	BRACKET	1
36	6Z3070	THREAD GUIDE	5
37	6Z2571	SCREW	2
38	6Z1827	NUT	2
39	640041	ROD CAP	1