

高速围边机-普通款

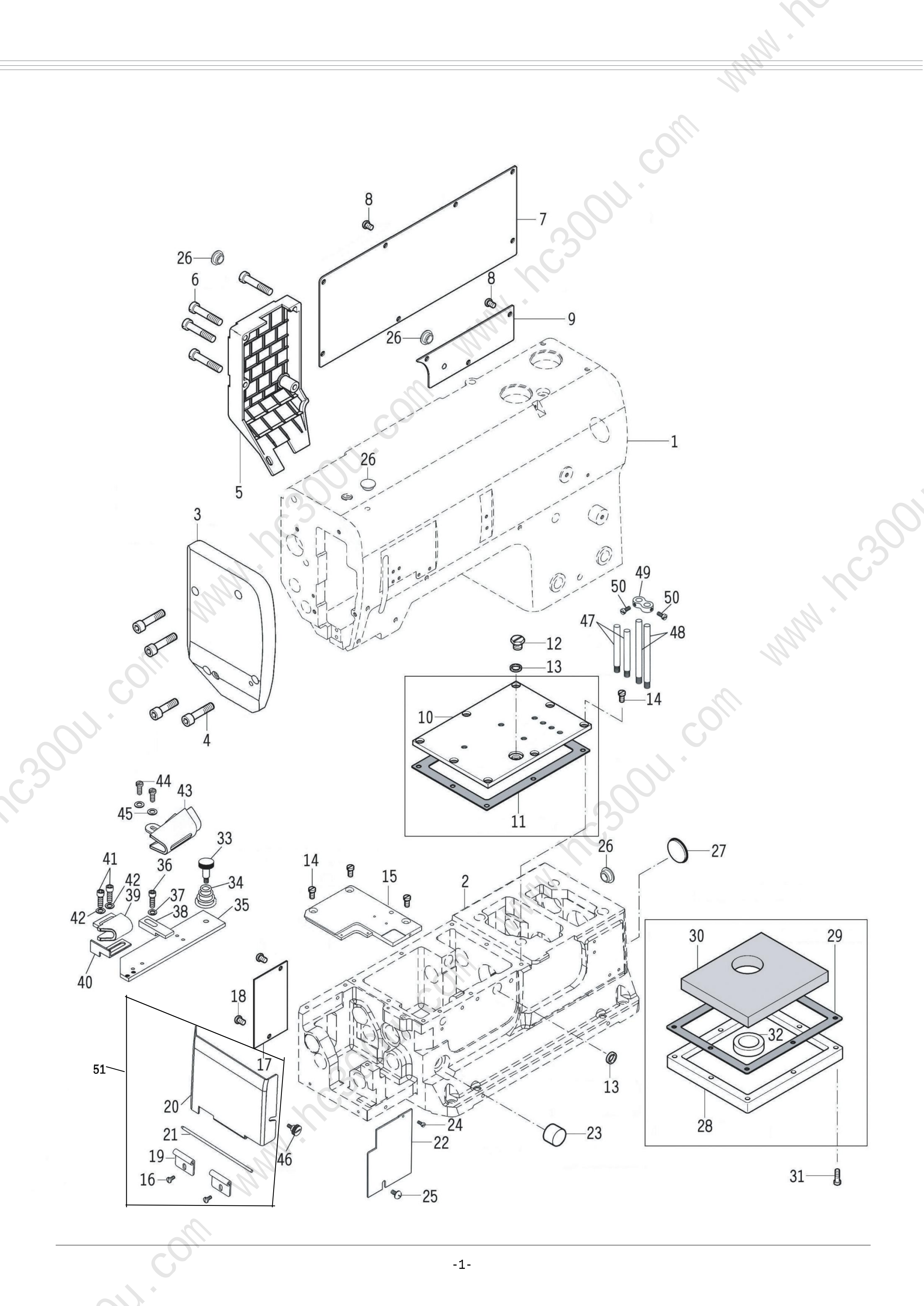
High Speed Flat Bed Chainstitch Machines

