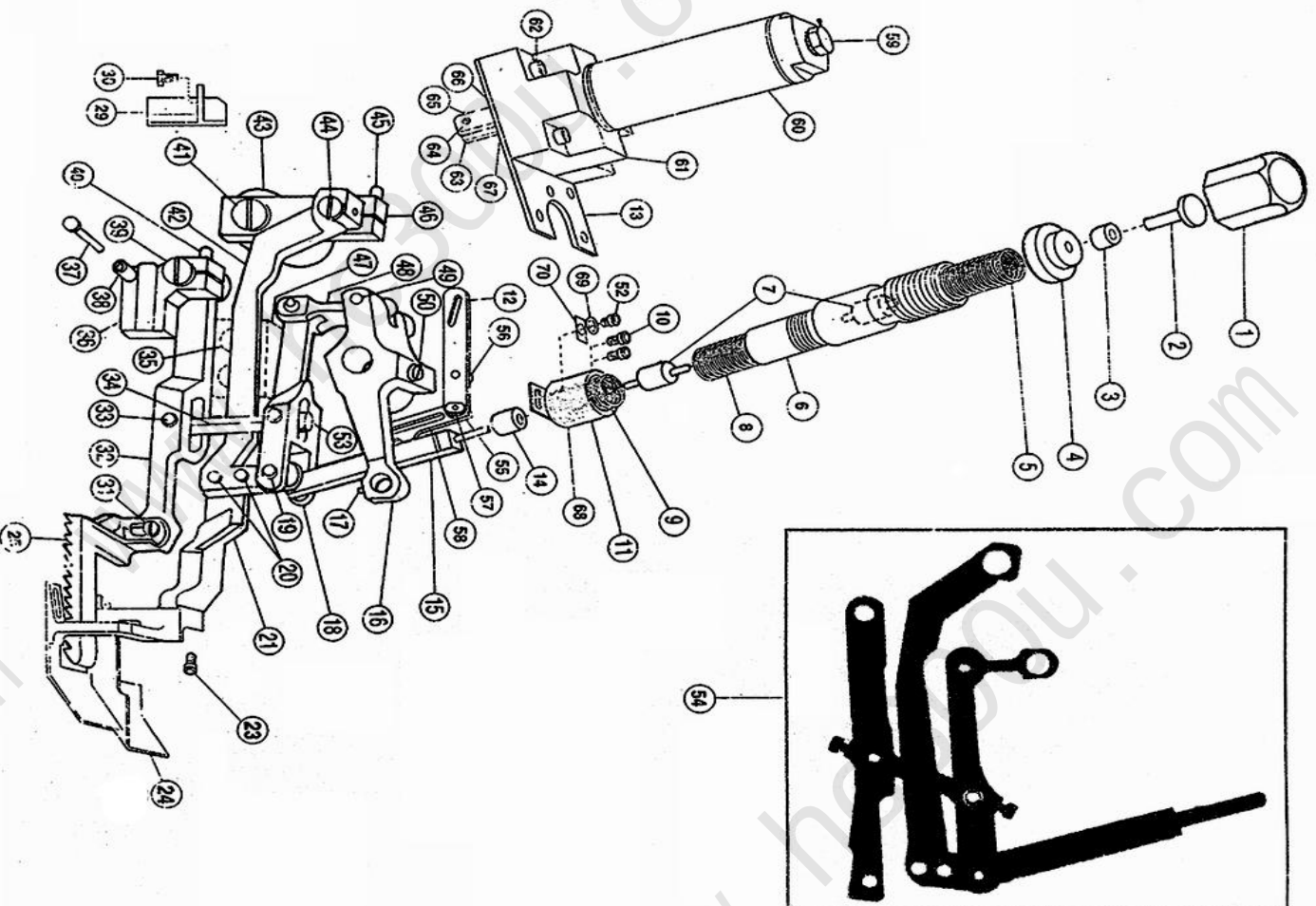


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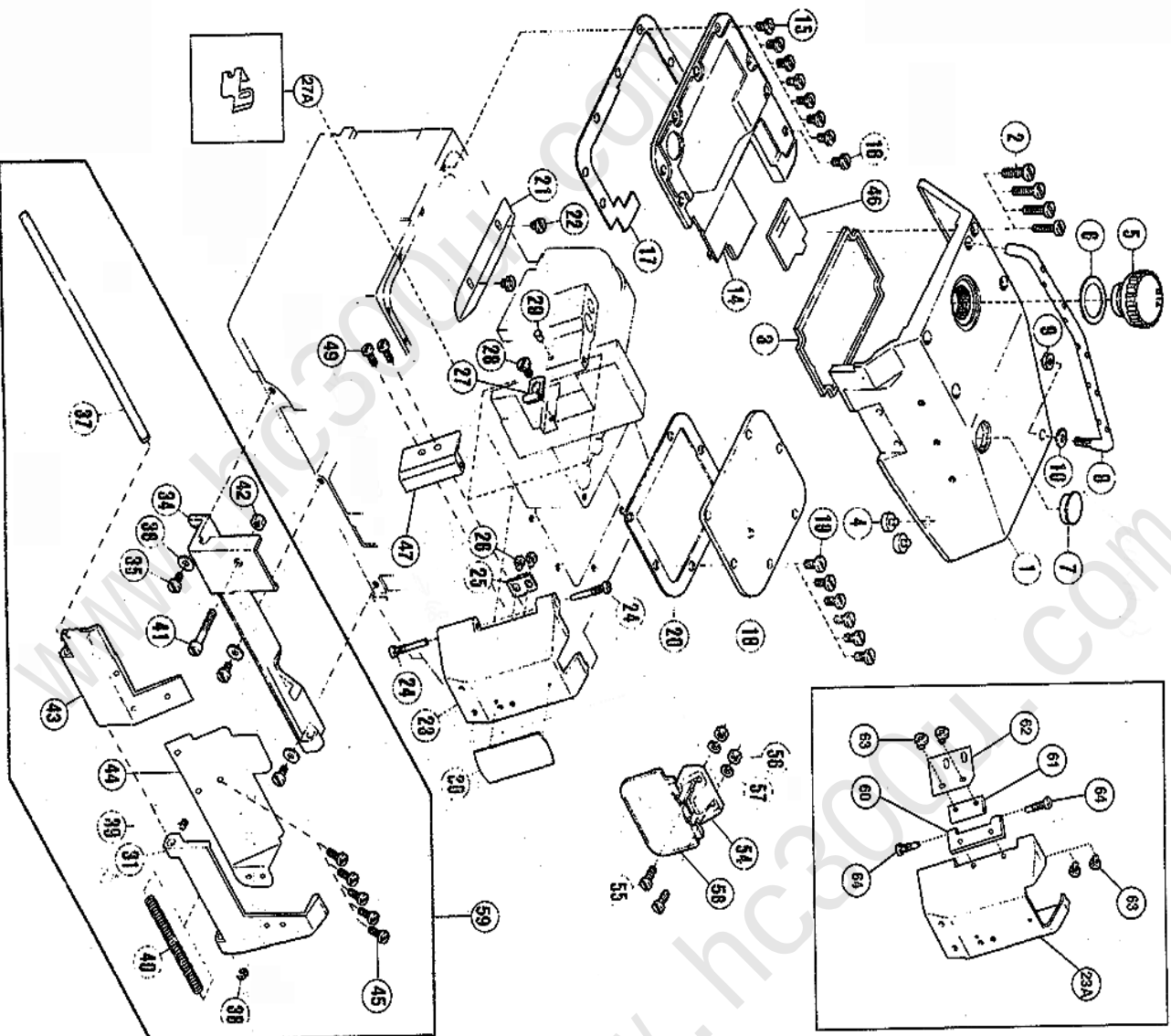
WALKING FOOD MACHANISN



WALKING FOOD MACHANISN

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	630300	ACORN NUT	1	38	630147	LONG BUSHING	1
2	630301	ADAPTOR	1	39	630155	ECCENTRIC PIN	1
3	630302	PRELOAD SPACER	1	40	M3×10	SOCKET HEAD CAP SCREW	1
4	630303	CHECK NUT	1	41	PHMS $\frac{1}{4}$ -28× $\frac{3}{4}$	PAN HEAD MACHINE SCREW	2
5	630304	WHITE SPRING	1	42	630144B	PRESSER FOOT ARM	1
6	630305B	HOUSING PRESSURE SPRING	1	43	620163B	LOCATING STUD	1
7	630306	SPACER	2	44	620134	ECCENTRIC STUD	1
8	630304	WHITE SPRING	1	45	M4×12	SOCKET HEAD CAP SCREW	1
9	630304	WHITE SPRING	1	46	620165B	LOCKTING BAR	1
10	M4×12	SCREW	2	47	620168	RUSSING BLOCK	1
11	660027	PRESSURE SPRING BASE	1	48	620135B	BEAM CONNECTOR LINK	1
12	660017	BEAM,LIFER	1	49	630138	CONNECTOR LINK PIVOT PIN	1
13	660028	PRESSURE SPRING MOUNTING BLOCK	1	50	611620	SCREW	1
14	630310	BOTTOM SPACER	1	52	M4×10	SCOKET HEAD CAP SCREW	1
15	660016B	PRESSER BAR	1	53	M3×3	HOLLOW LOOK SET SCREW	7
16	630136	NEEDLE DRIVE ARM	1	54	660042	LINKAGE ASSY	1
17	619400	SCREW	2	55	M4×8	SCREW	1
18	630140	W.F.BEAM	1	56	660032	SPACER	1
19	620150	LONG PIVOT PIN	2	57	660035B	RETAINER	1
20	M3×7	SOCKET HEAD CAP SCREW	2	58	660018	SLIDE,LIFTER	1
21	660022	PRESSURE FOOT EXTENSION	1	59	MPAT-8016	FITTING	1
23	M6×6	SCREW	1	60	091	AIR CYLINDER	1
24	660009	PRESSER FOOT ASSY	1	61	660029	SPACER,AIR CYL	1
25	660007	TOP FEED	1	62	M4×18	SCREWS	4
29	660026B	COVER GUIDE	1	63	660030	YOKE	1
30	M6×12	SCREW	1	64	660031	PIN	1
31	M4×10	SCREW	1	65	M3×5	SET SCREW	1
32	630145B	TOP FEED MAIN SECTION	1	66	M8	NUT	1
33	620172	PIVOT PIN	1	67	660033	CYL.MTG.NUT	1
34	620177B	TOP FEED CONNECTOR LINK	1	68	660041	ADAPTER,SPRING BASE	1
35	M4×15	SCREW	1	69	SLW#8	LOOK WASHER	2
36	630177B	TOP FEED HOLDER	1	70	660034	ADAPTOR	2
37	M4×15	SCREW	1				

