

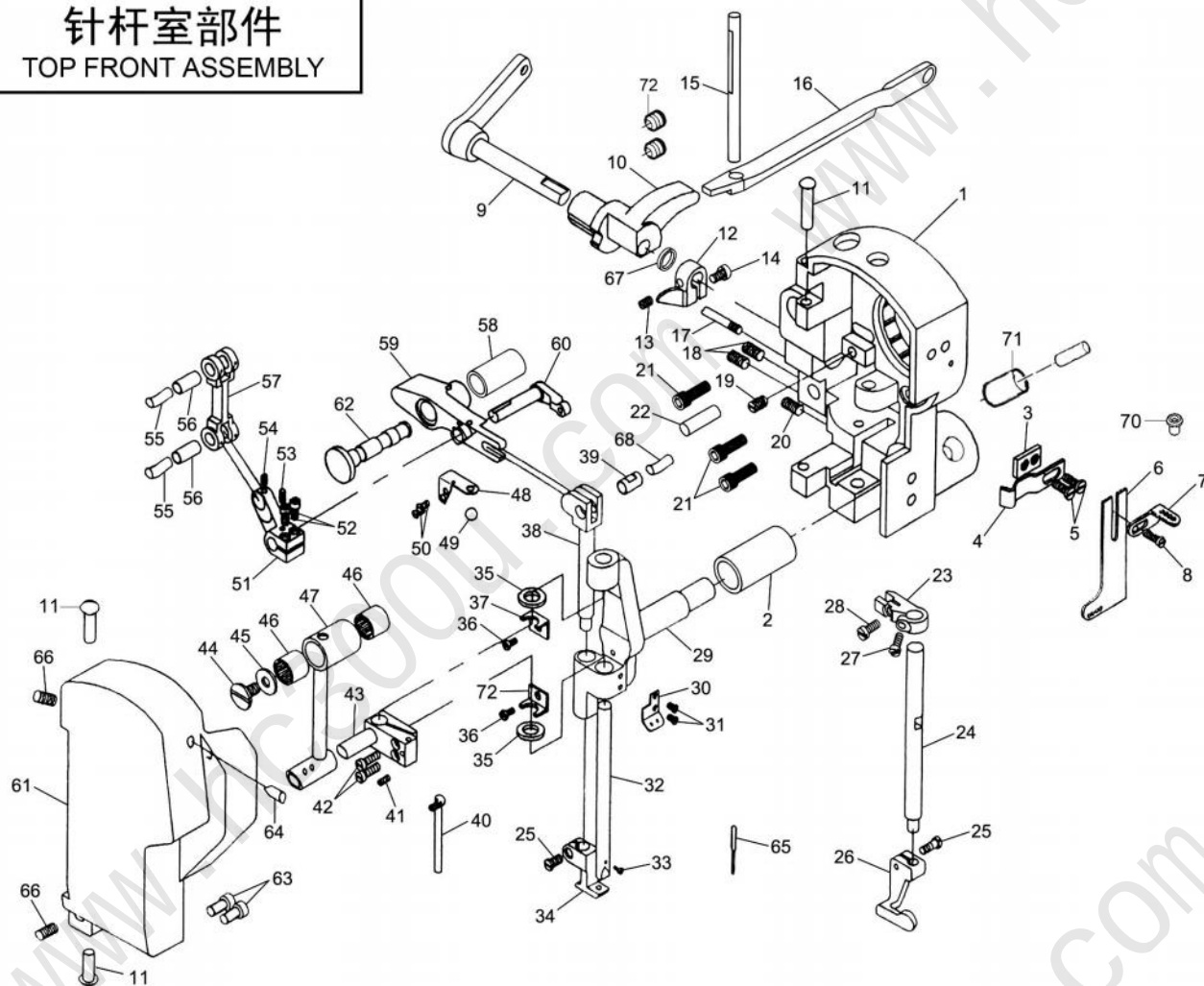
# **300U 围边机**

**High Speed Flat Bed Chainstitch Machines**

**零件手册**

**Partsbook**

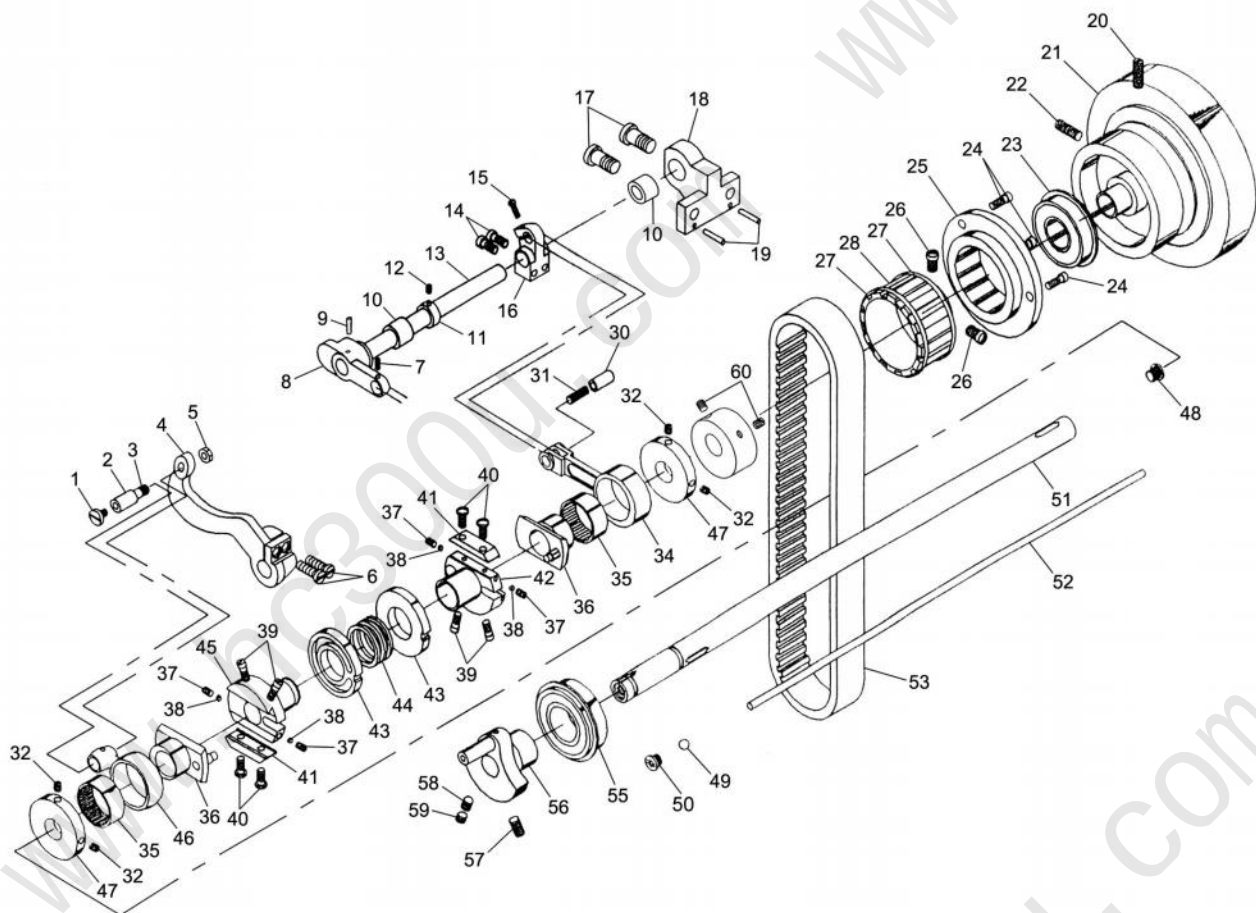
# 针杆室部件 TOP FRONT ASSEMBLY



| 序号<br>Ref.-No | 图号<br>Symbol | 件号<br>Part.-No | 零件名称<br>Description                            | 数量<br>Amt. Req. |
|---------------|--------------|----------------|------------------------------------------------|-----------------|
| 1             | 14A-1        | 415012         | 前盖 Face Plate                                  | 1               |
| 2             | 13A-2H       |                | 轴套 Bushing                                     | 1               |
| 3             | 13A-3        | 415016         | 弹簧板 Face Plate Lock Spring Plate               | 1               |
| 4             | 13A-4        | 268032         | 锁紧弹簧 Face Plate Lock Spring                    | 1               |
| 5             | 13A-5        | 414534         | 半沉头螺钉 Screw M5×7.2                             | 2               |
| 6             | 14A-6        | 268312         | 过线板 Needle Thread Guide                        | 1               |
| 7             | 14A-7        | 268513         | 过线板 Needle Thread Guide                        | 1               |
| 8             | 3C-2         | 414514         | 螺钉 Screw 11/64-40×10                           | 1               |
| 9             | 14A-9        | 267612         | 压脚提升曲柄 Foot Lifter Crank                       | 1               |
| 10            | 14A-10       | 267646         | 压紧杆簧杆支杆 Presser Bar Spring Arm Fulcrum         | 1               |
| 11            | 13A-9        | 268330         | 门销 Face Plate Hinge Stud                       | 1               |
| 12            | 14A-12       | 415120         | 压脚提升杆 Foot Lifter Arm                          | 1               |
| 13            | 8B-20        | 545213         | 紧定螺钉 Set Screw 7/32-32×6.5                     | 1               |
| 14            | 14A-14       | 268173         | 夹紧螺钉 Pinch Screw M5×11                         | 1               |
| 15            | 14A-15       | 267907         | 提升压紧杆导杆 Lifting Presser Bar Guide Rod          | 1               |
| 16            | 14A-16       | 267738         | 压紧杆簧杆 Presser Bar Spring Arm                   | 1               |
| 17            | 14A-17       | 414566         | 销轴螺钉 Foot Lifter Crank Stop Screw Stud 3/16-32 | 1               |
| 18            | 13B-39a      | 544322         | 紧定螺钉 Set Screw 1/4-28×6                        | 2               |
| 19            | 8D-29        | 544301         | 紧定螺钉 Set Screw 3/16-32×4.8                     | 1               |
| 20            | 8D-29        | 544301         | 紧定螺钉 Set Screw 3/16-32×4.8                     | 1               |