-Standard model

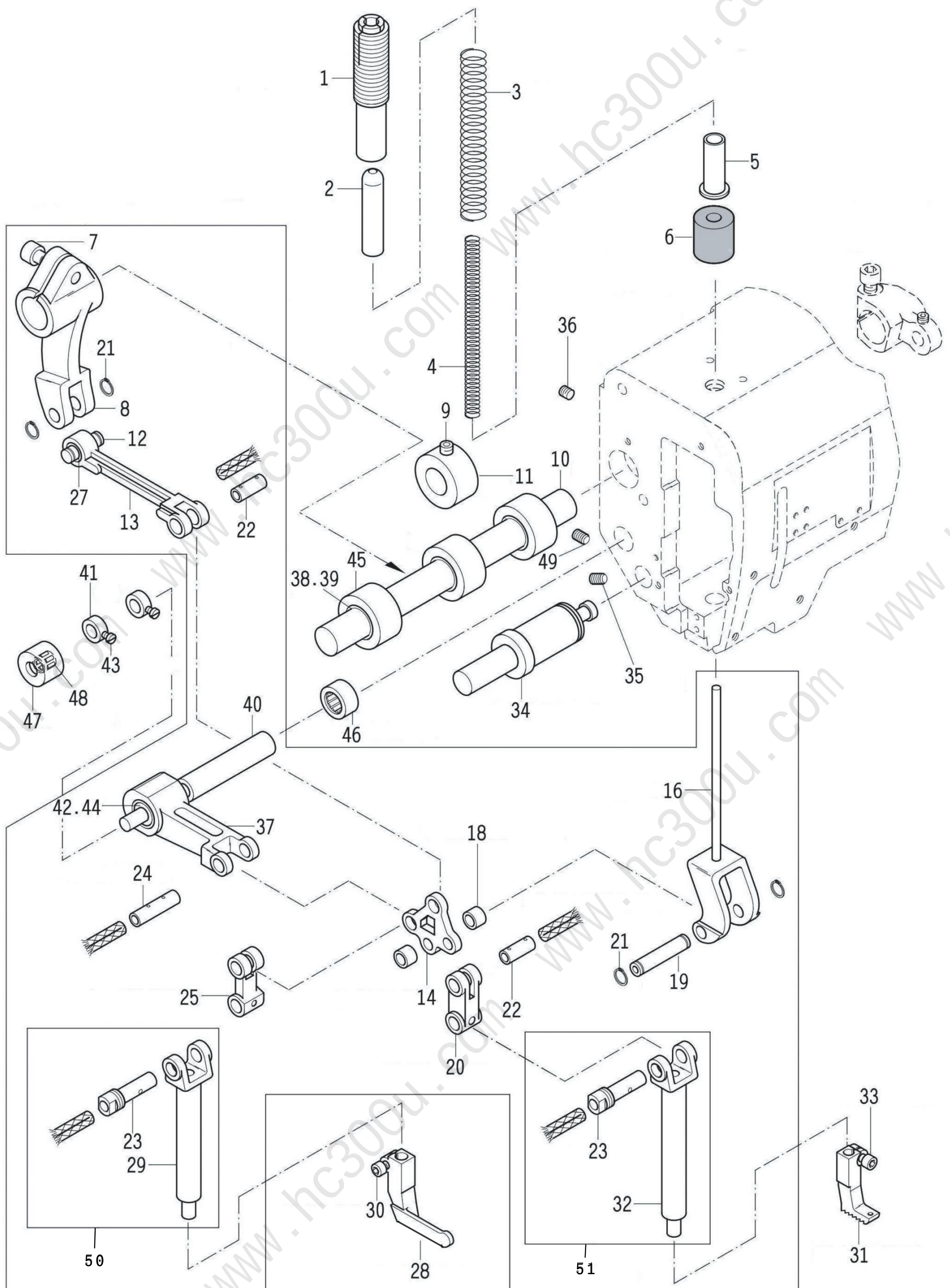
零件手册 Partsbook

*配有自动剪线剪边带功能机器请参考专用零件手册

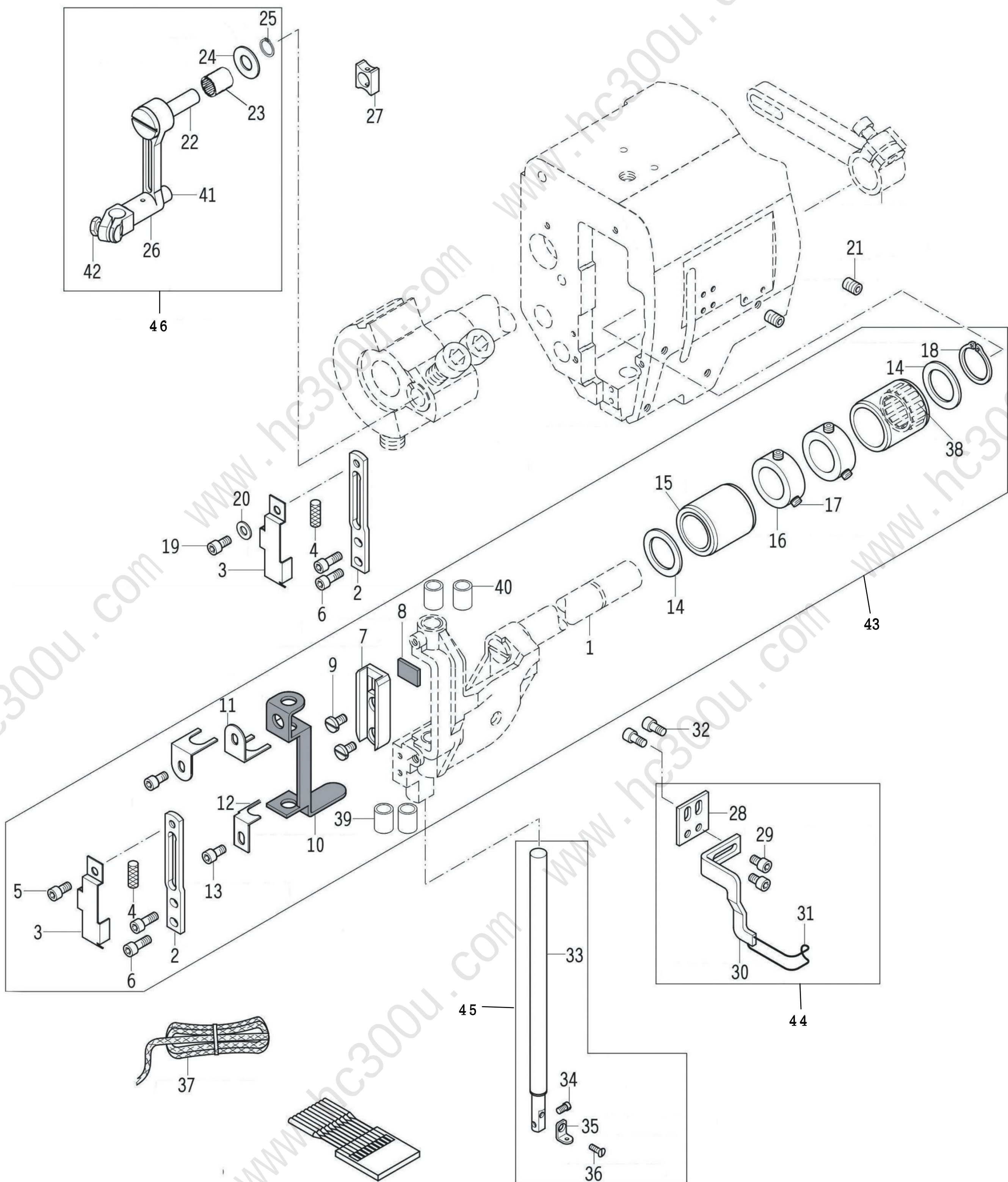
*For machines equipped with automatic thread cutting and binding tape cutting function, please refer to the special parts manual.