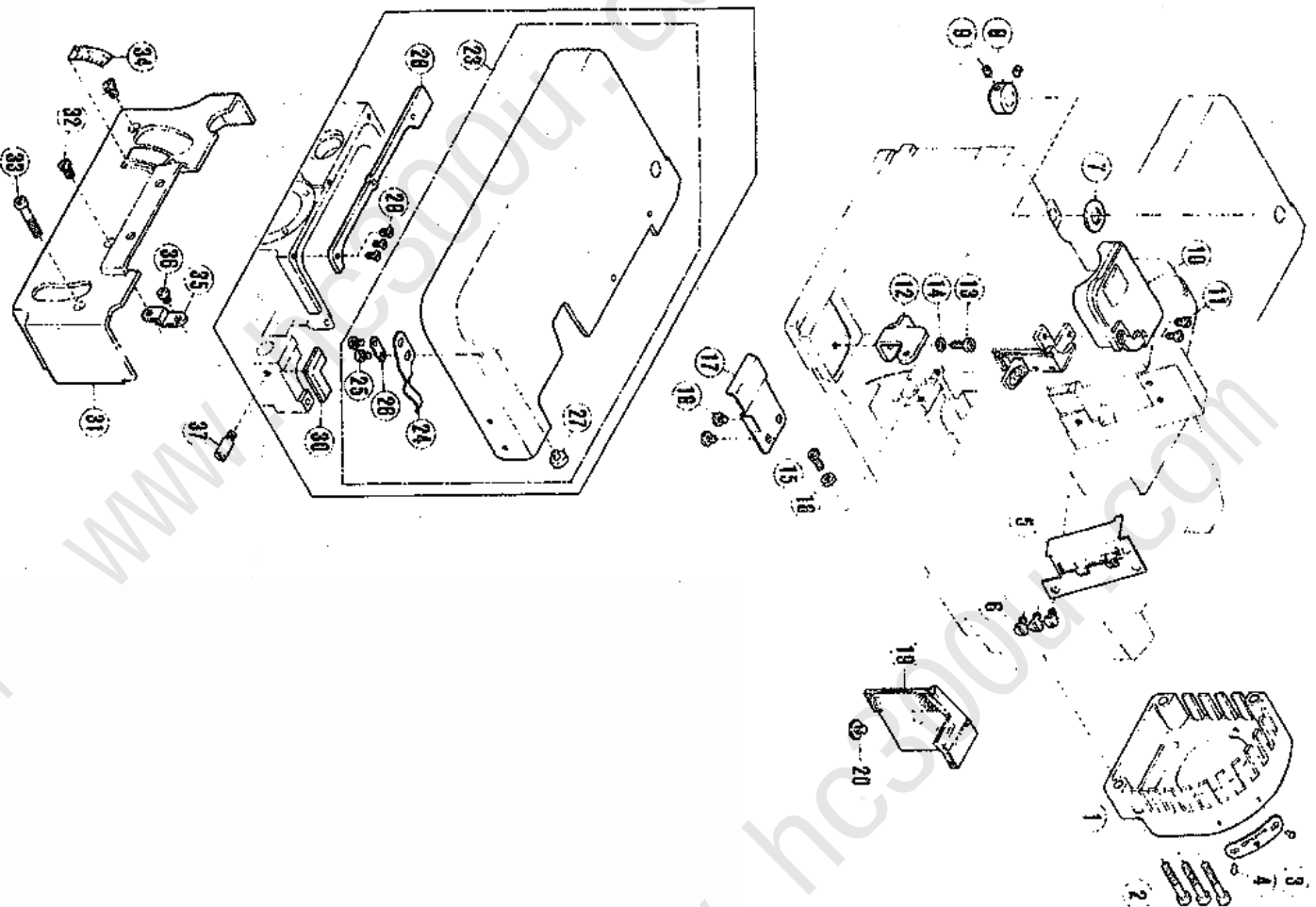
MISCELLANEOUS COVERS



MISCELLANEOUS COVERS

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	615860	TOP COVER	1	32	610120	SCREW	1
2	618980	SCREW	4	33	640005	LOOK WASHER	2
3	616800	GASKET	1	34	614880	HINGE	2
4	616820	CUSHION	2	35	610200	HINGE SCREW SHORT	1
5	614820	OIL SPLASH SIGHT WINDOW	1	36	610400	HINGE SCREW WASHER	3
6	614840	O-RING	1	37	614900	HINGE PIN	3
7	616060	PLUG	1	38	610920	HINGE PIN STOP RING	1
8	640001	THREAD GUIDE BAR	1	39	618920	STOP SCREW	1
9	618280	NUT	1	40	614920	HINGE SPRING	1
10	610780	WASHER	1	41	618660	SCREW	1
14	640003	BEDPLATE	1	42	618800	POST LOOK NUT	1
15	618340	SCREW	7	43	640075	FRONT COVER LEFT	1
16	640002	SCREW	1	44	640004	FRONT COVER	1
17	616540	GASKET	1	45	BHCS5-40×¼	SCREW	5
18	616100	BED COVER PLATE RIGHT	1	46	620195	BOOT	1
19	618740	SCREW	6	47	620204	COVER BRKT	1
20	616120	GASKET	1	49	BHCS6-32×¼	SCREW	2
21	660048	FABRIC GUIDE	1	54	640073	EYE GUARD	1
22	PHMS6-32×⅛	SCREW	2	55	610120	SCREW	2
23	614940	NEEDLE BAR COVER	1	56	618320	NUT	2
24	611820	HINGE PIN	2	57	610400	HINGE SCREW WASHER	2
25	611860	LOOK SPRING	1	58	614780	EYE GUARD	1
26	610220	LOOK SPRING SCREW	2	59	630100	FRONT COVER ASSEMBLY	1
27	613530	LOOK SPRING LATCH	1	60	660045	HINGE,LARGE-1"MODEL ONLY	1
28	618340	SCREW	1	61	660046	HINGE,SMALL-1"MODEL ONLY	1
29	610680	CUSHION RUBBER	1	62	660047	ADAPTOR ,HINGE-1"MODEL ONLY	1
30	617270	NAME PLATE	1	63	BHCS6-32×¼	SCREW	6
31	640074	FRONT COVER RIGHT	1	64	SHCS4-40×½	SCREW	2

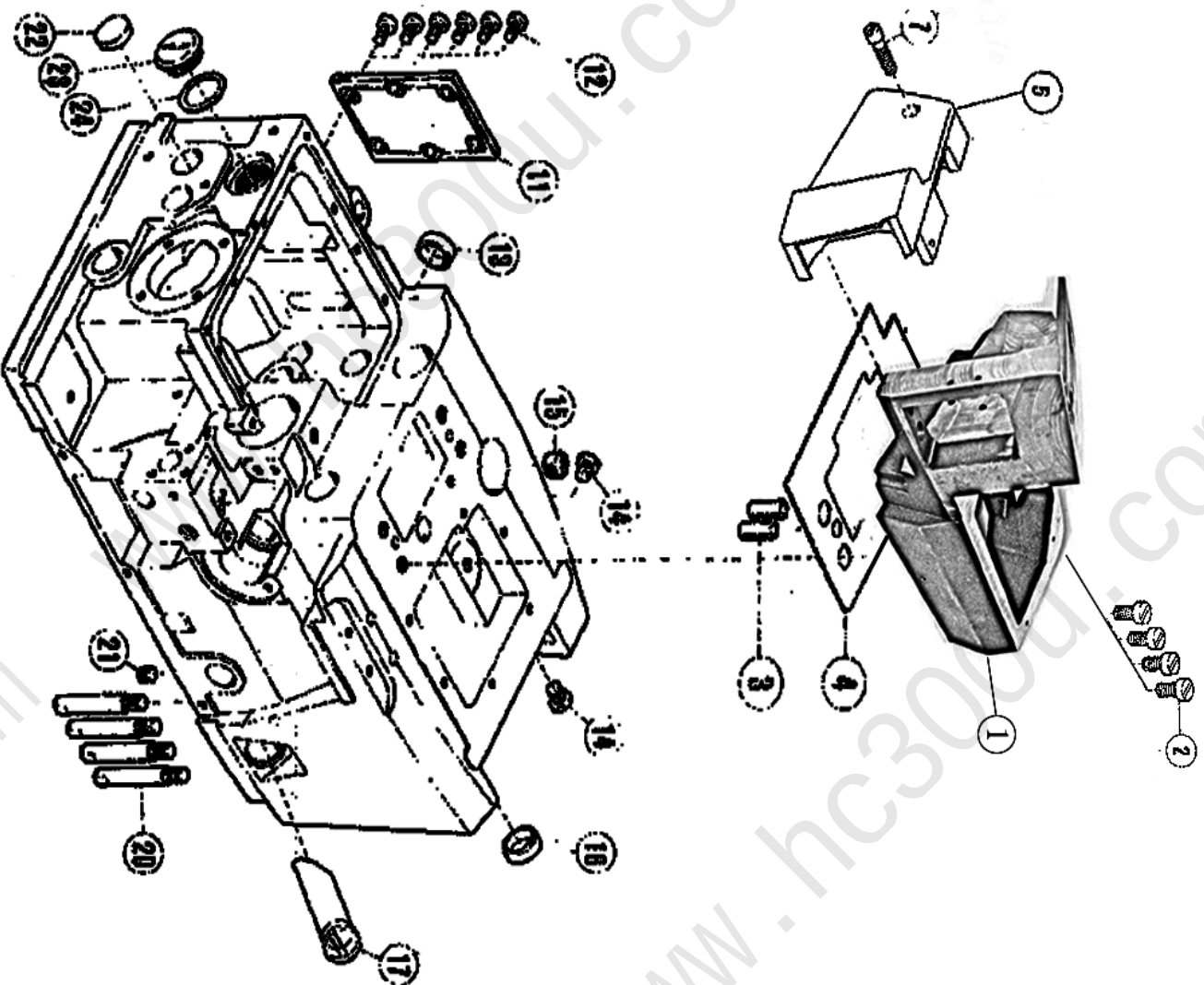
(2) MISCELLANEOUS COVERS



(2)MISCELLANEOUS COVERS

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	613960	OIL COOLER COVER	1	19	617145	R.LOOPER LVR.OIL SHIELD	1
2	618660	SCREW	1	20	618940	SCREW	1
3	613940	STITCH INDICATOR	1	23	660037	CLOTH COVER COMPLETE	1
4	614500	RIVET	2	24	613520	LOCK SPRING	1
5	616640	FACE PLATE	1	25	610200	LOCK SPRING SCREW	2
6	618340	SCREW	3	26	610900	LOCK SPRING SCREW WASHER	1
7	611760	WASHER	1	27	616820	CUSHION	1
8	611260	THRUSH COLLAR	1	28	613540	CUSHION RUBBER LEFT	1
9	610420	SET SCREW	2	29	618400	SCREW	3
10	640007	FEED ECC.COVER	1	30	613560	CUSHION RUBBER FRONT	1
11	619520	SCREW	2	31	614420	MACHINE COVER LEFT	1
12	614440	SCREW	1	32	618640	SCREW	2
13	618120	SPACER SCREW	1	33	619060	LONG SCREW	1
14	611640	SPACER SCREW WASHER	1	34	616080	INDICATION PLATE	1
15	619800	STOP SCREW	1	35	614430	SPACER	1
16	618280	STOP SCREW WASHER	1	36	618720	SCREW	1
17	640008	FEED BAR COVER	1	37	619180	STOP SCREW	1
18	618140	SCREW	2				