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|---------------|---------------|-----------------|----------------------------------------------------|-----------------|
| 21            | A-48          | 414504          | 螺钉 Screw M6×14                                     | 3               |
| 22            | 13A-10        | 548005          | 定位销 Arm Head Position Pin                          | 1               |
| 23            | 14A-23        | 415059          | 提升压紧杆导块 Lifting Presser Bar Guide Block            | 1               |
| 24            | 14A-24        | 267628          | 提升压紧杆 Lifting Presser Bar                          | 1               |
| 25            | 10B-54        | 414638          | 夹紧螺钉 Pinch Screw 11/64-40×7                        | 2               |
| 26            | 14A-26C       |                 | 提升压脚 Lifting Presser Foot                          | 1               |
| 27            | 10H-8         | 414512          | 夹紧螺钉 Pinch Screw 9/64-40×12                        | 1               |
| 28            | 2D-18-2       |                 | 夹紧螺钉 Pinch Screw 9/64-40×8                         | 1               |
| 29            | 14A-29        | 415045          | 针杆摇架 Needle Bar Rock Frame                         | 1               |
| 30            | 14A-30        | 268219          | 导线架 Needle Bar Rock Frame Thread Guide             | 1               |
| 31            | 11-10a        | 414539          | 半圆沉头螺钉 Screw 9/64-40×7.3                           | 2               |
| 32            | 14A-32        | 415041          | 针杆 Needle Bar                                      | 1               |
| 33            | 10C-27        | 414519          | 机针紧定螺钉 Needle Set Screw 9/64-40×6                  | 1               |
| 34            | 14A-34        | 267659          | 摆动压脚 Vibrating Presser Foot                        | 1               |
| 35            | 13A-34        | 268144          | 针杆油毡 Needle Bar Oiling Felt                        | 2               |
| 36            | 2C-15         | 414522          | 螺钉 Screw 1/8-44×5.9                                | 2               |
| 37            | 14A-37        | 268278          | 油毡夹 Needle Bar Oiling Felt Holder                  | 2               |
| 38            | 14A-38        | 267657          | 摆动压杆 Vibrating Presser Bar                         | 1               |
| 39            | 14A-39        | 267658          | 铰链销 Vibrating Presser Bar Hinge Stud               | 1               |
| 40            | 14A-40        |                 | 导线钩 Needle Thread Guide                            | 1               |
| 41            | 13A-22        | 544301          | 紧定螺钉 Set Screw 3/16-32×3.5                         | 1               |
| 42            | 13C-32        |                 | 螺钉 Pinch Screw 3/16-32×10.5                        | 2               |
| 43            | 14A-43A       |                 | 针杆连接轴 Needle Bar Connecting Stud                   | 1               |
| 44            | 13A-29        | 414517          | 螺钉 Screw 3/16-32×8                                 | 1               |
| 45            | 13A-28        | 268139          | 垫圈 Needle Bar Connecting Link Cap Washer           | 1               |
| 46            | 13A-27        | 270266          | 滚针轴承 Needle Bar Connecting Link Needle Bearing     | 2               |
| 47            | 14A-47A       |                 | 针杆连杆 Needle Bar Connecting Link                    | 1               |
| 48            | 14A-48        | 267718          | 滚珠止动器 Presser Bar Spring Arm Ball Bearing Retainer | 1               |
| 49            | 14A-49        | 276025          | 钢球 Presser Bar Spring Arm Ball Bearing             | 1               |
| 50            | JGA-39        | 414548          | 螺钉 Screw M3×4                                      | 2               |
| 51            | 14A-51        | 415061          | 提升曲柄 Lifting Crank                                 | 1               |
| 52            | 13C-32        |                 | 螺钉 Pinch Screw 3/16-32×10.5                        | 2               |
| 53            | 14A-53        |                 | 紧定螺钉 Set Screw M5×8                                | 1               |
| 54            | 2F-3          | 141424          | 紧定螺钉 Set Screw 1/8-44×4.5                          | 1               |
| 55            | 14A-55        | 244071          | 油绳 Oil Packing (wick)                              | 2               |
| 56            | 14A-56        | 267617          | 曲柄连杆铰链销 Lifting Eccentric Connection Hinge Pin     | 2               |
| 57            | 14A-57        | 267627          | 曲柄连杆 Lifting Link                                  | 1               |
| 58            | 14A-58H       |                 | 轴套 Sleeve                                          | 1               |
| 59            | 14A-59        | 415067          | 压脚提升杆 Lifting Lever                                | 1               |
| 60            | 14A-60        | 267631          | 抬牙曲柄 Lifting Presser Bar Lifting Crank             | 1               |
| 61            | 14A-61A       |                 | 面板 Face Plate                                      | 1               |
| 62            | 14A-62        |                 | 提升杆铰链销 Lifting Lever Hinge Stud                    | 1               |
| 63            | 13A-40        | 228661          | 面板垫 Face Plate Cushion                             | 2               |
| 64            | 13A-42        | 268033          | 锁紧钉 Face Plate Lock Stud                           | 1               |
| 65            | 14A-65        | CAT.4112        | 机针 Needle DV×59                                    | 1               |
| 66            | 3C-14         | 545174-452      | 紧定螺钉 Set Screw 11/64-40×2.8                        | 2               |
| 67            | 14A-67a       |                 | 垫圈 Washer 9.6×14.5                                 | 1               |
| 68            | 13D-13        | 32825           | 油绳 Oil Packing (wick)                              | 1               |
| 70            | 14A-70        |                 | 过线眼 Thread Guide                                   | 6               |
| 71            | 8A-18         |                 | 油管 Head Oil Supply Line                            | 1               |
| 72            | 14A-72        |                 | 油毡夹 Needle Bar Oiling Felt Holder                  | 1               |

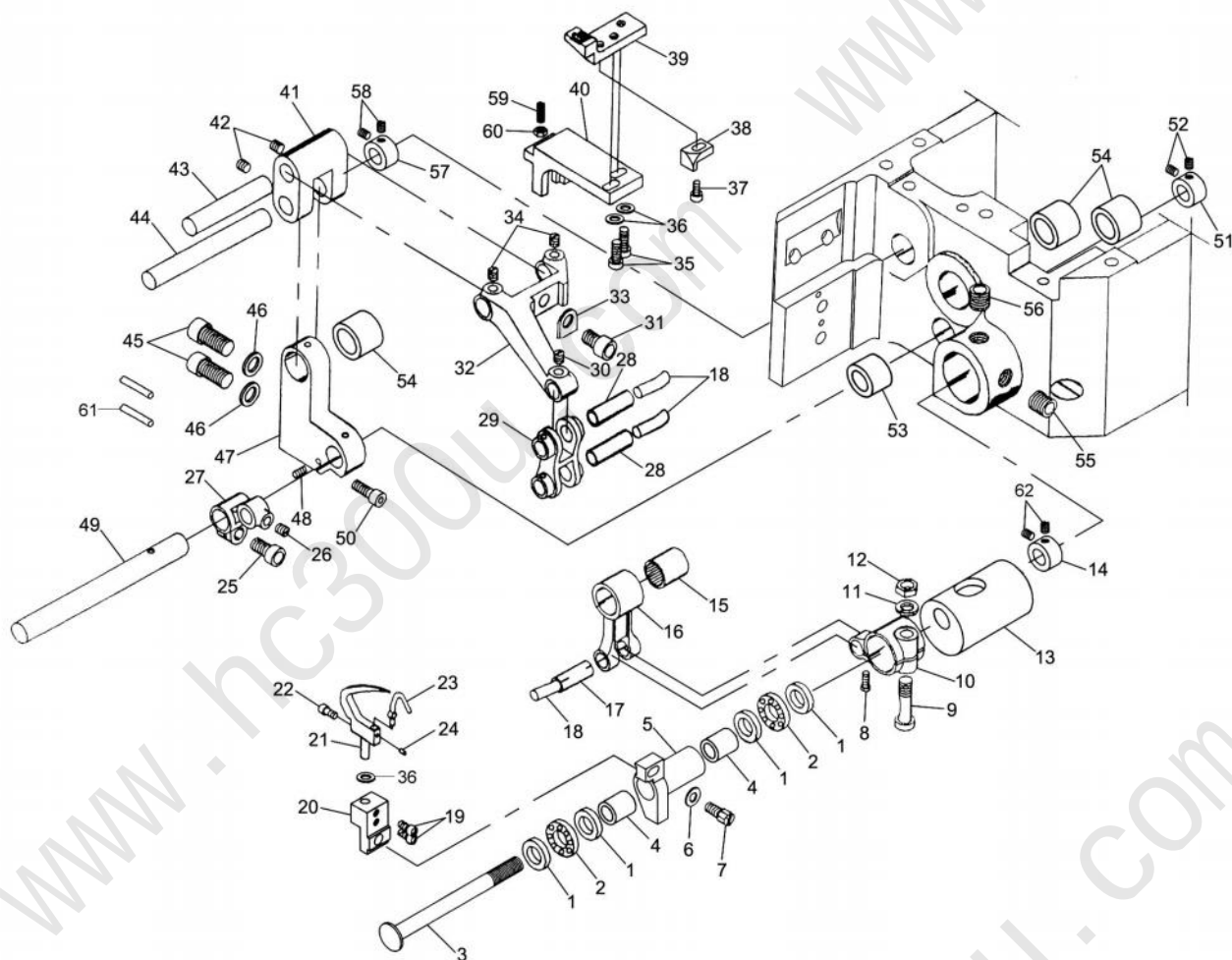
# 上轴部件 TOP SHAFT ASSEMBLY



| 序号<br>Ref.-No | 图号<br>Symbol | 件号<br>Part.-No | 零件名称<br>Description                       | 数量<br>Amt.Req. |
|---------------|--------------|----------------|-------------------------------------------|----------------|
| 1             | 13B-1        | 545297         | 有头螺钉 Cap Screw 3/16-32×6.6                | 1              |
| 2             | 13B-7        | 415092         | 连接铰链轴 Hinge Stud                          | 1              |
| 3             | 13B-6        | 268258         | 油绳 Oil Packing (wick)                     | 1              |
| 4             | 14B-4        | 415094         | 针杆摇架传动杆 Needle Bar Rock Frame Driving Arm | 1              |
| 5             | 8C-30        | 541197         | 螺母 Nut 1/4-24                             | 1              |
| 6             | 13B-4a       | 414790         | 夹紧螺钉 Pinch Screw M5×12                    | 2              |
| 7             | 2F-3         | 141424         | 紧定螺钉 Set Screw 1/8-44×4.5                 | 1              |
| 8             | 14B-8        | 32788          | 提升摆轴曲柄 Lifting Rock Shaft Crank           | 1              |
| 9             | 14B-9        | 548035         | 销 Lifting Rock Shaft Crank pin            | 1              |
| 10            | 14B-10H      |                | 轴套 Sleeve                                 | 2              |
| 11            | 13C-3        | 415065         | 挡圈 Collar                                 | 1              |
| 12            | 8D-29        | 504020         | 紧定螺钉 Set Screw 3/16-32×4.8                | 2              |
| 13            | 14B-13       |                | 提升摆轴 Lifting Rock Shaft                   | 1              |
| 14            | 14A-14       | 141509         | 夹紧螺钉 Pinch Screw M5×11                    | 2              |
| 15            | 10J-29-5     |                | 螺钉 Screw 1/8-44×12                        | 1              |