序号	图号	零部件名称	Name	数量
1	20A-1	机头	Machine Head	1
2	20A-2	底座	Base	1
3	20A-3	面盖	Face Cover	1
4	JGA-89	螺钉	Screw	4
5	20A-5	侧盖	Side Cover	1
6	20A-6	螺钉	Screw	4
7	20A-7	侧盖	Side Cover	1
8	20A-8	螺钉	Screw	12
9	20A-9	侧盖板	Side Cover Plate	1
10	20A-10	盖板	Cover Plate	1
11	20A-11	垫片	Gasket	1
12	20A-12	螺塞	Plug Screw	1
13	20A-13	铜垫圈	Copper Washer	1
14	20A-14	螺钉	Screw	9
15	20A-15	前盖板	Front Cover Plate	1
16	20D-4	螺钉	Screw	2
17	20A-17	后盖板	Rear Cover Plate	1
18	20A-8	螺钉	Screw	2
19	20A-19	支承板	Support Plate	2
20	20A-20	前端盖	Front End Cover	2
21	20A-21	前端盖轴	Front End Cover Shaft	1
22	20A-22	右侧板	Right Side Plate	1
23	9-3B-40	油塞	Oil Plug	1
24	20A-24	螺钉	Screw	1
25	20D-4	螺钉	Screw	1
26	20A-26	胶塞	Rubber Plug	4
27	20A-27	胶塞(米色)	Rubber Plug (Beige)	1
28	20A-28	油盘	Oil Pan	1
29	20A-29	垫片	Gasket	1
30	20A-30	油毡	Oil Felt	1
31	C-18	螺钉	Screw	8
32	20A-32	胶管	Rubber Tube	1
33	14F-21	指旋螺钉	Thumb Screw	1
34	14F-22	滚边板夹紧弹簧	Bind Plate Clamp Spring	1
35	14F-23	缝纫合板	Sewing Plate	1
36	JGA-59	螺钉	Screw	1
37	A-36	垫圈	Washer	1
38	14F-27	滚边定位板	Bind Positioning Plate	1
39	14F-47	拉筒	Pull Tube	1
40	14F-48	拉筒挡板	Pull Tube Baffle	1
41	9G-19a	螺钉	Screw	2
42	8B-24	垫圈	Washer	2
43	14F-81	卷布筒	Fabric Rolling Tube	1
44	7C-42	螺钉	Screw	2
45	C-51	垫圈	Washer	2
46	10A-12	指旋螺钉	Thumb Screw	1
47	14F-28	螺栓	Bolt	2
48	14F-51	螺栓	Bolt	2
49	14F-52	连接套	Connecting Sleeve	1
50	10C-27	螺钉	Screw	2
51	A-51#	组件	Subassem bly	