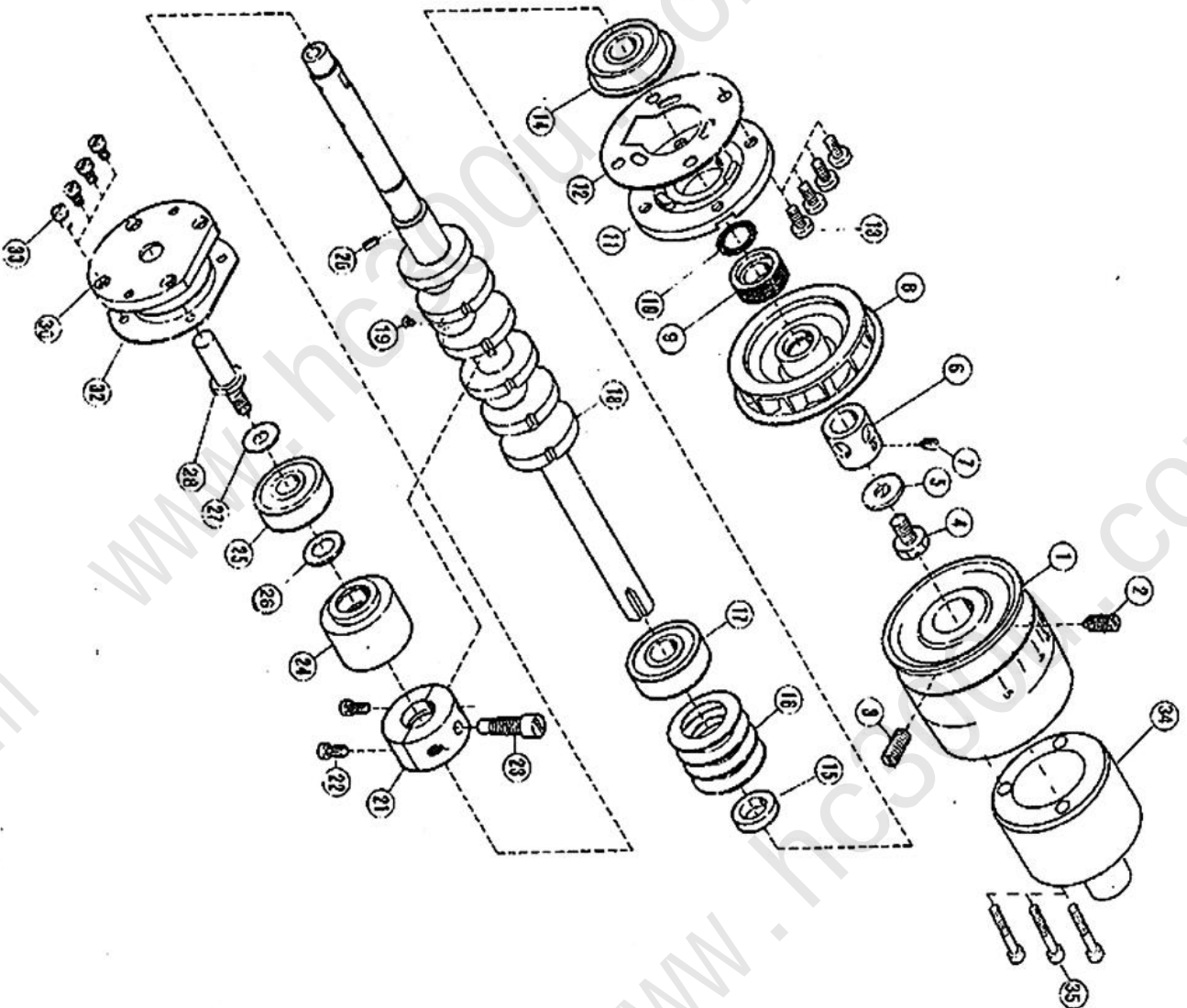
MACHINE BED FRAME



MACHINE BED FRAME

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	660023	MACHINE ARM (RIGHT)	1	14	619540	SCREW	2
2	618500	SCREW	4	15	614280	OIL FILTER	1
3	610980	PIN	2	16	614360	PLUG	1
4	613580	GASKET	1	17	612000	OIL SIGHT GAUGE	1
5	660025	SIDE COVER(LEFT)	1	20	612020	BED PIN	4
7	61900B	SCREW	1	21	611680	SCREW	1
11	617380	COVER PLATE	1	22	617360	PLUG	1
12	619840	SCREW	6	23	619040	SCREW	1
13	614360	PLUG	1	24	611000	WASHER	1

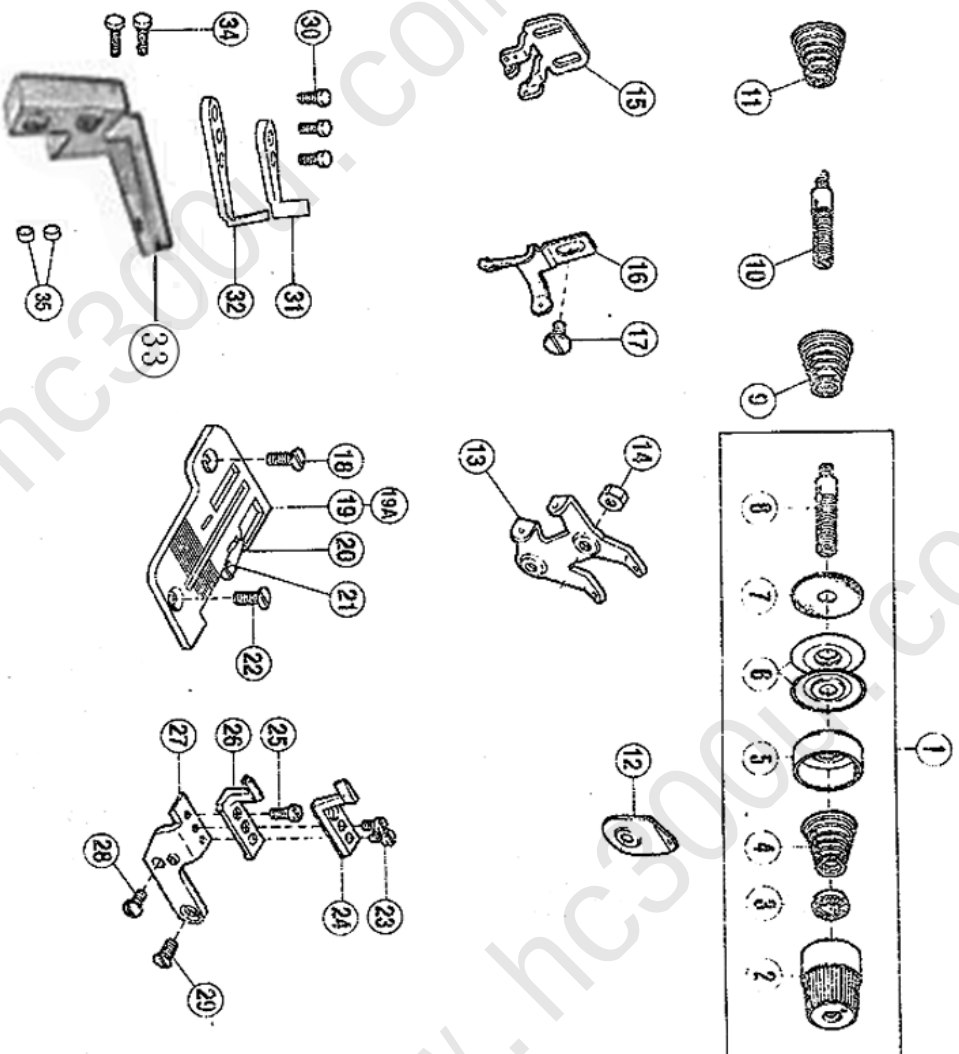
CRANKSHAFT MECHANISM



CRANKSHAFT MECHANISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	612220	PULLEY	1	18	616140	CRANKSHAFT	1
2	618520	SCREW	1	19	620013	SCREW	1
3	618540	SCREW	1	20	611580	OIL FELT	1
4	620012	SCREW	1	21	612080	BUSHING (CENTER)	1
5	612200	WASHER	1	22	610040	SCREW	2
6	612240	COLLAR	1	23	619300	SCREW	1
7	619340	SCREW	1	24	612060	BUSHING (LARGE)	1
8	613500	COOLING FAN	1	25	612040	BALL BEARING	1
9	616770	OIL SEAL COLLAR	1	26	640006	THRUST WASHER	1
10	615540	"O"RING	1	27	613840	WASHER	1
11	616775	PLATE	1	28	614520	CRANKSHAFT EXTENSION	1
12	612180	GASKET	1	30	614580	HOUSING	1
13	618740	SCREW	4	32	613680	GASKET	1
14	612140	BALL BEARING	1	33	610100	SCREW	4
15	612120	SPACER	1	34	630102	SYNCHRONIZER ADAPTOR	1
16	612100	WASHER	4	35	SHCS8-32×1-½	SCREW	3
17	611480	BEARING	1				