| 序号<br>Ref.-No | 图 号<br>Symbol | 件 号<br>Part.-No | 零 件 名 称<br>Description                              | 数 量<br>Amt.Req. |
|---------------|---------------|-----------------|-----------------------------------------------------|-----------------|
| 16            | 14B-16        | 415069          | 抬牙凸轮曲柄 Lifting Eccentric Connection Crank           | 1               |
| 17            | 7B-23         |                 | 螺钉 Screw M5×14                                      | 2               |
| 18            | 14B-18        | 415071          | 提升摆轴支架 Lifting Rock Shaft Bracket                   | 1               |
| 19            | 9B-24a        | 543841-001      | 定位销 Lifting Rock Shaft Bracket Position Pin 3×16.5  | 2               |
| 20            | 13B-27        | 414526          | 上轮定位螺钉 Pulley Position Screw 1/4-24×19.2            | 1               |
| 21            | 13B-25        | 415154          | 上轮 Machine Pulley                                   | 1               |
| 22            | 8C-31         | 414525          | 紧定螺钉 Set Screw 1/4-24×19.5                          | 1               |
| 23            | 13B-24        | 272142          | 球轴承 Ball Bearing                                    | 1               |
| 24            | 13B-40        | 544336          | 螺钉 Screw 3/16-32×13.2                               | 3               |
| 25            | 13B-23        | 268004          | 轴承座 Arm Shaft Ball Bearing (back) Housing           | 1               |
| 26            | 13B-22        | 414546          | 紧定螺钉 Set Screw 1/4-28×10.2                          | 2               |
| 27            | 13B-21        | 202253          | 上同步带轮挡圈 Belt Pulley Spring Flange                   | 2               |
| 28            | 14B-28        |                 | 上轴同步带轮 Arm Shaft Connection Belt Pulley             | 1               |
| 29            | 14B-29        |                 | 平衡块 Balance Weight                                  | 1               |
| 30            | 14A-56a       | 267617          | 铰链销 Hinge Pin                                       | 1               |
| 31            | 14A-55        | 244071          | 铰链销油绳 Hinge Pin Oil Packing (wick)                  | 1               |
| 32            | 3C-14         |                 | 紧定螺钉 Set Screw 11/64-40×4.5                         | 4               |
| -             | -             | -               | -                                                   | -               |
| 34            | 14B-34        | 268492          | 升降偏心轮连杆 Lifting Eccentric Connection                | 1               |
| 35            | 14B-35        |                 | 滚针轴承 Needle Bearing                                 | 2               |
| 36            | 14B-36        | 268064          | 偏心轮组件 Eccentric                                     | 2               |
| 37            | 13B-10        | 414557          | 紧定螺钉 Set Screw 11/64-40×6.5                         | 4               |
| 38            | 13B-11        | 241763          | 黄铜垫 Packing (brass)                                 | 4               |
| 39            | 13B-14        | 414555          | 紧定螺钉 Set Screw 3/16-32×14.4                         | 4               |
| 40            | 13B-13        | 544286          | 夹紧螺钉 Screw 3/16-32×10.5                             | 4               |
| 41            | 13B-12        | 267623          | 偏心轮夹板 Driving Eccentric Friction Plate              | 2               |
| 42            | 14B-42        | 415077          | 偏心法兰 Lifting Eccentric Frange                       | 1               |
| 43            | 13B-16        | 268065          | 偏心调节盘 Driving Eccentric Adjusting Disc              | 2               |
| 44            | 14B-44        | 267618          | 调节盘弹簧 Lifting Eccentric Adjusting Disc Spring       | 1               |
| 45            | 14B-45        | 415079          | 偏心法兰 Needle Bar Rock Frame Driving Eccentric Frange | 1               |
| 46            | 14B-46        | 268060          | 送料传动连杆 Feed Driving Connection                      | 1               |
| 47            | 13B-41        | 415308          | 偏心轮隔圈 Lifting Eccentric Spacing Collar              | 2               |
| 48            | 13B-28        | 414578          | 油量调节螺钉 M8-0.75                                      | 1               |
| 49            | B-33          | 268214          | 油量调节球 Oil Stop Ball                                 | 1               |
| 50            | 14B-62        | -               | 油量调节螺钉 M8-0.75                                      | 1               |
| 51            | 14B-51        | 415128          | 上轴 Arm Shaft                                        | 1               |
| 52            | 14B-52        | 268264          | 油绳 Oil Packing (wick)                               | 1               |
| 53            | 13B-34        | 268270          | 梯形齿同步带 Arm Shaft Connection Belt                    | 1               |
| -             | -             | -               | -                                                   | -               |
| 55            | 13B-35        | 32848           | 上轴球轴承(前) Arm Shaft Ball Bearing (front)             | 1               |
| 56            | 14B-56        | 415133          | 挑线凸轮 Needle Bar Crank                               | 1               |
| 57            | 13B-37a       | 500272-833      | 紧定螺钉 Set Screw 1/4-28×12                            | 1               |
| 58            | 14B-58        |                 | 定位螺钉 Position Screw 1/4-28×6                        | 1               |
| 59            | 13B-37a       |                 | 紧定螺钉 Check Screw 1/4-28×12                          | 1               |
| 60            | C-22-3        |                 | 紧定螺钉 Set Screw M5×6                                 | 2               |

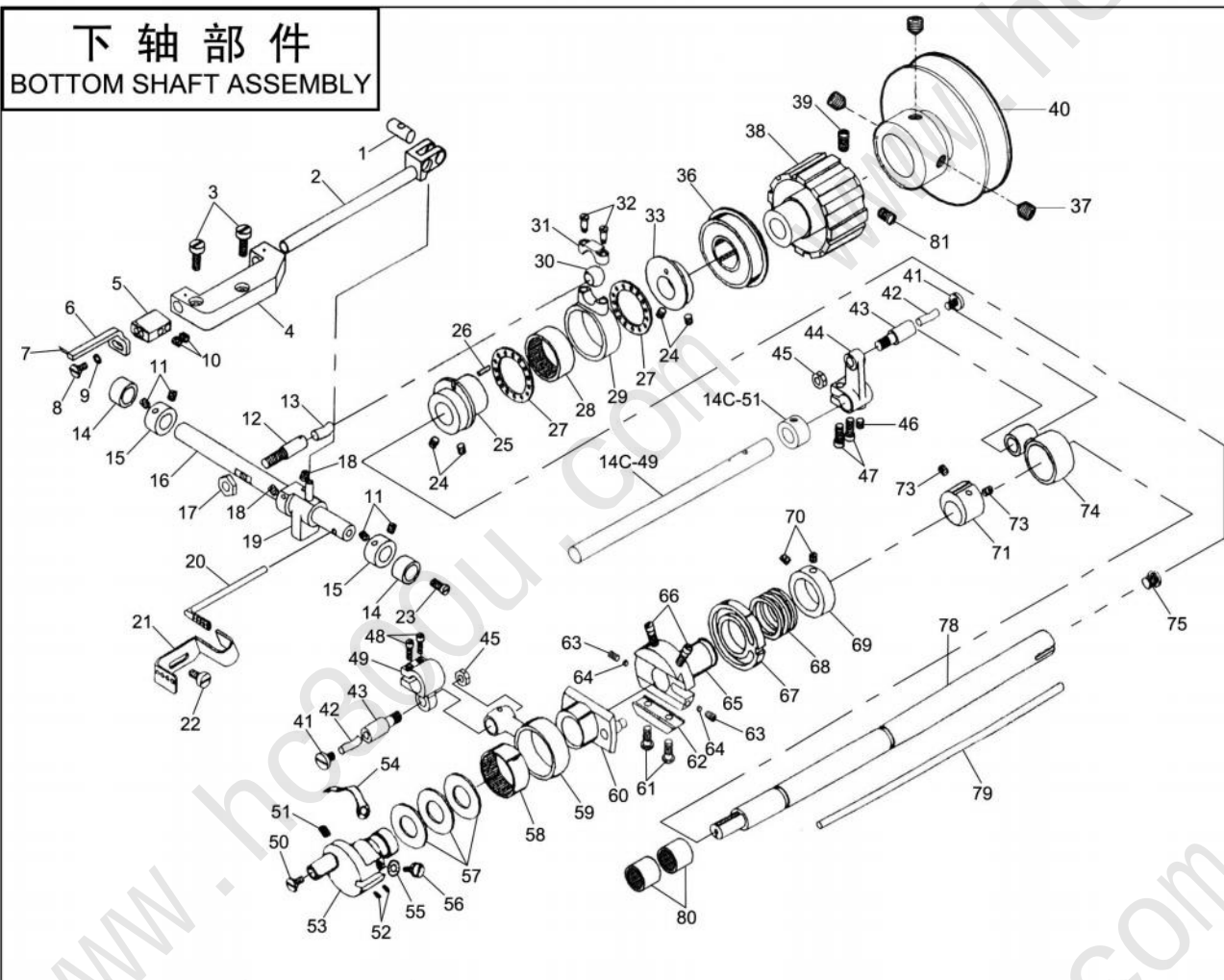
# 送料部件 FEEDING ASSEMBLY



| 序号<br>Ref.-No | 图号<br>Symbol | 件号<br>Part.-No | 零件名称<br>Description                     | 数量<br>Amt.Req. |
|---------------|--------------|----------------|-----------------------------------------|----------------|
| 2             | 14C-2        |                | 球轴承组件 Ball Bearing                      | 2              |
| 3             | 14C-3        |                | 弯针轴 Looper Shaft                        | 1              |
| 4             | 14C-4H       |                | 轴套 Bushing                              | 2              |
| 5             | 14C-5        | 268367         | 弯针导架 Looper Carrier                     | 1              |
| 6             | 8B-24        | 543804-004     | 垫圈 Washer 5.6×9.5×0.8                   | 1              |
| 7             | 13C-43       | 414553         | 螺钉 Screw M5×14                          | 1              |
| 8             | 2E-6         | 414516         | 螺钉 Screw 9/64-40×7.5                    | 1              |
| 9             | 13C-40       | 415292         | 夹紧螺栓 Clamping Stud 1/4-28               | 1              |
| 10            | 13C-39       | 415174         | 弯针导架曲柄 Looper Carrier Crank             | 1              |
| 11            | 13C-44       | 548459         | 弹簧垫圈 Spring Washer                      | 1              |
| 12            | 13C-45       | 541198         | 螺母 Nut 1/4-28                           | 1              |
| 13            | 14C-13       | 415170         | 轴套 Looper Carrier Shaft Bushing (right) | 1              |
| 14            | 10C-26       |                | 挡圈 Collar                               | 1              |
| 15            | 13C-36       | 268099         | 滚针轴承 Needle Bearing                     | 1              |