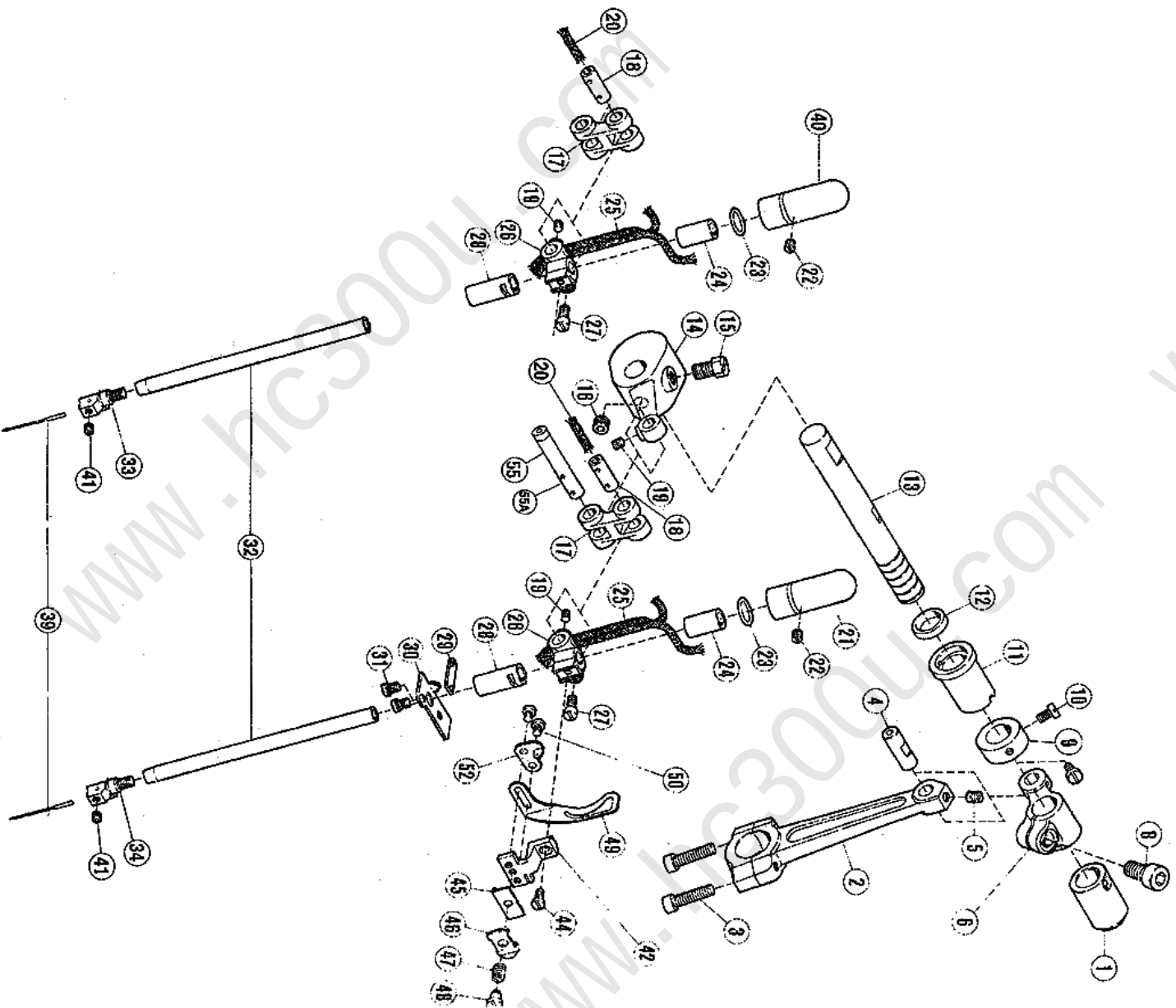
NEEDLE DRIVE AND NEEDLE GUARD



NEEDLE DRIVE AND NEEDLE GUARD MECHANISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	616840	NEEDLE THREAD TENSION COMPLETE	1	19	660001	THROAT PLATE,3/4	1
2	616680	NUT	1	20	660039	CHAIN FINGER	1
3	616700	SPRING BUSHING	1	21	FHMS2-56× $\frac{1}{8}$.PHL	CHAINFINGER SCREW	1
4	611040	SPRING (HEAVY)	1	22	610560	SCREW	2
5	616740	SPRING CUP	1	23	618420	SCREW	1
6	611460	DISC	2	24	614220	NEEDLE GUARD ,FRONT	1
7	616720	CUSHION FELT	1	25	618380	SCREW	1
8	618880	POST,SHORT ENDED	1	26	614200	NEEDLE GUARD ,REAR	1
9	611120	SPRING (LIGHT)	1	27	614240	NEEDLE GUARD BRACKET	1
10	618560	POST,LONG ENDED	1	28	618700	SCREW	1
11	611180	SPRIN (MEDIUM)	1	29	619120	SCREW	3
12	611920	GUIDE SISC	1	30	SHCS5-40× $\frac{3}{8}$	SCREW	1
13	615880	TENSION GUIDE	1	31	630103	NEEDLE GUARD ,FRONT	1
14	618800	POST LOCK NUT	1	32	630104	NEEDLE GUARD ,REAR	1
15	640009	THREAD GUIDE	1	33	630105	NEEDLE GUARD BRACKET	1
16	640010	THREAD GUIDE	1	34	HHB10-32× $\frac{1}{2}$	BOLT	2
17	618340	SCREW	1	35	660050	SPACER,1"MODEL ONLY	2
18	610560	SCREW	1				

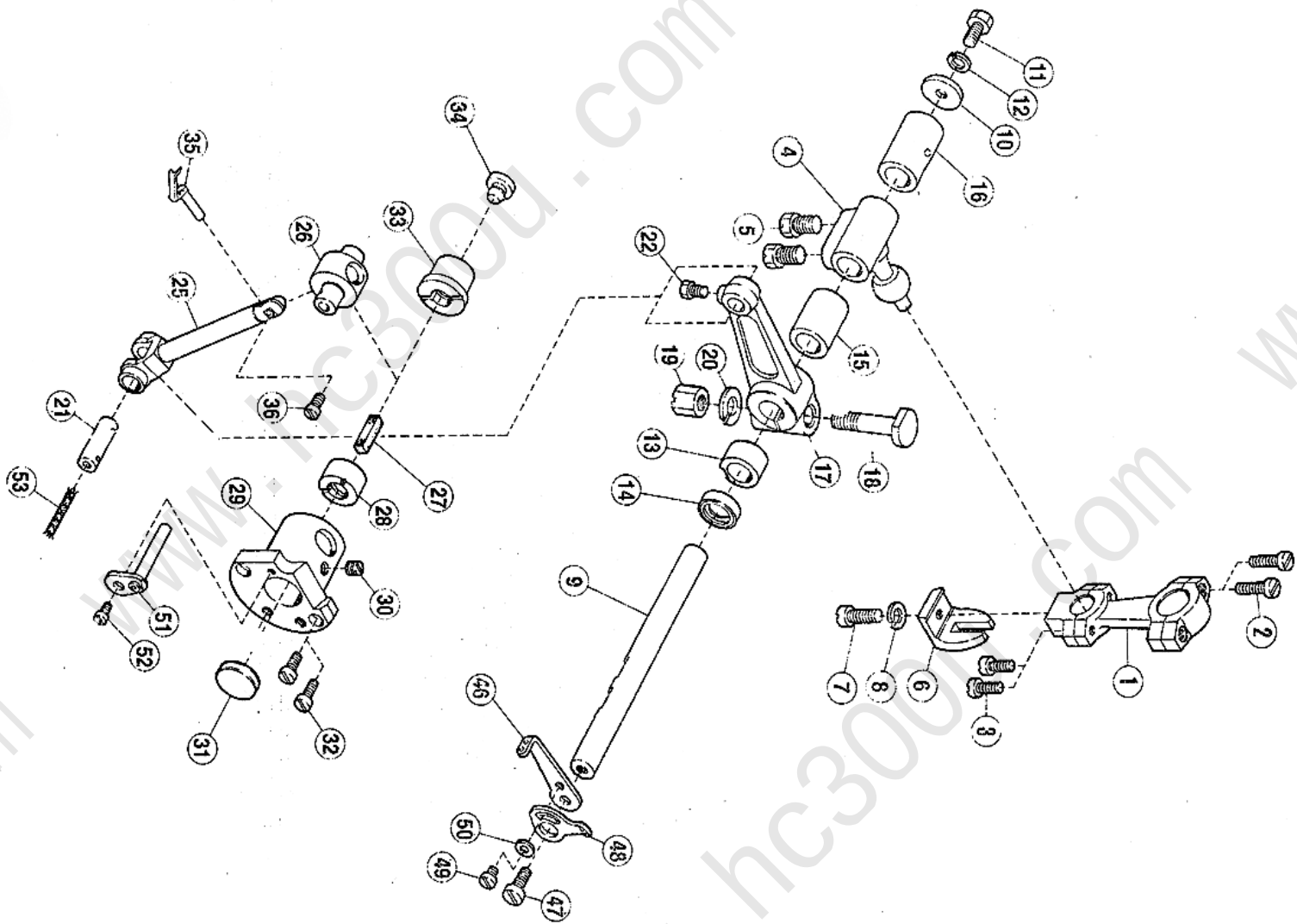
NEEDLE BAR MECHANISM



NEEDLE BAR MECHANISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	615440	BUSHING (RIGHT)	1	25	917420	OIL WICK	2
2	612260	CONNECTON	1	26	640012B	NEEDLE BAR CLAMP	2
3	619200	SCREW	2	27	610060	SCREW	2
4	614760	PIN	1	28	660024	BUSHING (LOWER)	2
5	619220	SCREW	1	29	617220	OIL FELT	1
6	630107	CRANK (REAR)	1	30	617200	DUST SHIELD	1
8	619700	SCREW	1	31	618440	SCREW	2
9	611220	THRUST WASHER	1	32	617280	NEEDLE BAR	2
10	619520	SCREW	2	33	617300	NEELE HOLDER	1
11	615420	BUSHING (LEFT)	1	34	630113	NEELE HOLDER	1
12	615460	OIL SEAL	1	39	PSM-1160	NEEDLE/OVERLOCK	2
13	615400	SHAFT	1	40	660019	NEEDLE BAR CAP	1
14	630136	CRANK (FRONT)	1	41	619400	SCREW	2
15	611620	SCREW	1	42	614040	PETAINER BRACKET	1
16	619420	SCREW	1	44	619640	SCREW	1
17	630118	LINK	2	45	611720	GUIDE	1
18	610960	PIN	2	46	610760	GUIDE	1
19	619400	SCREW	3	47	617340	SPRING	1
20	611600	OIL WICK	2	48	629860	SCREW	1
21	660038	CAP	1	49	611880	TAKEUP	1
22	610420	SCREW	1	50	610135	SCREW	2
23	610740	"O"RING	2	52	614060	THREAD GUDIE	1
24	613900	BUSHING UPPER	2	55	630115	PIN CONNECTING LINK	1

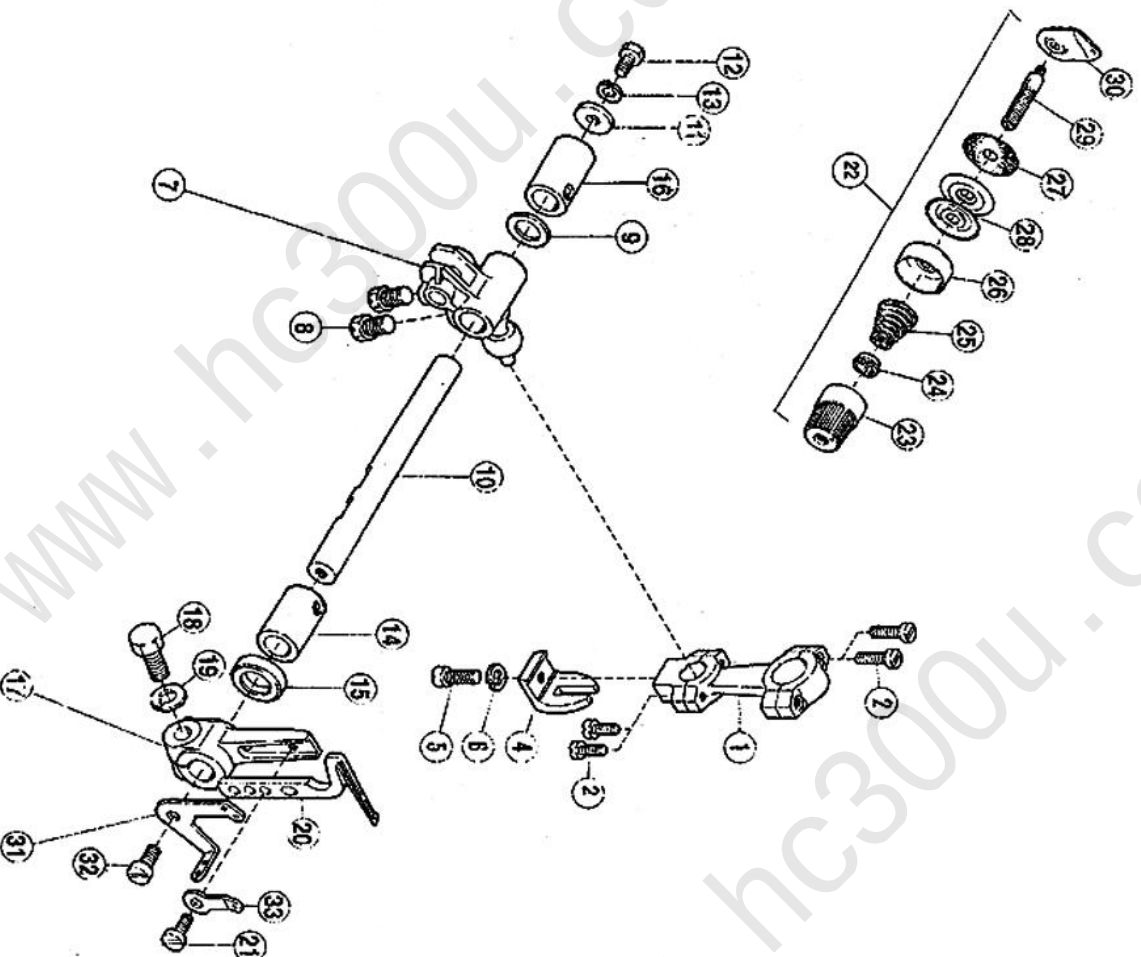
SPREDADER DRIVE MECHANISM



SPREDADER DRIVE MECHANISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	616160	RIGHT LOOPER DRIVE CONN	1	22	618600	PIN SCREW	1
2	640013	CAP SCREW (LARGE)	2	25	616000	RIGHT LOOPER LEVEER	1
3	640013	CAP SCREW (LARGE)	2	26	615100	GUIDE	1
4	612280	CRANK	1	27	613600	OIL FELT	2
5	611620	CRANK SCREW	2	28	612380	BUSHING (FRONT)	1
6	611160	GUIDE	1	29	640017	HOUSING	1
7	619600	GUIDE SCREW	1	30	640018	BUSING FRONT SCREW	1
8	611640	GUIDE SCREW WASHER	1	31	615220	HOUSING CAP	1
9	640015	RIGHT LOOPER DRIVE SHAFT	1	32	610100	HOUSING CAP SCREW	2
10	612640	THRUST WASHER	1	33	640016	BUSHING (REAR)	1
11	617540	THRUST WASHER SCREW	1	34	617060	CAP SCREW (LARGE)	1
12	611640	WASHER	1	35	620244	SPREADER	1
13	615760	BUSHING (FRONT)	1	36	610700	CLAMP SCREW	1
14	612300	BUSHING (FRONT) OIL SEAL	1	46	616660	THREAD TAKEUP	1
15	640014	BUSHING (CENTER)	1	47	618120	SCREW	1
16	616620	BUSHING (REAR)	1	48	614640	AUXILIARY EYELET	1
17	630119B	RIGHT LOOPER LEVER CRANK	1	49	618200	AUXILIARY SCREW	1
18	619280	CLAMP SCREW	1	50	611960	AUXILIARY SCREW WASHER	1
19	619380	CLAMP SCREW NUT	1	51	640019	THREAD GUDIE WIRE	1
20	611560	CLAMP SCREW NUT WASHER	1	52	618380	SCREW	1
21	615480	PIN	1	53	611580	OIL WICK	1

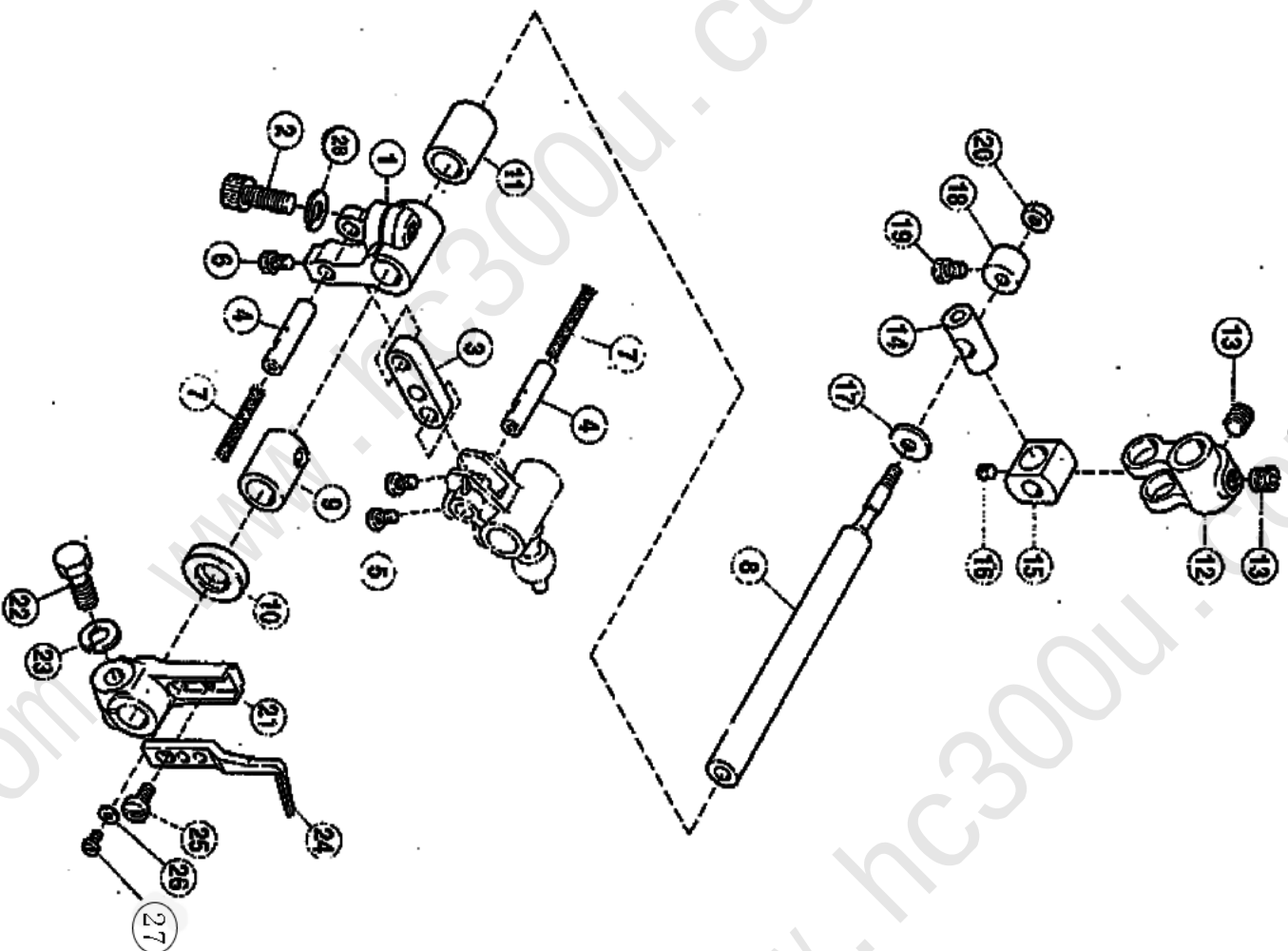
OVEREDGE (LEFT) LOOPER MECHANISM



OVEREDGE (LEFT) LOOPER MECHANISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	616160	LEFT LOOPER DRIVE CONN	1	18	619360	CLAMP SCREW	1
2	640013	CAP SCREW	4	19	613640	CLAMP SCREW WASHER	1
4	611160	GUIDE	1	20	620238	RIGHT LOOPER LEVER	1
5	640021	GUIDE SCREW	1	21	610120	SCREW	1
6	611640	GUIDE SCREW WASHER	1	22	616860	THREAD TENSION COMPLETE	1
7	615240	LEFT LOOPER DRIVE CRANK	1	23	616680	NUT	1
8	611620	SCREW	2	24	616700	SPRING BUSHING	1
9	640006	THRUST WASHER	1	25	611180	SPRING (MIDDLE)	1
10	640015	LEFT LOOPER LEVER SHAFT	1	26	616740	SPRING CUP	1
11	612640	THRUST WASHER	1	27	616720	CUSHION FELT	1
12	617540	THRUST WASHER SCREW	1	28	611460	DISC	2
13	611640	WASHER	1	29	618560	POST	1
14	640023	BUSHING (FRONT)	1	30	611920	GUIDE	1
15	640024	BUSHING FRONT OIL SEAL	1	31	614620	LEFT LOOPER THREAD TAKEUP	1
16	640022	BUSHING (REAR)	1	32	618120	SCREW	1
17	614000	RIGHT LOOPER LEVER	1	33	640025	THREAD GUIDE	1