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|---------------|--------------|----------------|-----------------------------------|----------------|
| 16            | 14C-16       |                | 弯针连杆 Looper Driving Connection    | 1              |
| 17            | 14C-17       |                | 铰链销 Hinge Pin                     | 1              |
| 18            | 13B-6        | 268258         | 油绳 Oil Packing (wick)             | 3              |
| 19            | 13C-48       | 414558         | 弯针紧定螺钉 Looper Set Screw M3×7      | 2              |
| 20            | 14C-20       | 268602         | 弯针夹 Looper Holder                 | 1              |
| 21            | 14C-21       | 268382         | 弯针 Looper                         | 1              |
| 22            | 13C-49-3     | 141478         | 紧定螺钉 Set Screw 29/256-40×12.2     | 1              |
| 23            | 14C-23       | 268310         | 护针板 Needle Guard                  | 1              |
| 24            | 13C-49-4a    | 141494         | 紧定螺钉 Set Screw 29/256-40×3.4      | 1              |
| 25            | 8G-14        | 414501         | 夹紧螺钉 Pinch Screw 1/4-28×15.4      | 1              |
| 26            | 8B-20        | 545213         | 紧定螺钉 Set Screw 7/32-32×6.5        | 1              |
| 27            | 13C-34       | 415204         | 抬牙曲柄 Feed Lifting Crank           | 1              |
| 28            | 14C-28       |                | 铰链销 Hinge Pin                     | 2              |
| 29            | 14C-29       |                | 抬牙小连杆 Feed Lifting Link           | 1              |
| 30            | 3G-7         |                | 紧定螺钉 Set Screw 7/32-32×5          | 1              |
| 31            | JGA-91       |                | 螺钉 Screw M5×12                    | 1              |
| 32            | 14C-32       |                | 送料架 Feed Bar                      | 1              |
| 33            | 14C-33       |                | 垫圈 Washer                         | 1              |
| 34            | 13D-18       |                | 紧定螺钉 Set Screw M5×5               | 2              |
| 35            | 14C-35       |                | 螺钉 Screw 3/16-32×10.8             | 2              |
| 36            | C-51         |                | 垫圈 Washer 4.8×8.4×1.1             | 3              |
| 37            | 14C-37       |                | 螺钉 Screw M4×8                     | 1              |
| 38            | 14C-38       |                | 护针板 Needle Deflector Plate        | 1              |
| 39            | 14C-39       |                | 送料牙 Feed Dog                      | 1              |
| 40            | 14C-40       |                | 送料牙架 Feed Dog Mounting Bracket    | 1              |
| 41            | 14C-41       |                | 送料牙转动架 Feed Dog Swivel Bracket    | 1              |
| 42            | 13B-39a      |                | 紧定螺钉 Set Screw 1/4-28×5.7         | 2              |
| 43            | 14C-43       |                | 送料杆铰链轴 Feed Bar Hinge Pin         | 1              |
| 44            | 14C-44       |                | 针距座轴 Feed Driving Rock Shaft      | 1              |
| 45            | JGA-59       |                | 螺钉 Screw M6×18                    | 2              |
| 46            | 8E-43        |                | 垫圈 Washer 6.2×9.5×1               | 2              |
| 47            | 14C-47       |                | 送料牙轴承座 Feed Dog Bearing Support   | 1              |
| 48            | B-40         |                | 紧定螺钉 Set Screw M4×4               | 1              |
| 49            | 14C-49       |                | 抬牙轴 Feed Lifting Rock Shaft       | 1              |
| 50            | B-42         |                | 夹紧螺钉 Pinch Screw M4×12            | 1              |
| 51            | 13C-3        |                | 挡圈 Collar                         | 1              |
| 52            | 3C-14        |                | 紧定螺钉 Set Screw 3/16-32×4.8        | 2              |
| 53            | 14B-10H      |                | 轴套 Sleeve                         | 1              |
| 54            | 13C-1H       |                | 轴套 Bushing                        | 3              |
| 55            | 7E-54        | 549024         | 紧定螺钉 Set Screw M8×8               | 1              |
| 56            | 14C-56       |                | 螺钉 Screw M8×12.7                  | 1              |
| 57            | 13C-3        |                | 挡圈 Collar                         | 1              |
| 58            | 8D-29        |                | 紧定螺钉 Set Screw 3/16-32×4.8        | 2              |
| 59            | 13C-18       |                | 调节螺钉 Adjusting Screw 9/64-40×11.1 | 1              |
| 60            | 3E-24        |                | 螺母 Nut 9/64-40                    | 1              |
| 61            | 14C-61       |                | 定位销 Arm Head Position Pin         | 2              |
| 62            | C-68         |                | 螺钉 Screw                          | 2              |

# 下轴部件 BOTTOM SHAFT ASSEMBLY

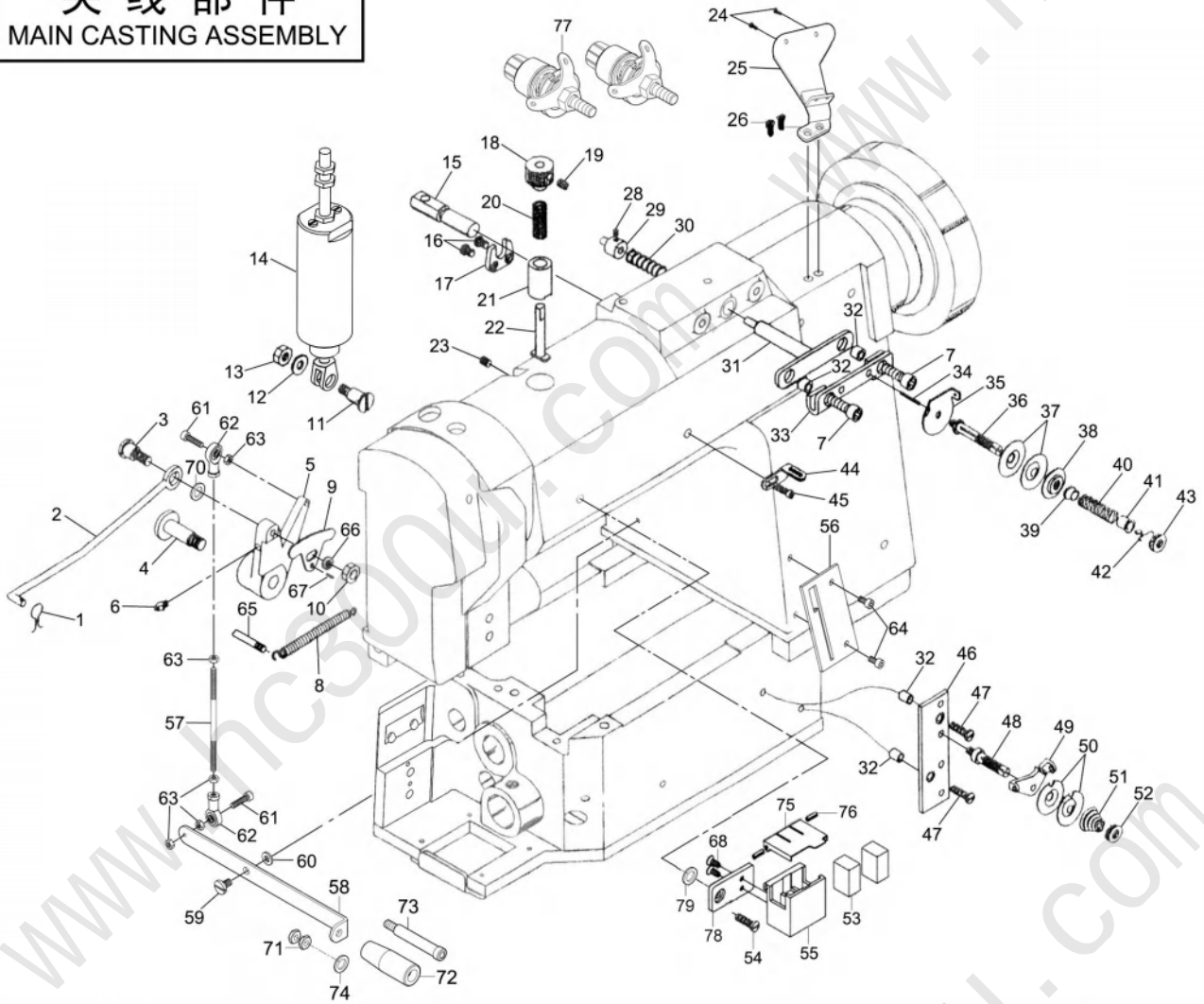


| 序号<br>Ref.-No | 图号<br>Symbol | 件号<br>Part.-No | 零件名称<br>Description                            | 数量<br>Amt.Req. |
|---------------|--------------|----------------|------------------------------------------------|----------------|
| 1             | 13D-1        | 268190         | 叉针销 Spreader Driving Pin                       | 1              |
| 2             | 13D-2        | 268499         | 叉针杆组件 Spreader Bar complete                    | 1              |
| 3             | 7B-23        |                | 螺钉 Screw M5×14                                 | 2              |
| 4             | 13D-4        | 268184         | 叉针杆支架 Spreader Bar Bracket                     | 1              |
| 5             | 13D-5        | 415196         | 叉针夹 Spreader Holder                            | 1              |
| 6             | 14D-6        | 268638         | 叉针 Spreader                                    | 1              |
| 7             | 13D-7        | 268162         | 叉针尖 Spreader Point                             | 1              |
| 8             | 13D-8        | 414552         | 叉针螺钉 Spreader Screw 11/64-40×7.5               | 1              |
| 9             | C-51         | 547670         | 垫圈 Washer 4.5×9×1                              | 1              |
| 10            | 3C-14        |                | 紧定螺钉 Set Screw 11/64-40×4.5                    | 2              |
| 11            | 8D-29        | 504020         | 紧定螺钉 Set Screw 3/16-32×4.8                     | 4              |
| 12            | 13D-12       | 414575         | 叉针轴螺栓 Spreader Driving Rock Shaft Stud 9/32-28 | 1              |
| 13            | 13D-13       | 32825          | 油绳 Oil Packing (wick)                          | 1              |
| 14            | 13C-1H       |                | 轴套 Bushing                                     | 2              |
| 15            | 13C-3        | 415065         | 挡圈 Collar                                      | 2              |
| 16            | 13D-16       | 415192         | 叉针轴 Spreader Driving Rock Shaft                | 1              |
| 17            | 2D-15        | 545424         | 螺母 Nut 9/32-28                                 | 1              |
| 18            | 13D-18       | 544204-001     | 紧定螺钉 Set Screw M5×5                            | 2              |
| 19            | 13D-19       | 415194         | 叉针曲柄 Spreader Driving Crank                    | 1              |
| 20            | 14D-20       |                | 弯针挑线杆 Looper Thread take-up Rod                | 1              |
| 21            | 14D-21       |                | 弯针导线板 Looper Thread Guide                      | 1              |
| 22            | 13F-29       | 414510         | 螺钉 Screw M5×10                                 | 1              |
| 23            | 2F-6         | 504019         | 螺钉 Screw 11/64-40×10                           | 1              |
| 24            | 8B-20        | 414528         | 紧定螺钉 Set Screw 7/32-32×6.5                     | 4              |

| 序号<br>Ref.-No | 图 号<br>Symbol | 件 号<br>Part.-No | 零 件 名 称<br>Description                            | 数 量<br>Amt.Req. |
|---------------|---------------|-----------------|---------------------------------------------------|-----------------|
| 25            | 13D-25a       | 415187          | 叉针偏心轮 Spreader Driving Eccentric                  | 1               |
| 26            | 13D-26a       | 543808-002      | 弹性圆柱销 Spreader Driving Eccentric Pin              | 1               |
| 27            | 13D-27a       | 268220          | 轴承止推垫圈 Thrust Washer                              | 2               |
| 28            | 9D-18-3a      | 415368          | 滚针轴承 Needle Bearing                               | 1               |
| 29            | 13D-29a       |                 | 叉针连杆 Spreader Driving Connection                  | 1               |
| 30            | 13D-30        | 351876          | 球体 Ball Roller                                    | 1               |
| 31            | 13D-31        |                 | 叉针连杆盖 Spreader Driving Connection Cap             | 1               |
| 32            | 13D-32        | 414569          | 螺钉 Screw 9/64-40                                  | 2               |
| 33            | 13D-33        | 415190          | 偏心轮平衡块 Spreader Driving Eccentric Counterbalance  | 1               |
| 36            | 13B-24        |                 | 球轴承 Ball Bearing                                  | 1               |
| 37            | 13B-37a       |                 | 螺钉 Screw                                          | 3               |
| 38            | 14D-38        |                 | 下轴同步带轮 Bed Shaft Connection Belt Pulley           | 1               |
| 39            | 13B-39a       |                 | 紧定螺钉 Set Screw 1/4-28×5.7                         | 1               |
| 40            | 14D-40        |                 | 下轴皮带轮 Lower Drive Pulley                          | 1               |
| 41            | 13B-1         |                 | 有头螺钉 Cap Screw 3/16-32×6.6                        | 2               |
| 42            | 13B-6         |                 | 油绳 Oil Packing (wick)                             | 2               |
| 43            | 13B-7         |                 | 连接铰链轴 Hinge Stud                                  | 2               |
| 44            | 13C-27        |                 | 抬牙轴曲柄 Feed Lifting Rock Shaft Crank               | 1               |
| 45            | 8C-30         |                 | 螺母 Nut 1/4-24                                     | 2               |
| 46            | C-22-3        |                 | 螺钉 Screw M5×6                                     | 1               |
| 47            | 13A-24        |                 | 螺钉 Pinch Screw 3/16-32×10.5                       | 2               |
| 48            | 13A-24        | 414511          | 螺钉 Pinch Screw 3/16-32×10.5                       | 2               |
| 49            | 13D-42        | 415213          | 送料摆轴曲柄 Feed Driving Rock Shaft Crank              | 1               |
| 50            | 13D-18        | 414536          | 油量调节螺钉 Looper Driving Crank Oil Stop Screw M5     | 1               |
| 51            | 13B-39a       |                 | 紧定螺钉 Set Screw 1/4-28×5.7                         | 1               |
| 52            | 13D-58        | 545103          | 曲柄定位螺钉 Crank Position Screw 11/64-40×11           | 2               |
| 53            | 14D-53        | 415176          | 弯针曲柄 Looper Driving Crank                         | 1               |
| 54            | 13D-60        | 268102          | 弯针曲柄油孔盖 Looper Driving Crank Oil Hole Cover       | 1               |
| 55            | C-51          | 204925          | 垫圈 Washer 4.5×9×1                                 | 1               |
| 56            | C-20          | 414563          | 螺钉 Screw 9/64-40×8                                | 1               |
| 57            | 14D-57        |                 | 垫圈 Driving Crank Spacers                          | 3               |
| 58            | 14B-35        |                 | 滚针轴承 Needle Bearing                               | 1               |
| 59            | 14B-46        |                 | 送料传动连杆 Feed Driving Connection                    | 1               |
| 60            | 14B-36a       | 268064          | 偏心轮组件 Eccentric                                   | 1               |
| 61            | 13B-13        | 544286          | 夹紧螺钉 Screw 3/16-32×10.5                           | 2               |
| 62            | 13B-12        | 267623          | 偏心轮夹板 Driving Eccentric Friction Plate            | 1               |
| 63            | 13B-10        | 414557          | 紧定螺钉 Set Screw 11/64-40×6.5                       | 2               |
| 64            | 13B-11        | 241763          | 黄铜垫 Packing (brass)                               | 2               |
| 65            | 13B-15        | 415074          | 偏心法兰 Driving Eccentric Flange                     | 1               |
| 66            | 13B-14        | 414555          | 紧定螺钉 Set Screw 3/16-32×14.4                       | 2               |
| 67            | 13B-16        | 268065          | 偏心调节盘 Driving Eccentric Adjusting Disc            | 1               |
| 68            | 13B-17        | 268066          | 调节盘弹簧 Driving Eccentric Adjusting Disc Spring     | 1               |
| 69            | 13B-18        | 412011          | 挡圈 Driving Eccentric Adjusting Disc Spring Collar | 1               |
| 70            | 13B-39a       |                 | 紧定螺钉 Set Screw 1/4-28×5.7                         | 2               |
| 71            | 13D-62        | 415210          | 抬牙凸轮 Feed Lifting Eccentric                       | 1               |
| -             | -             | -               | -                                                 | -               |
| 73            | B-47          | 544204-001      | 紧定螺钉 Set Screw M4×6                               | 2               |
| 74            | 13D-63        | 268074          | 抬牙连杆 Feed Lifting Connection                      | 1               |
| 75            | 13B-28        | 414578          | 油量调节螺钉 Oil Stop Ball Screw M8-0.75                | 1               |
| -             | -             | -               | -                                                 | -               |
| -             | -             | -               | -                                                 | -               |
| 78            | 14D-78A       |                 | 下轴 Bed Shaft                                      | 1               |
| 79            | 14D-79        |                 | 油绳 Oil Packing (wick)                             | 1               |
| 80            | 13D-70        |                 | 滚针轴承 Needle Bearing                               | 2               |
| 81            | 14B-58        |                 | 紧定螺钉 Set Screw 1/4-28×6                           | 1               |