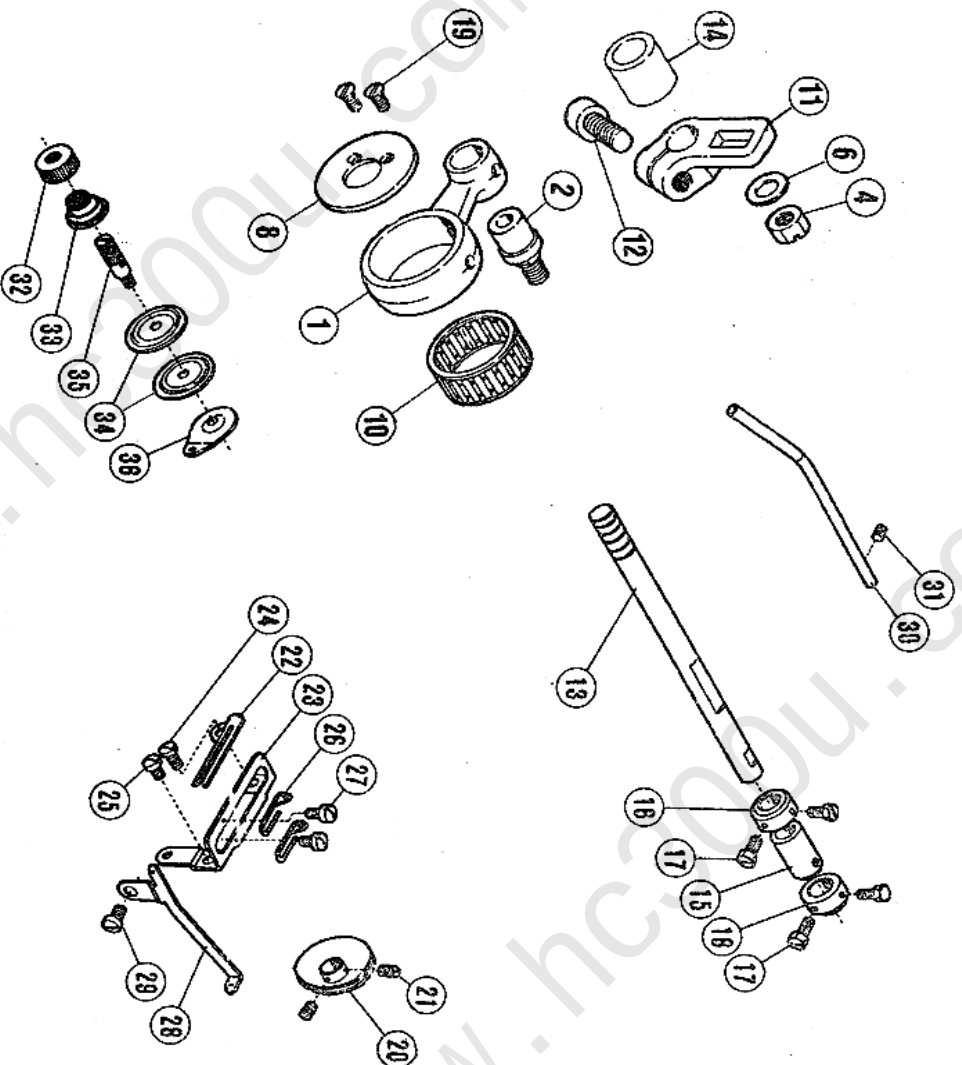
(1) CHAINSTITCH LOOPER MECHANISM



(1) CHAINSTITCH LOOPER MECHANISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	640020	LOOPER DRIVE CRANK	1	15	615000	BLOCK	1
2	619265	CLAMP SCREW	1	16	619400	BLOCK SCREW	1
3	615280	LINK	1	17	615020	THRUST WASHER	1
4	615300	LINK PIN	2	18	615040	COLLAR	1
5	619520	LINK PIN SCREW	2	19	618600	COLLAR SCREW	1
6	618600	LINK PIN SCREW	1	20	640026	NUT	1
7	611600	OIL WICK	2	21	612520	LOOPER LEVER	1
8	615320	LOOPER DRIVE SHAFT	1	22	619360	CLAMP SCREW	1
9	615820	BUSHING FRONT	1	23	613640	CLAMP SCREW WASHER	1
10	640024	BUSHING FRONT OIL SEAL	1	24	620270	LOOPER	1
11	640014	BUSHING REAR	1	25	610140	SCREW	1
12	614960	LOOPER AVOIDING LINK	1	26	613200	REGULATOR	1
13	619720	SCREW	2	27	618220	REGULATOR SCREW	2
14	614980	PIN	1	28	613640	WASHER	1

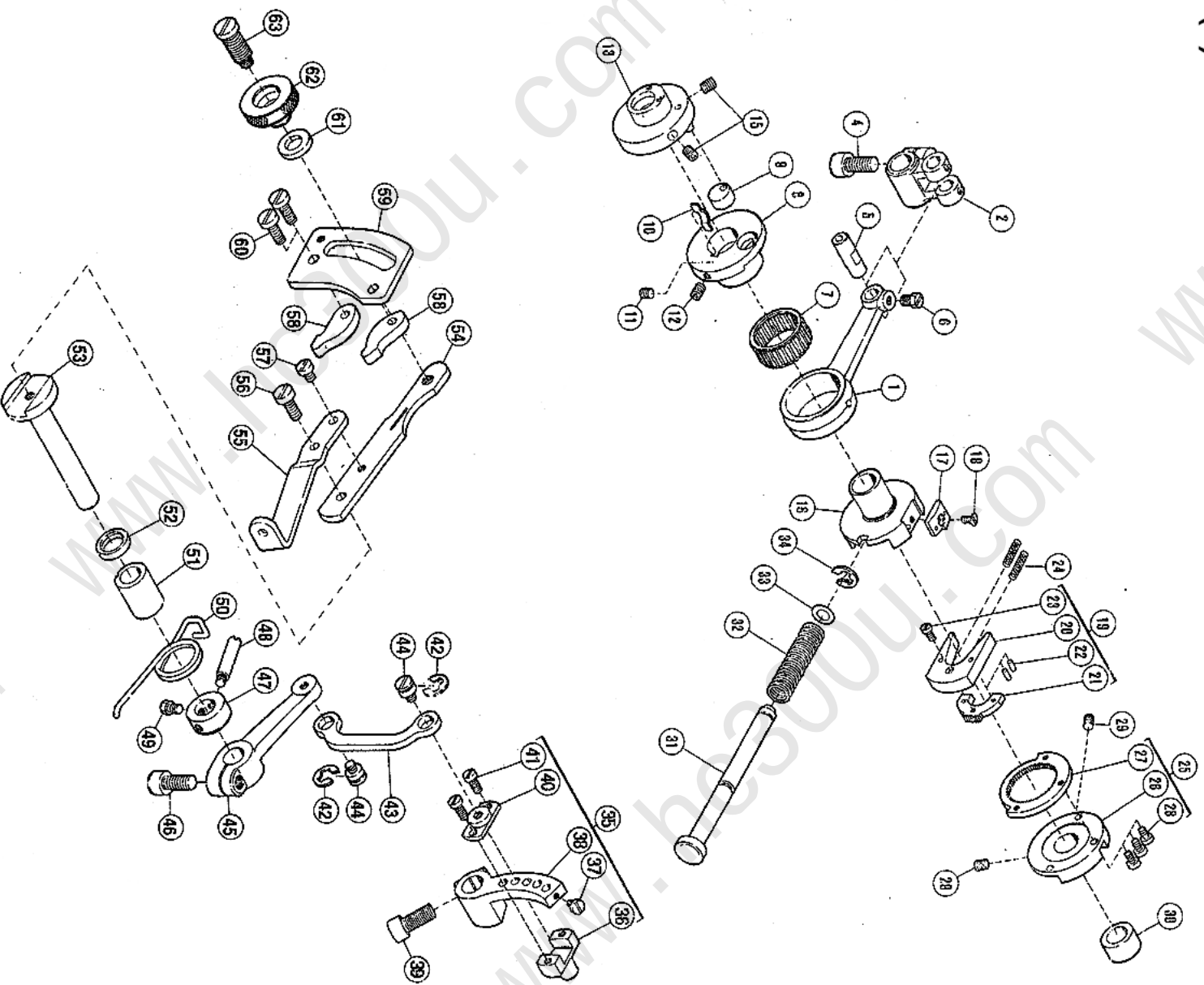
(2)CHAINSTITCH LOOPER MECHISM



(2) CHAINSTITCH LOOPER MECHISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	620030	LOOPER AVOIDING CONNECTION	1	22	612560	GUIDE	1
2	620031	PIN	1	23	612580	LOOPER THREAD GUIDE BRACKET	1
4	619740	PIN NUT	1	24	618340	SCREW	1
6	615740	PIN NUTWASHER	1	25	618720	SCREW	1
8	620029	COLLAR	1	26	613700	TAKEUP EYELET	2
10	620028	NEEDLE BEARING	1	27	618480	SCREW	2
11	620032	LOOPER AVOIDING CRANK	1	28	612220	LOOPER THREAD GUIDE	1
12	620026	CLAMP SCREW	1	29	618720	SCREW	1
13	614540	LOOPER AVOIDING SHAFT	1	30	612600	LOOPER THREAD TUBE	1
14	640027	LEFT BUSHING	1	31	610420	SCREW	1
15	612500	RIGHT BUSHING	1	32	618300	LOOPER THREAD TENSION NUT	1
16	611100	THRUST COLLAR	2	33	610520	SPRING	1
17	618600	COLLAR SCREW	4	34	611460	DISC	2
19	640028	SCREW	2	35	610500	POST	1
20	612540	LOOPER THREAD TAKEUP	1	36	611920	GUIDE	1
21	619400	GENUINE SCREW	2				

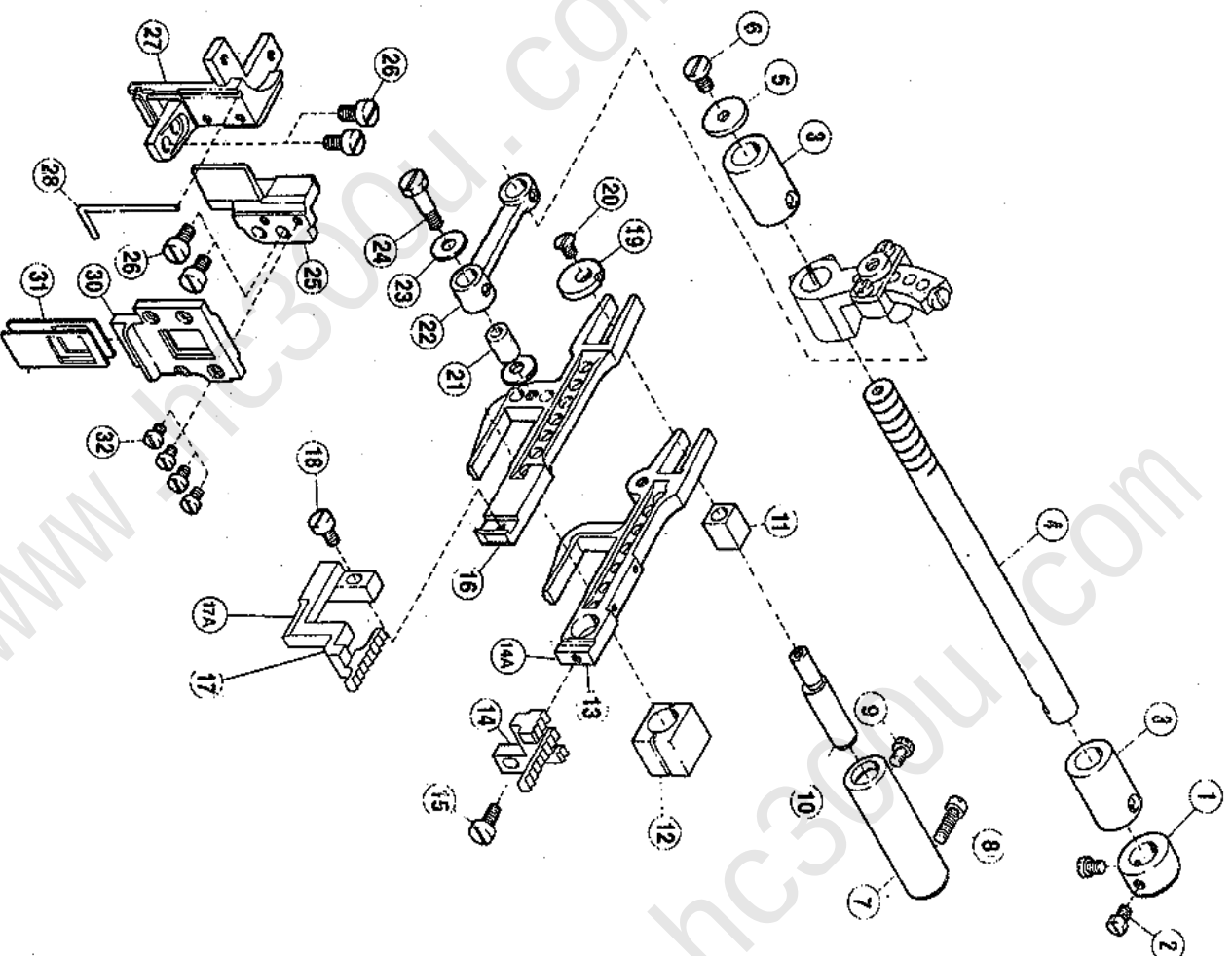
(1) MAIN & DIFFERENTIAL FEED



(1) MAIN & DIFFERENTIAL FEED MECHANISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	612620	FEED DRIVE CONNECTION	1	33	620054	O-RING	1
2	620217	FEED DRIVE CRANK	1	34	611740	RETAINNG RING	2
4	619700	CLAMP SCREW	1	35	615560	DIFF.FEED REG,ASSY.(REF.#36-41)	1
5	614760	PIN	1	36	615600	BLOCK	1
6	618600	PIN SCREW	1	37	618660	STOP SCREW	1
7	612480	NEEDLE BEARING	1	38	615580	SEGMENT (CRANK)	1
8	620034	FEED DRIVE ECCENTRIC	1	39	619700	SCREW	1
9	620037	FEED ECCENTRIC GUIDE	1	41	618420	SCREW	2
10	620038	FLAT SPRING	1	42	611740	RETAINING SPRING	2
11	619400	SET SCREW	1	43	612820	DIFF.FEED REG,LINK	1
12	620039	SET SCREW	1	44	619460	SCREW	2
13	620040	LOOPER AVOIDING ECCENTRIC	1	45	612800	DIFF.FEED REG,LEVER	1
15	620033	SET SCREW	2	46	619700	SCREW	1
16	620042	FEED REGULATING ECCENTRIC	1	47	614120	COLLAR	1
17	620052	STOPPER	1	48	614180	SCREW PIN	1
18	619780	SCREW	1	49	618600	SCREW	1
19	616340	FD.REG.RACHET ASSY.(RE.#20-24)	1	50	614160	REGULATING SPRING	1
20	616365	POSTION GEAR BRACKET	1	51	640031	BUSHING	1
21	616360	POSITION GEAR	1	52	612300	OIL SEAL	1
22	640029	PIN	2	53	614100	DIFF.FEED SHAFT	1
23	619580	SCREW	1	54	614140	DIFF.FEED REG,LEVER	1
24	616400	SPRING	2	55	614600	LEVER (FRONT)	1
25	620035	RACHET WHEEL ASSY.(REF.#26-29)	1	56	618760	SCREW	1
26	620043	BRACKET	1	57	610200	SCREW	1
27	620044	WHEEL	1	58	612860	STOPPER	2
28	620045	SCREW	3	59	612840	REGULATING PLATE	1
29	620033	SET SCREW	2	60	618760	SCREW	2
30	620053	SPACER	1	61	611940	WASHER	1
31	620055	PUSH BUTTON	1	62	614480	THUMB NUT	1
32	616520	SPRING	1	63	619500	SCREW	

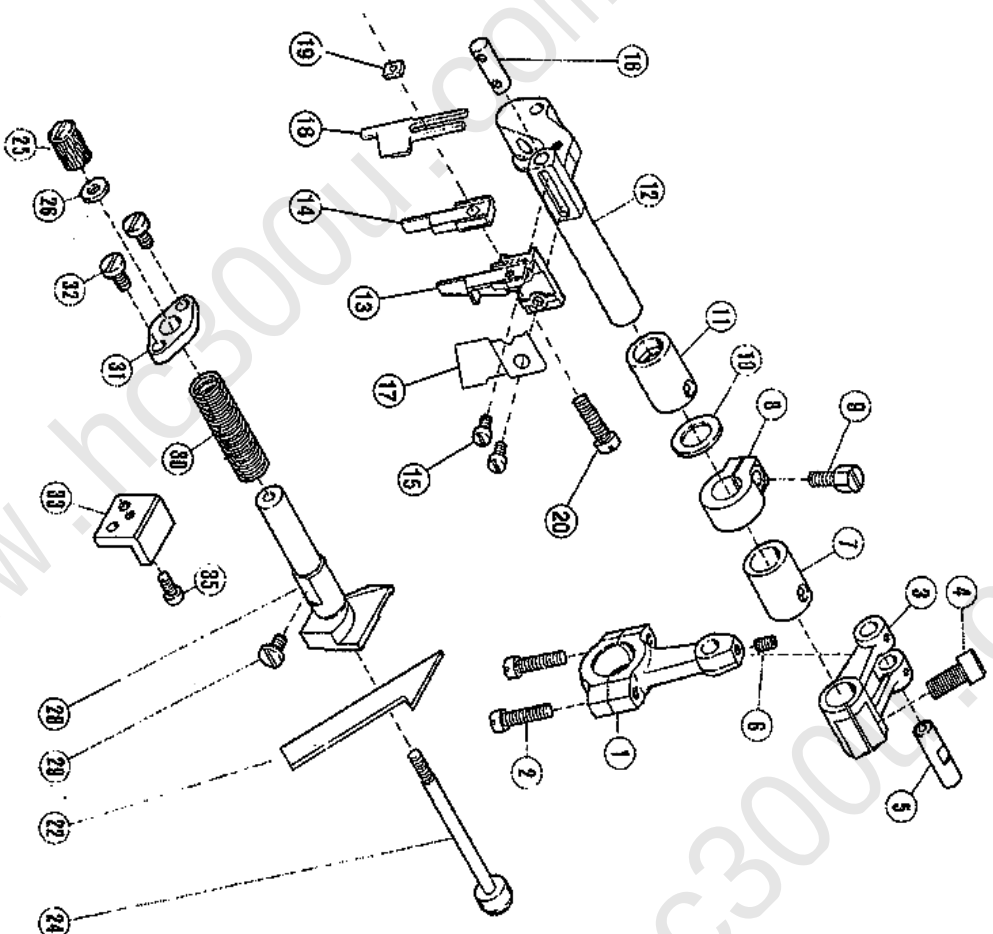
(2) MAIN & DIFFERENTIAL FEED



(2) MAIN & DIFFERENTIAL FEED MECHANISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	611100	THRUST COLLAR	1	17	660003	DIFFERENTIAL FEED DOG	1
2	618600	THRUST COLLAR SCREW	2	18	610120	SCREW	1
3	640032	BUSHING	2	19	613780	WASHER	1
4	614080	FEED BAR SHAFT	1	20	619480	WASHER SCREW	1
5	612640	THRUST WASHER	1	21	612680	BUSHING	1
6	618340	THRUST WASHER SCREW	1	22	612720	CONNECTING LINK	1
7	612780	FEED BAR GUIDE BUSHING	1	23	612700	BUSHING SCREW WASHER	2
8	617440	SCREW	1	24	619140	BUSHING SCREW	1
9	618600	SCREW	1	25	615140	FEED BAR GUIDE (RIGHT)	1
10	612760	FEED BAR HINGE PIN	1	26	619080	SCREW	4
11	640033	FEED BAR GUIDE BLOCK	1	27	640034	FEED BAR GUIDE	1
12	614320	LIFT BLOCK (SPLIT)	1	28	615200	GASKET	1
13	620230	FEED BAR	1	30	615180	INSERT PLATE	1
14	660005	MAIN FEED DOG	1	31	615160	FEED BAR OIL SPLASH GUARD	1
15	610100	SCREW	1	32	619600	SCREW	4
16	612740	DIFFERENTIAL FEED BAR	1				

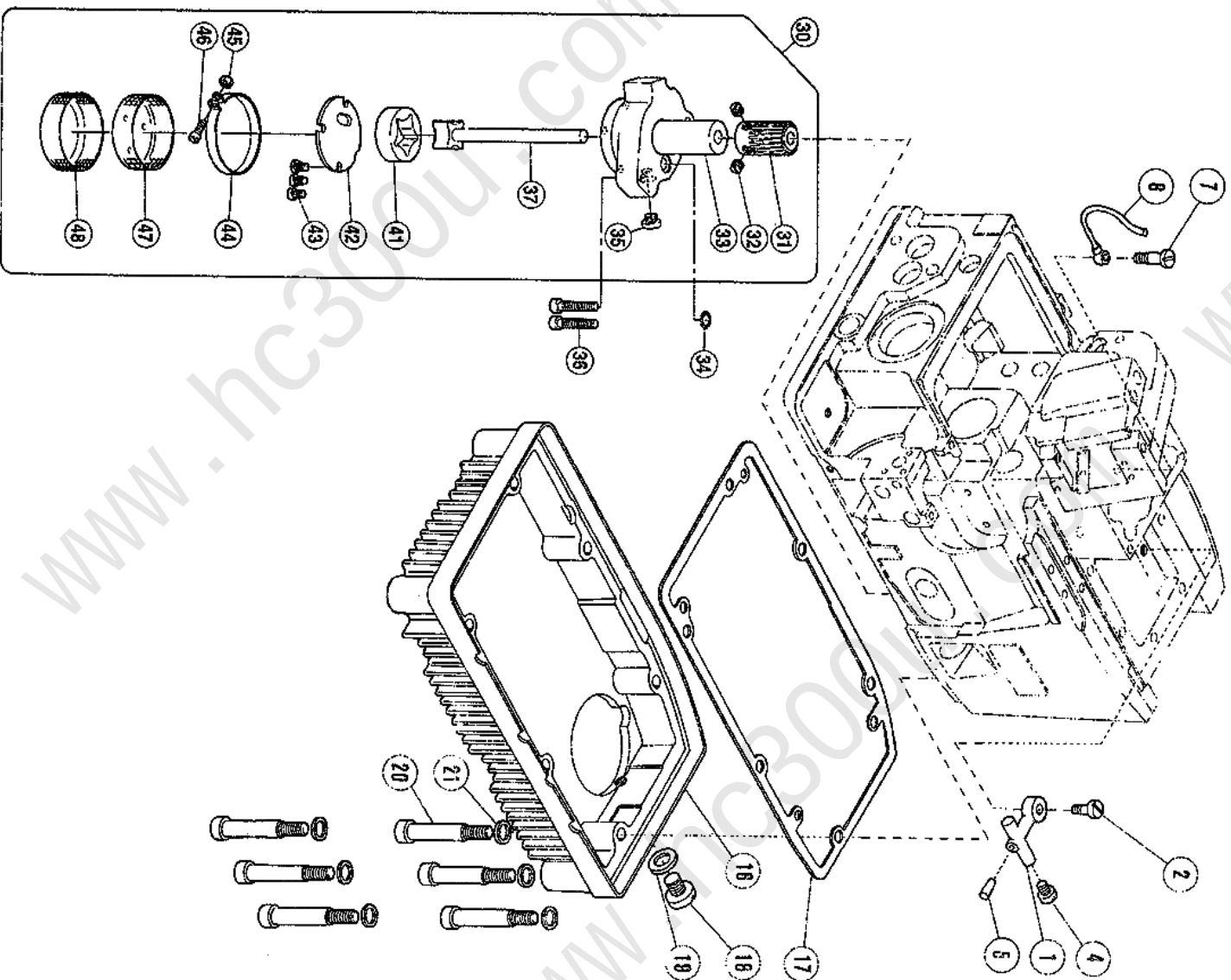
UPPER & LOEWR KNIFE



UPPER & LOEWR KNIFE MECHANISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	612880	UPPER KNIFE DRIVE CONN	1	17	620240	TRIM SHIELD	1
2	619200	CAP SCREW	2	18	630128	UPPER KNIFE-CARB.TIPPED	1
3	613000	UPPER KNIFE DRIVE CRANK	1	19	630127	T-NUT	1
4	619700	CLAMP SCREW	1	20	SHCS6-32×½	SCREW	1
5	612900	PIN	1	22	630150	LOWER KNIFE	1
6	610440	PIN SCREW	1	24	613160	CLAMP STUD	1
7	640035	BUSHING (LEFT)	1	25	619320	CLAMP STUD NUT	1
8	614815	THRUST COLLAR	1	26	610780	CLAMP STUD NUT WASHER	1
9	618350	THRUST COLLAR SCREW	1	28	616280	LOWER KNIFE HOLDER	1
10	615390	WASHER	2	29	618340	SCREW	1
11	613020	BUSHING (RIGHT)	1	30	613080	SPRING	1
12	620184	UPPER KNIFE LEVER	1	31	613100	SPRING SEAT	1
13	640036	UPPER KNIFE CLAMP MODIFIED	1	32	618740	SPRING SEAT SCREW	2
14	630148	UP.KNIFE SPACER	1	33	613120	GUIDE	1
15	610100	SCREW	2	35	610100	GUIDE SCREW	1
16	613060	PIN					