# 夹线部件

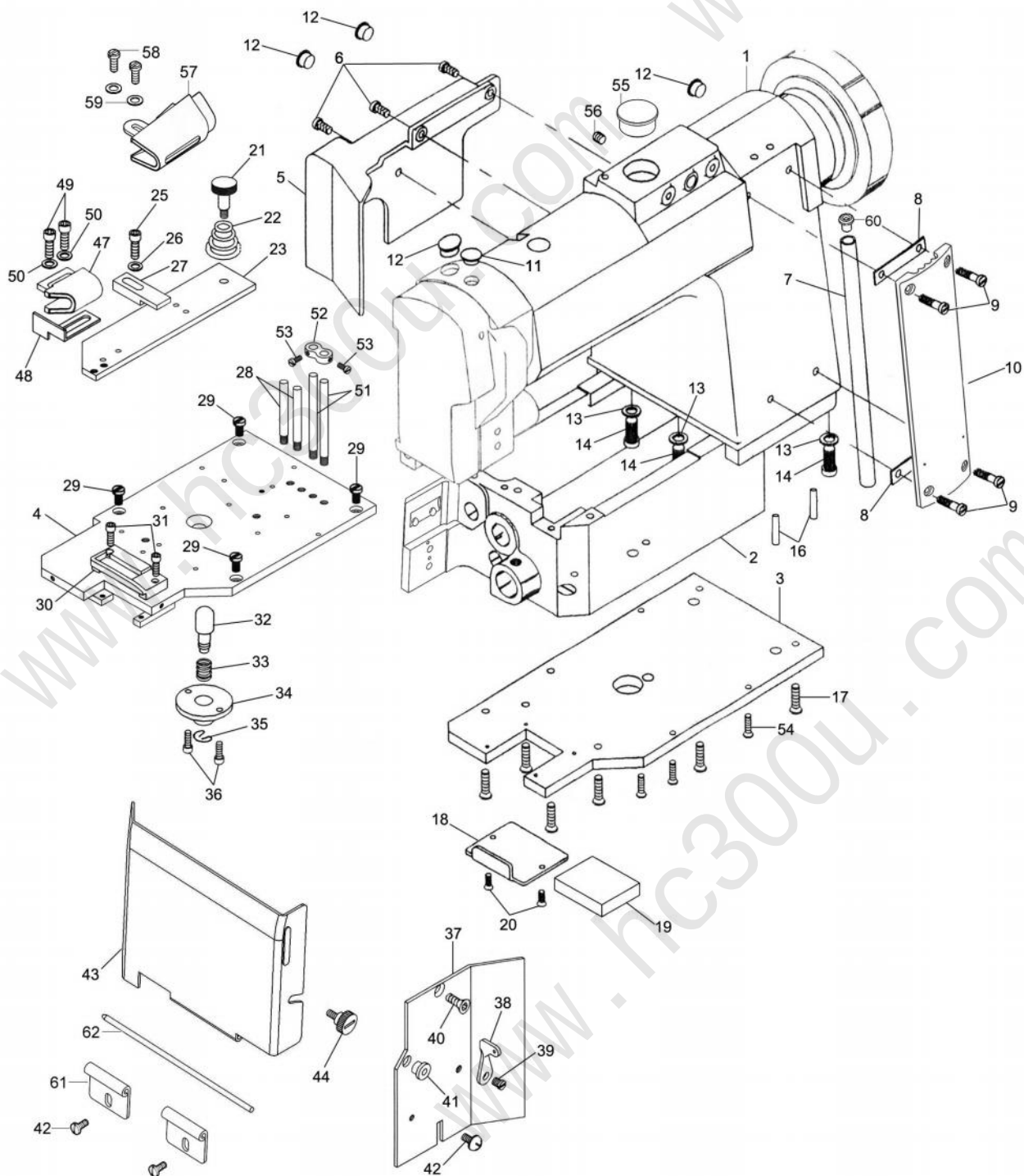
## MAIN CASTING ASSEMBLY



| 序号<br>Ref.-No | 图号<br>Symbol | 件号<br>Part.-No | 零件名称<br>Description                                   | 数量<br>Amt.Req. |
|---------------|--------------|----------------|-------------------------------------------------------|----------------|
| 1             | 13E-10       | 248423         | 开口销 Foot Lifter Lever Rod Cotter Pin                  | 1              |
| 2             | 14E-2        | 267615         | 压脚提升杆 Foot Lifter Lever Rod                           | 1              |
| 3             | 14E-3        | 414577         | 铰链螺钉 Hinge Screw M5                                   | 1              |
| 4             | 13E-14       | 201363         | 铰链螺钉 Hinge Screw 5/16-24                              | 1              |
| 5             | 14E-5        | 415104         | 压脚提升杆 Foot Lifter Lever                               | 1              |
| 6             | 13E-13       | 414570         | 弹簧挂销 Foot Lifter Lever Spring Screw Eye               | 1              |
| 7             | 10F-45       |                | 螺钉 Screw 11/64-40×14                                  | 2              |
| 8             | 13E-12       | 204348         | 压脚提升杆弹簧 Foot Lifter Lever Spring                      | 1              |
| 9             | 14E-9        | 268171         | 机针可调松线板 Needle Thread Tension Releasing Plate         | 1              |
| 10            | 7A-26        | 541166-003     | 螺母 Nut M5                                             | 1              |
| 11            | 14E-11       | 414567         | 铰链螺钉 Hinge Screw 1/4-24                               | 1              |
| 12            | A-36         | 548154         | 垫圈 Washer 6.1×13×1.6                                  | 1              |
| 13            | 10D-33       | 545405         | 螺母 Nut 1/4-24                                         | 1              |
| 14            | 14E-14       |                | 气缸组件 Presser Bar Spring Housing Complete              | 1              |
| 15            | 14E-15       | 415111         | 气缸支柱 Presser Bar Spring Housing Support               | 1              |
| 16            | 10B-54       | 545205-451     | 螺钉 Screw 11/64-40×7                                   | 2              |
| 17            | 14E-17       | 267650         | 支柱止动片 Presser Bar Pressure Cylinder Support Retainer  | 1              |
| 18            | 13E-20       | 415099         | 针杆摇架调节螺母 Needle Bar Rock Frame Regulating Stud Cap    | 1              |
| 19            | 8B-20        | 414528         | 紧定螺钉 Set Screw 7/32-32×6.5                            | 1              |
| 20            | 13E-22       | 214529         | 针杆摇架调节弹簧 Needle Bar Rock Frame Regulating Stud Spring | 1              |
| 21            | 13E-23       | 268149         | 调节螺套 Needle Bar Rock Frame Regulating Stud Sleeve     | 1              |

| 序号<br>Ref.-No | 图号<br>Symbol | 件号<br>Part.-No | 零件名称<br>Description                                 | 数量<br>Amt.Req. |
|---------------|--------------|----------------|-----------------------------------------------------|----------------|
| 22            | 13E-24       | 268148         | 调节杆 Needle Bar Rock Frame Regulating Stud           | 1              |
| 23            | 13E-25       | 414527         | 紧定螺钉 Set Screw 3/16-32×14.2                         | 1              |
| 24            | 2C-22        | 50169          | 螺钉 Screw 3/32-56×3.3                                | 2              |
| 25            | 14E-77       | 268111         | 弯针导线板架 Looper Thread Guide Bracket                  | 1              |
| 26            | 2F-26        | 414537         | 螺钉 Screw 11/64-40×10                                | 2              |
| -             | -            | -              | -                                                   | -              |
| 28            | 2C-6         | 504048         | 螺钉 Screw 11/64-40×4.5                               | 1              |
| 29            | 14E-29A      |                | 机针夹线调节套 Needle Thread Tension Releaser Cap          | 1              |
| 30            | 13E-32       | 204365         | 机针松线簧 Needle Thread Tension Releaser Spring         | 1              |
| 31            | 13E-33       | 415357         | 机针松线器 Needle Thread Tension Releaser                | 1              |
| 32            | 13E-34       | 268121         | 隔圈 Spacing Collar                                   | 4              |
| 33            | 13E-35       | 268167         | 机针夹线器支架 Needle Thread Tension Bracket               | 1              |
| 34            | 13E-37       | 226206         | 机针松线销 Needle Thread Tension Releasing Pin           | 1              |
| 35            | 13E-38a      | 54279          | 针线过线板 Needle Thread Tension Thread Guide            | 1              |
| 36            | 13E-39       | 50326          | 机针夹线螺杆 Needle Thread Tension Stud                   | 1              |
| 37            | 13E-40a      | 2102           | 机针夹线板 Needle Thread Tension Disc                    | 2              |
| 38            | 10D-29       | 32572          | 机针松线板 Needle Thread Tension Releasing Disc          | 1              |
| 39            | 13E-42       | 59538          | 机针后夹线套 Needle Thread Tension Spring Bushing (back)  | 1              |
| 40            | 14E-40       |                | 机针夹线簧 Needle Thread Tension Spring                  | 1              |
| 41            | 13E-44       | 143657         | 机针前夹线套 Needle Thread Tension Spring Bushing (front) | 1              |
| 42            | 13E-45       | 143658         | 蝶形螺母锁紧簧 Thumb Nut Locking Spring                    | 1              |
| 43            | 13E-61       | 51570          | 蝶形螺母 Thumb Nut 1/4-40                               | 1              |
| 44            | 14A-7        |                | 过线板 Needle Thread Guide                             | 1              |
| 45            | 3C-2         | 414514         | 螺钉 Screw 11/64-40×10                                | 1              |
| 46            | 14E-46       | 415255         | 弯针夹线器支承板 Looper Thread Tension Bracket              | 1              |
| 47            | 13E-50       | 414532         | 螺钉 Screw M5×15.3                                    | 2              |
| 48            | 13E-51a      | 415291         | 弯针夹线螺杆 Looper Thread Tension Stud                   | 1              |
| 49            | 13E-52a      | 268333         | 弯针线过线板 Looper Thread Tension Thread Guide           | 1              |
| 50            | 13E-53       | 412203         | 弯针夹线板 Looper Thread Tension Disc                    | 2              |
| 51            | 8F-40        | 10148          | 弯针夹线簧 Looper Thread Tension Spring                  | 1              |
| 52            | 13E-55       | 541452         | 蝶形螺母 Thumb Nut 7/32-32                              | 1              |
| 53            | 13E-68       |                | 油毡 Oil Pad (felt)                                   | 2              |
| 54            | 3C-2         | 504019         | 螺钉 Screw 11/64-40×10                                | 1              |
| 55            | 13E-63       |                | 硅油盒 Thread Guide                                    | 1              |
| 56            | 14E-56       |                | 限位板 Stopping Plate                                  | 1              |
| 57            | 14E-57       |                | 拉杆 Connecting Stud                                  | 1              |
| 58            | 14E-58       |                | 限位板 Connecting Plate                                | 1              |
| 59            | 12A-12a      |                | 螺钉 Screw 1/4-28                                     | 1              |
| 60            | A-36         |                | 垫圈 Washer 6.1×13×1.6                                | 1              |
| 61            | JGA-89       |                | 螺钉 Screw M5×20                                      | 2              |
| 62            | 10F-31       |                | 调节接头 Adjusting Joint                                | 2              |
| 63            | 7A-26        |                | 螺母 Nut M5                                           | 5              |
| 64            | 9G-19a       |                | 螺钉 Screw M5×10                                      | 2              |
| 65            | 3E-23-1      |                | 挂弹簧螺钉 Screw 11/64-40                                | 1              |
| 66            | 10A-6        | 543804-004     | 垫圈 Washer 5×10.5×1                                  | 1              |
| 67            | 13E-19       | 543850-001     | 松线板销 Tension Releasing Plate Pin                    | 1              |
| 68            | JGA-103      |                | 螺钉 Screw                                            | 2              |
| -             | -            | -              | -                                                   | -              |
| 70            | 8B-36        |                | 垫圈 Washer                                           | 1              |
| 71            | 14E-71       |                | 螺母 Nut                                              | 2              |
| 72            | 14E-72       |                | 手柄 Handle                                           | 1              |
| 73            | 14E-73       |                | 销轴 Axes                                             | 1              |
| 74            | 12B-30       |                | 垫圈 Washer                                           | 1              |
| 75            | 13E-65       |                | 盖板 Plate                                            | 1              |
| 76            | 13E-64       |                | 开口销 Spring Ping                                     | 2              |
| 77            | 14E-75       |                | 夹线组件 Thread Tension Assembly                        | 2              |
| 78            | 13E-66       |                | 支板 Support Plate                                    | 1              |
| 79            | 10A-6        |                | 垫圈 Washer                                           | 1              |