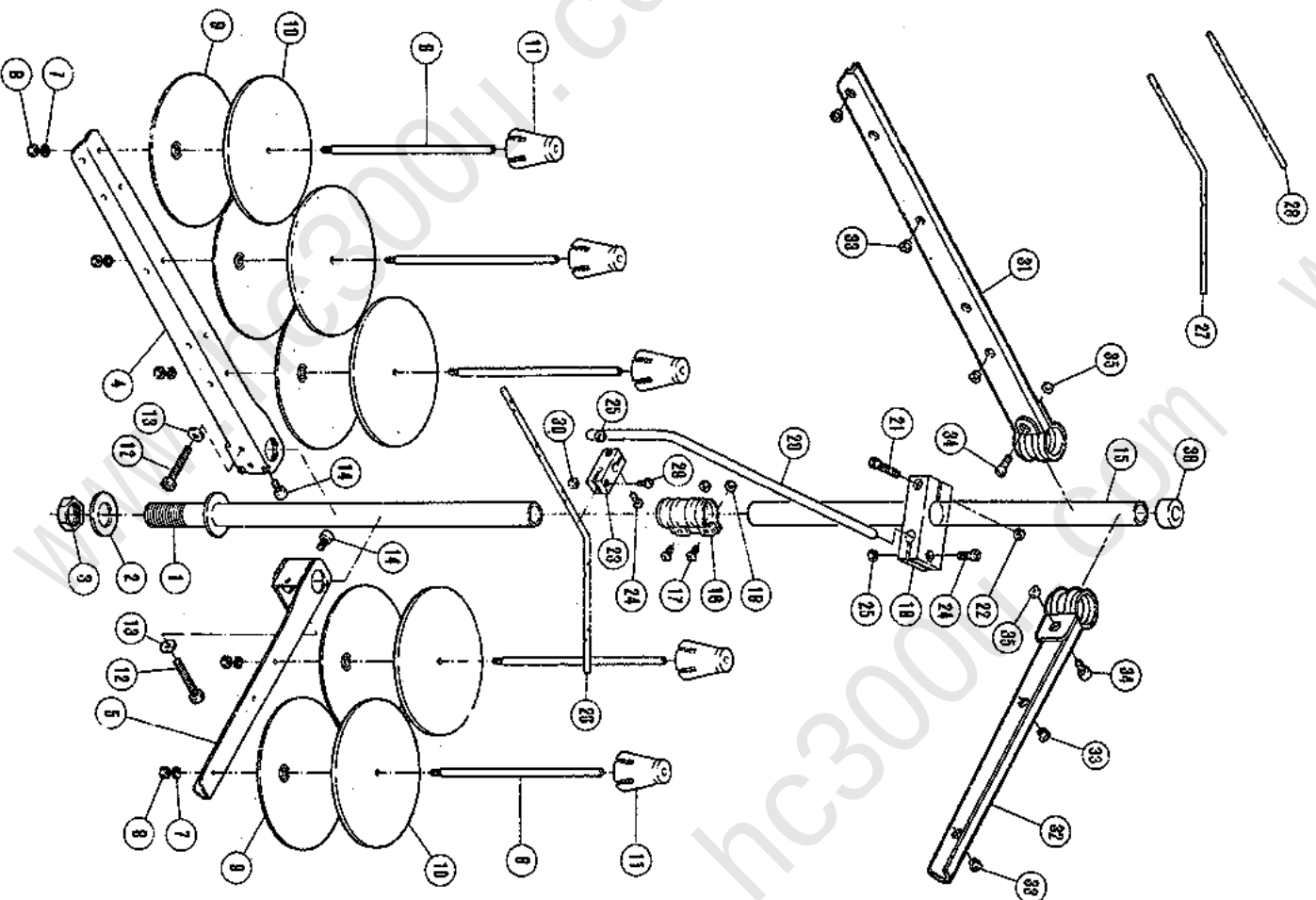
LUBRICATING MECHANISM



LUBRICATING MECHANISM

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	613440	OIL DISTRABUTOR	1	33	620019	CASING COMPLETE	1
2	610860	OIL SPLASH SCREW	1	34	613320	"O"RING	1
4	613360	SCREW	1	35	618900	SCREW	1
6	613460	OIL SPLASH PIPE COMPLETE	1	36	618660	SCREW	2
7	611520	OIL SPLASH SCREW	1	37	620020	INSIDE ROTOR SHAFT	1
16	615500	OIL RESERVOIR	1	41	620024	OUTSIDE ROTOR	1
17	615980	GASKET	1	42	620025	ROTOR PLATE	1
18	618840	SCREW	1	43	619520	SCREW	3
19	611660	WASHER	1	44	640037	FILTER CLAMP	1
20	618960	BOLT	6	45	618320	NUT	1
21	614300	WASHER	6	46	610040	SCREW	1
30	613880	GEAR PUMP COMPLETE	1	47	640039	INSIDE FILTER	1
31	613360	WORM WHEEL	1	48	640038	OUTSIDE FILTER	1
32	618460	SCREW	2				

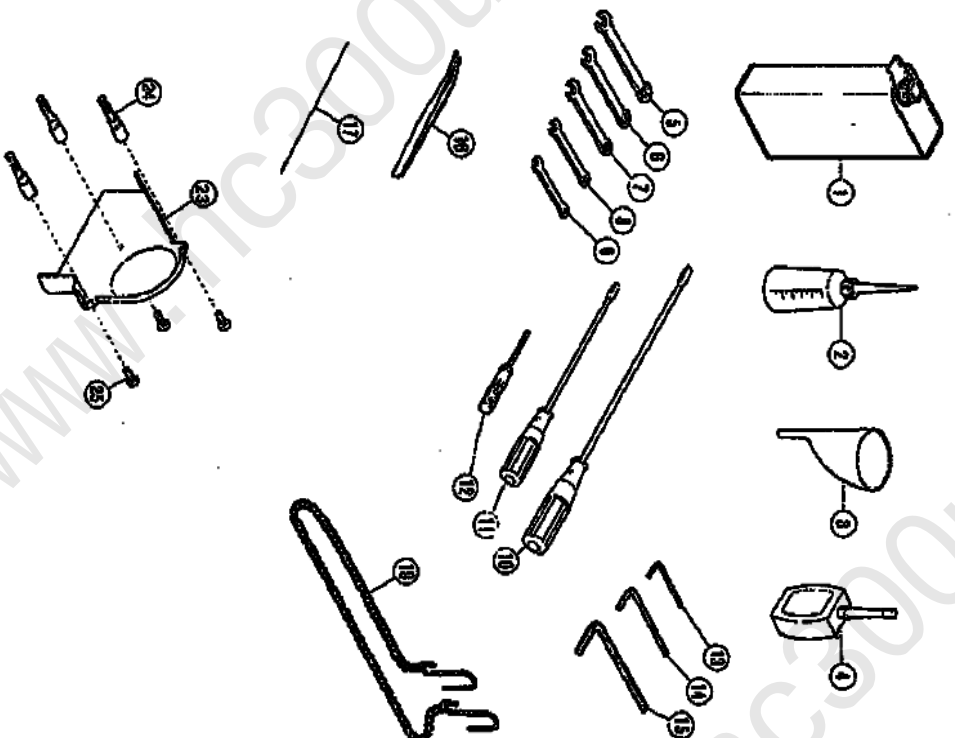
THREAD STAND



THREAD STAND

Ref#	Part#	Descreption	Ref#	Part#	Descreption
1	640043	THREAD STAND ROD (LOWER)	21	640052	SCREW
2	640044	WASHER	22	640053	NUT
3	640042	NUT	23	640054	HOLDER
4	640058	BRACKET	24	640055	SCREW
5	640059	BRACKET	25	640053	NUT
6	640060	SPOOL PIN	26	618240	THREAD GUIDE BAR (5-SPOOLS)
7	640061	SPRING WASHER	27	618241	THREAD GUIDE BAR (4-SPOOLS)
8	640053	NUT	28	618242	THREAD GUIDE BAR (3-SPOOLS)
9	640062	SPOOL TRAY	29	640055	SCREW
10	640063	CUSHION	30	640053	NUT
11	640064	SPOOL RETAINING FIN	31	640045	BRACKET
12	640065	SCREW	32	640046	BRACKET
13	640066	WASHER	33	640047	THREAD EYELET
14	640067	SCREW	34	640048	SCREW
15	640040	THREAD STAND ROD (UPPER)	35	640049	NUT
16	640056	JOINT	36	640041	ROD CAP
17	640057	SCREW	*	640068	THREAD STAND ASS.(5-SPOOLS)
18	640049	NUT	*	640069	THREAD STAND ASS.(4-SPOOLS)
19	640050	BRACKET	*	640070	THREAD STAND ASS.(3-SPOOLS)
20	640051	THREAD GUIDE BAR ROD			

ACCESSORIES



ACCESSORIES

Ref#	Part#	Descreption	Qty	Ref#	Part#	Descreption	Qty
1	610340	OIL CONTAINER	1	12	610600	ALLEN WRENCH	1
2	610320	OILER	1	13	640071	ALLEN KEY (2.38 MM)	1
3	610380	OIL FUNEL	1	14	610640	ALLEN KEY (3.17 MM)	1
4	610580	LUBRICANT CONTAINER	1	15	610720	ALLEN KEY (4.76 MM)	1
5	618080	WRENCH (9.5 MM)	1	16	610300	TWEEZERS	1
6	618060	WRENCH (8 MM)	1	17	610460	THREADING WIRE	1
7	618040	WRENCH (7 MM)	1	19	640072	THREADLE CHAIN	1
8	618020	WRENCH (6 MM)	1	23	614720	BELT GUIDE	1
9	618000	WRENCH (5 MM)	1	24	614740	FIXING SCREW	3
10	610260	SCREWDRIVER (LARGE)	1	25	618740	SCREW	3
11	610280	SCREWDRIVER (MEDIUM)	1				