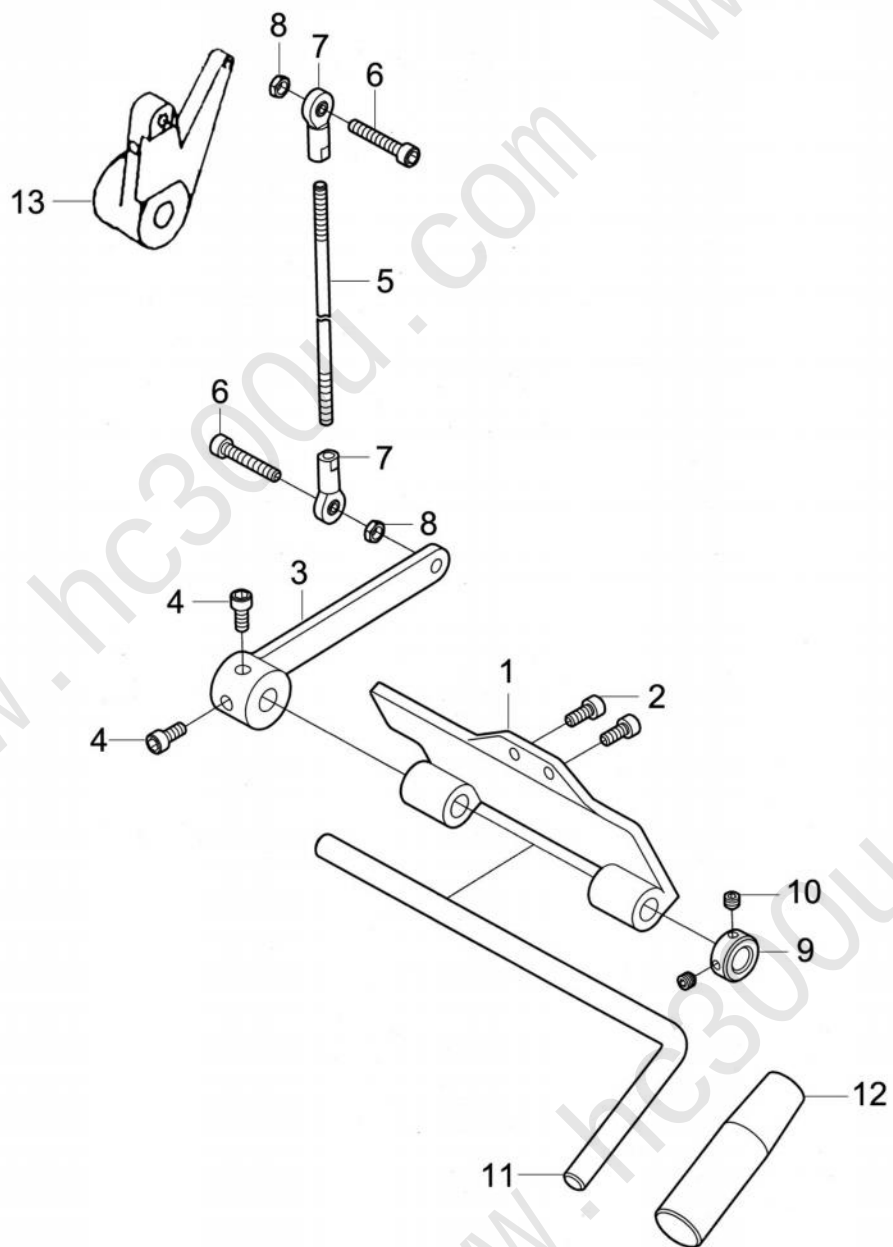
# 机壳及面板部件 CASTING COVER ASSEMBLY



| 序号<br>Ref.-No | 图 号<br>Symbol | 件 号<br>Part.-No | 零 件 名 称<br>Description              | 数 量<br>Amt.Req. |
|---------------|---------------|-----------------|-------------------------------------|-----------------|
| 1             | 14F-1         |                 | 机壳 Arm                              | 1               |
| 2             | 14F-2         |                 | 底板 Bed                              | 1               |
| 3             | 14F-3         |                 | 底板垫板 Bottom Base Plate              | 1               |
| 4             | 14F-4         |                 | 底板面板 Top Base Plate                 | 1               |
| 5             | 14F-5         | 267604          | 后侧盖 Arm Side Cover                  | 1               |
| 6             | 10B-2         | 545246-452      | 螺钉 Screw 3/16-28×9                  | 3               |
| 7             | 13F-17        | 268123          | 弯针线导管 Looper Thread Tube            | 1               |
| 8             | 13F-18        | 268500          | 导管垫片 Looper Thread Tube Gasket      | 2               |
| 9             | 13F-19        | 414639          | 螺钉 Screw 11/64-40×18                | 4               |
| 10            | 13F-20B       | 415342          | 导管盖板 Looper Thread Tube Cover       | 1               |
| 11            | 13F-15        | 502986          | 机头胶塞 Arm Head Plug                  | 1               |
| 12            | 13F-16        | 544875          | 机壳胶塞 Arm Plug                       | 4               |
| 13            | A-36          | 543804-007      | 垫圈 Washer 6.1×13×1.6                | 4               |
| 14            | 13F-22        | 415361          | 螺钉 (内六角头) Arm Screw M10×30          | 4               |
| 16            | 13F-42        | 415295          | 机壳定位销 Arm position pin              | 2               |
| 17            | JGA-91        |                 | 螺钉 Screw M5×12                      | 6               |
| 18            | 14F-18        |                 | 油毡托板 Bottom Access Plate            | 1               |
| 19            | 14F-19        |                 | 油毡 Oil Pad (felt)                   | 1               |
| 20            | 14F-20        |                 | 螺钉 Screw M5×8                       | 2               |
| 21            | 14F-21        |                 | 指旋螺钉 Swing Base Thumb Screw M6      | 1               |
| 22            | 14F-22        |                 | 滚边板夹紧弹簧 Binder Plate Tension Spring | 1               |
| 23            | 14F-23        |                 | 缝纫台板 Swing Base                     | 1               |
| 25            | JGA-59        |                 | 螺钉 Screw M6×18                      | 1               |
| 26            | A-36          |                 | 垫圈 Washer 6.1×13×1.6                | 1               |
| 27            | 14F-27        |                 | 滚边定位板 Binder Stop Plate             | 1               |
| 28            | 14F-28        |                 | 螺柱 Stud                             | 2               |
| 29            | 13F-29        |                 | 螺钉 Screw M5×10                      | 4               |
| 30            | 14F-30        |                 | 针板 Throat Plate                     | 1               |
| 31            | 14C-37        |                 | 螺钉 Screw M4×8                       | 2               |
| 32            | 13F-25        | 268081          | 调节销 Feed Regulating Stud            | 1               |
| 33            | 13F-26        | 270026          | 弹簧 Feed Regulating Stud Spring      | 1               |
| 34            | 13F-27        | 268082          | 调节销座 Feed Regulating Stud Socket    | 1               |
| 35            | 13F-28        | 240245          | 限位簧 Stud Retaining Spring           | 1               |
| 36            | 2F-6          | 545249-452      | 螺钉 Screw 11/64-40×10                | 2               |
| 37            | 14F-37        |                 | 底板侧盖 Bed Side Cover                 | 1               |
| 38            | 14F-38        |                 | 过线板 Thread Guide                    | 1               |
| 39            | 13A-19-8      |                 | 螺钉 Screw 11/64-40×5                 | 1               |
| 40            | 7F-11         |                 | 螺钉 Screw M4×10                      | 1               |
| 41            | 14F-41        |                 | 过线眼 Thread Guide                    | 1               |
| 42            | 4D-37         |                 | 螺钉 Screw 9/64-40×6.5                | 3               |
| 43            | 14F-43        |                 | 底板前盖 Front Housing                  | 1               |
| 44            | 10A-12        |                 | 指旋螺钉 Thumb Screw 9/64-40            | 1               |
| 47            | 14F-47        |                 | 拉筒 Binder                           | 1               |
| 48            | 14F-48        |                 | 拉筒挡板 Binder Stop Guide              | 1               |
| 49            | 9G-19a        |                 | 螺钉 Screw M5×10                      | 2               |
| 50            | 8B-24         |                 | 垫圈 Washer                           | 2               |
| 51            | 14F-51        |                 | 螺柱 Stud                             | 2               |
| 52            | 14F-52        |                 | 连接套 Connection Bushing              | 1               |
| 53            | 10C-27        |                 | 螺钉 Screw 9/64-40×6                  | 2               |
| 54            | B-42          |                 | 螺钉 Screw M4×12                      | 3               |
| 55            | 14G-41        |                 | 孔塞 Plug                             | 1               |
| 56            | B-17          |                 | 螺钉 Screw                            | 1               |
| 57            | 14F-81        |                 | 卷布筒 Binder                          | 1               |
| 58            | 7C-42         |                 | 螺钉 Screw                            | 2               |
| 59            | C-51          |                 | 垫圈 Washer                           | 2               |
| 60            | 13F-95        |                 | 过线眼 Thread Guide                    | 2               |
| 61            | 14F-89        |                 | 支承板 Support Plate                   | 2               |
| 62            | 14F-90        |                 | 连接杆 Roll Pin                        | 1               |

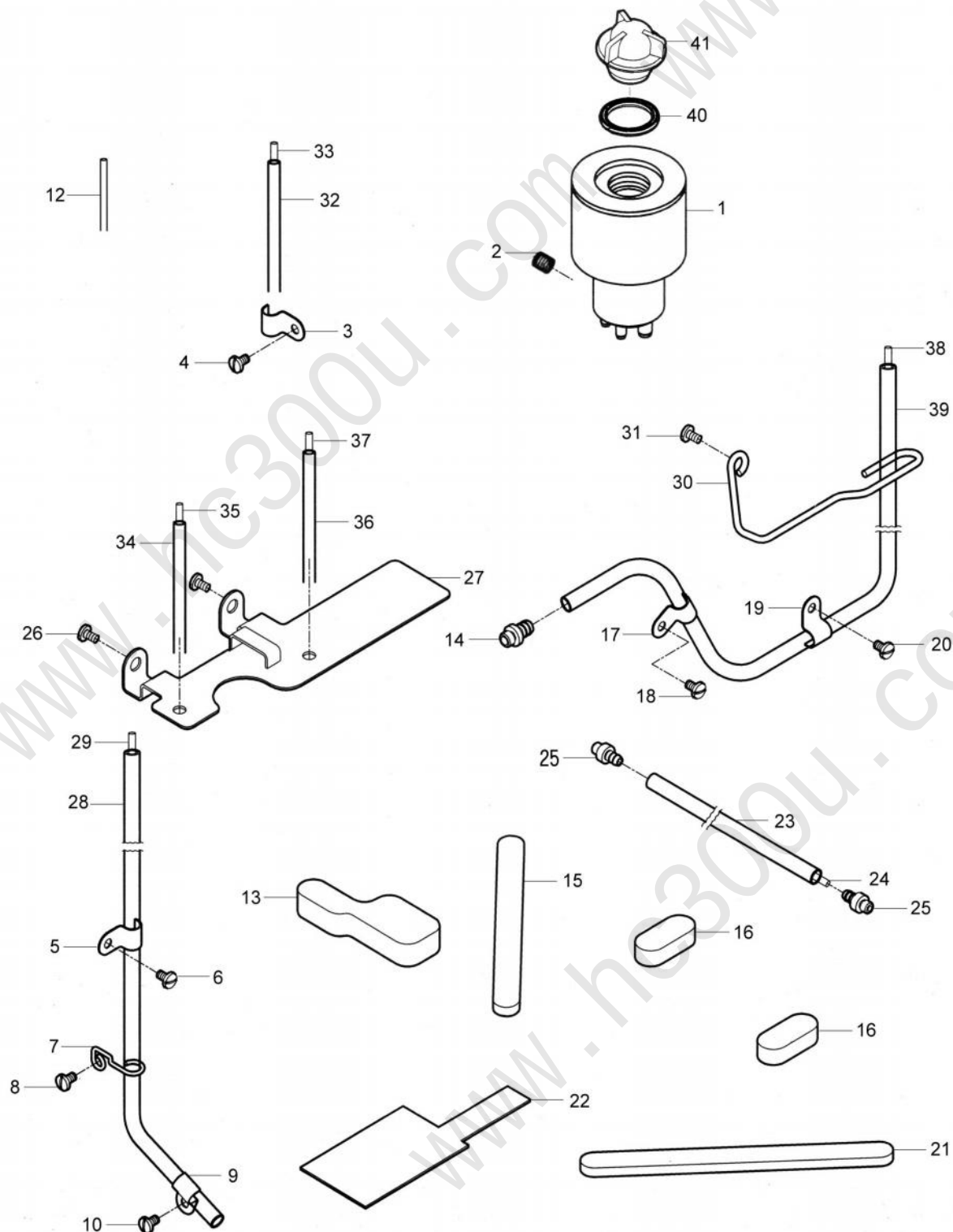
# 抬压脚部件

PRESSER FOOT ASSEMBLY



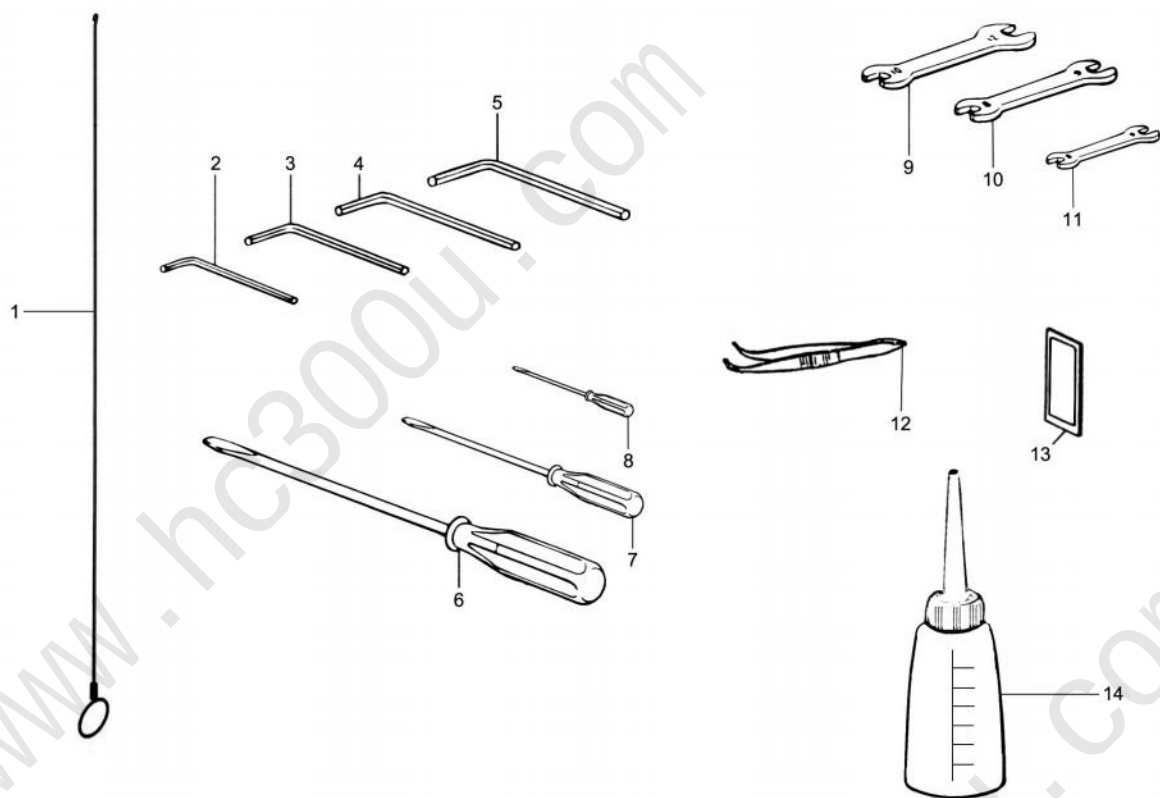
| 序 号<br>Ref.-No | 图 号<br>Symbol | 件 号<br>Part.-No | 零 件 名 称<br>Description  | 数 量<br>Amt.Req. |
|----------------|---------------|-----------------|-------------------------|-----------------|
| 1              | 14F-45        |                 | 抬压脚支板组件                 | 1               |
| 2              | JGA-91        |                 | 螺钉 Screw                | 2               |
| 3              | 14F-76        |                 | 压脚提升杆合件 Foot Lifter Arm | 1               |
| 4              | 9C-9a         |                 | 螺钉 Screw                | 2               |
| 5              | 14F-79        |                 | 连杆 Connecting Link      | 1               |
| 6              | JGA-89        |                 | 螺钉 Screw                | 2               |
| 7              | 10F-31        |                 | 送料调节接头 Tie-in           | 2               |
| 8              | 7A-26         |                 | 螺母 Nut                  | 2               |
| 9              | B-7           |                 | 挡圈 Collar               | 1               |
| 10             | A-58          |                 | 螺钉 Screw                | 2               |
| 11             | 14F-77        |                 | 抬杆 Pole                 | 1               |
| 12             | 14F-78        |                 | 手柄 Handle               | 1               |
| 13             | 14F-80        |                 | 压脚提升杆 Foot Lifter Arm   | 1               |

# 润滑部件 OILING ASSEMBLY



| 序号<br>Ref.-No | 图 号<br>Symbol | 件 号<br>Part.-No | 零 件 名 称<br>Description                         | 数 量<br>Amt.Req. |
|---------------|---------------|-----------------|------------------------------------------------|-----------------|
| 1             | 14G-1A        |                 | 分油器组件 Fount                                    | 1               |
| 2             | B-17          |                 | M6紧定螺钉 Screw                                   | 1               |
| 3             | 13P-22        |                 | 油管夹 Cannulation Clip                           | 1               |
| 4             | 10C-27        |                 | 螺钉 Screw                                       | 1               |
| 5             | 13P-22        |                 | 油管夹 Cannulation Clip                           | 1               |
| 6             | 10C-27        |                 | 螺钉 Screw                                       | 1               |
| 7             | 14G-7         |                 | 油管夹 Cannulation Clip                           | 1               |
| 8             | 10C-27        |                 | 螺钉 Screw                                       | 1               |
| 9             | 13P-22        |                 | 油管夹 Cannulation Clip                           | 1               |
| 10            | 10C-27        |                 | 螺钉 Screw                                       | 1               |
| 11            | 14G-11        |                 | 油绳 Oil Packing(wick)                           | 1               |
| 12            | 14G-12        |                 | 油绳 Oil Packing(wick)                           | 1               |
| 13            | 13P-35        |                 | 油毡 Oil Pad(felt)                               | 1               |
| 14            | 13P-36        |                 | 油嘴口 Oil Meatus                                 | 1               |
| 15            | 14G-15        |                 | 油毡 Oil Pad(felt)                               | 1               |
| 16            | 13P-42        |                 | 油毡 Oil Pad(felt)                               | 2               |
| 17            | 13P-22        |                 | 油管夹 Cannulation Clip                           | 1               |
| 18            | 10C-27        |                 | 螺钉 Screw                                       | 1               |
| 19            | 13P-22        |                 | 油管夹 Cannulation Clip                           | 1               |
| 20            | 10C-27        |                 | 螺钉 Screw                                       | 1               |
| 21            | 14G-21        |                 | 油毡 Oil Pad(felt)                               | 1               |
| 22            | 13P-39        |                 | 油毡 Oil Pad(felt)                               | 1               |
| 23            | 13P-40        |                 | 油管 $\phi 5 \times \phi 3$ Head Oil Supply Line | 1               |
| 24            | 14G-24        |                 | 油绳 Oil Packing(wick)                           | 1               |
| 25            | 9C-5-9        |                 | 油嘴口 Oil Meatus                                 | 1               |
| 26            | 10D-51        |                 | 螺钉 Screw                                       | 2               |
| 27            | 14G-27        |                 | 油管支架 Head Oil Supply Line Support bracket      | 2               |
| 28            | 14G-28        |                 | 油管 $\phi 6 \times \phi 4$ Head Oil Supply Line | 1               |
| 29            | 14G-29        |                 | 油绳 Oil Packing(wick)                           | 1               |
| 30            | 14G-30        |                 | 油管限位架 Head Oil Supply Line Limit Support       | 1               |
| 31            | 10B-2         |                 | 螺钉 Screw                                       | 1               |
| 32            | 14G-32        |                 | 油管 $\phi 5 \times \phi 3$ Head Oil Supply Line | 1               |
| 33            | 14G-33        |                 | 油绳 Oil Packing(wick)                           | 1               |
| 34            | 14G-34        |                 | 油管 $\phi 5 \times \phi 3$ Head Oil Supply Line | 1               |
| 35            | 14G-35        |                 | 油绳 Oil Packing(wick)                           | 1               |
| 36            | 14G-36        |                 | 油管 $\phi 5 \times \phi 3$ Head Oil Supply Line | 1               |
| 37            | 14G-37        |                 | 油绳 Oil Packing(wick)                           | 1               |
| 38            | 14G-40        |                 | 油绳 Oil Packing(wick)                           | 1               |
| 39            | 14G-39        |                 | 油管 $\phi 6 \times \phi 4$ Head Oil Supply Line | 1               |
| 40            | 9B-1A         |                 | 油封垫圈 Gasket                                    | 1               |
| 41            | 9B-2A         |                 | 油镜 Oil Lens                                    | 1               |

附件  
ACCESSORY



| 序号<br>Ref.-No | 图 号<br>Symbol | 件 号<br>Part.-No | 零 件 名 称<br>Description     | 数 量<br>Amt.Req. |
|---------------|---------------|-----------------|----------------------------|-----------------|
| 1             | 13H-33        |                 | 引线杆 Threader               | 1               |
| 2             | D-6           |                 | 内六角扳手 Hexagonal Wrench 2   | 1               |
| 3             | D-6-1         |                 | 内六角扳手 Hexagonal Wrench 2.5 | 1               |
| 4             | D-4-1         |                 | 内六角扳手 Hexagonal Wrench 3   | 1               |
| 5             | D-5           |                 | 内六角扳手 Hexagonal Wrench 4   | 1               |
| 6             | 3H-8          |                 | 大螺丝批 Screw-driver, L       | 1               |
| 7             | 3H-7          |                 | 中螺丝批 Screw-driver, M       | 1               |
| 8             | 3H-6          |                 | 小螺丝批 Screw-driver, S       | 1               |
| 9             | 10-3          |                 | 双头扳手 Wrench 12×14          | 1               |
| 10            | 8H-2          |                 | 双头扳手 Wrench 8×10           | 1               |
| 11            | 8H-1          |                 | 双头扳手 Wrench 6×7            | 1               |
| 12            | D-8           |                 | 镊子 Tweezers                | 1               |
| 13            | 14H-13        |                 | 机针 Needle DV×59 24#        | 1               |
| 14            | D-10          |                 | 油壶 Oiler                   | 1               |