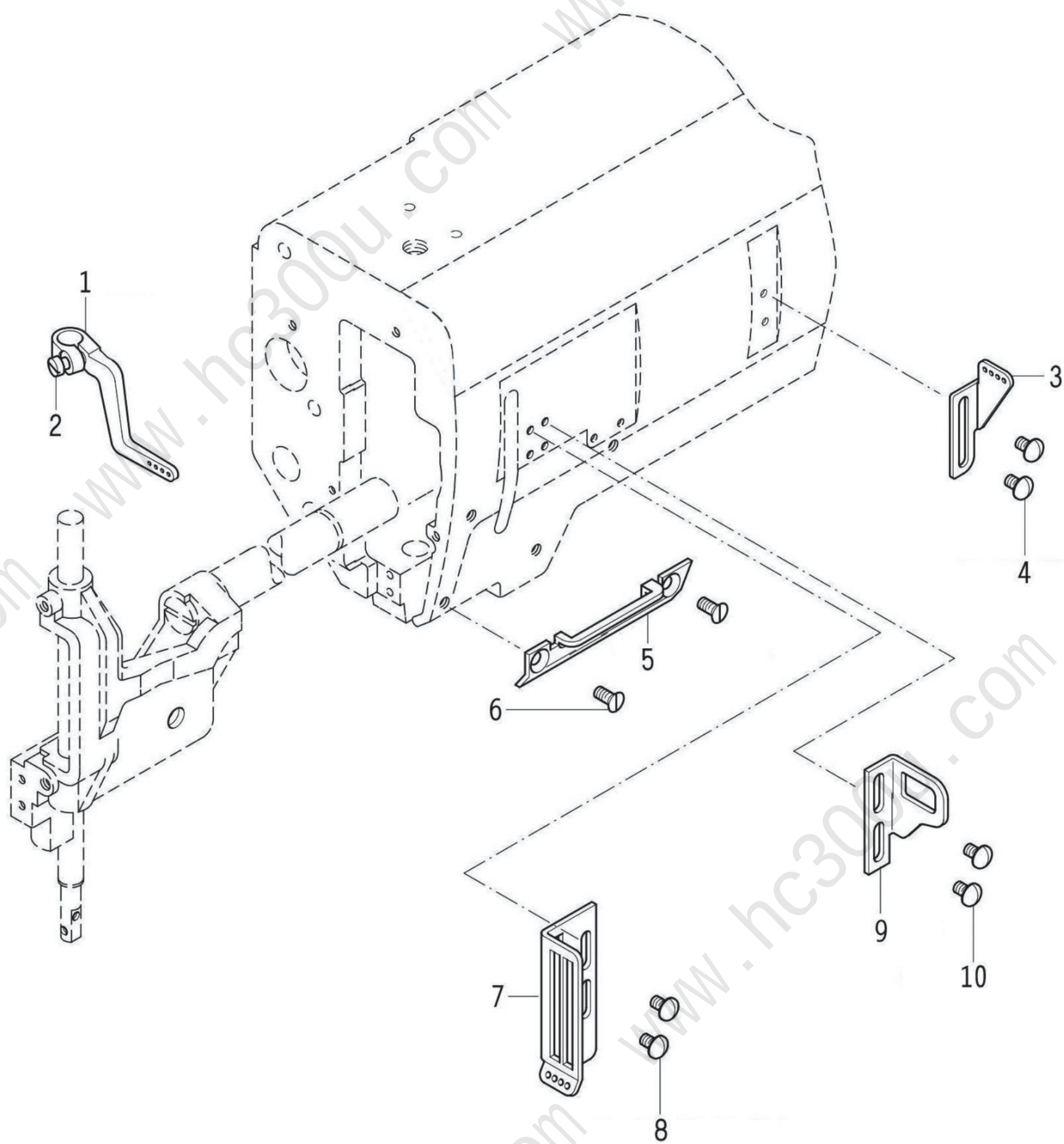


序号	图号	零部件名称	Name	数量
1	20B-1	压簧套	Pressure Spring Sleeve	1
2	20B-2	弹簧套	Spring Sleeve	1
3	20B-3	压脚压簧	Presser Foot Spring	1
4	20B-4	压脚小压簧	Presser Foot Small Spring	1
5	20B-5	弹簧套	Spring Sleeve	1
6	20B-6	海绵套	Sponge Sleeve	1
7	2A-14-12	螺钉	Screw	1
8	20B-8	摇架传动杆	Rocker Frame Drive Rod	1
9	20B-9	固定螺钉	Fixing Screw	1
10	20B-10	固定轴	Fixing Shaft	1
11	20B-11	固定套	Fixing Sleeve	1
12	20B-12	连接销	Connecting Pin	1
13	20B-13	连杆	Connecting Rod	1
14	20B-14	连接板	Connecting Plate	1
15	20B-15	支承杆	Support Rod	1
16	20B-16	支架合件	Bracket Assembly	1
17	20B-17	支架	Bracket	1
18	20B-18	隔套	Spacer Sleeve	2
19	20B-19	连接销	Connecting Pin	1
20	20B-20	压脚架小连杆	Presser Foot Small Connecting Rod	1
21	20B-21	卡簧	Circlip	4
22	20B-22	连接销	Connecting Pin	2
23	20B-23	连接销	Connecting Pin	2
24	20B-24	连接销	Connecting Pin	1
25	20B-25	压脚架小连杆	Presser Foot Small Connecting Rod	1
26	-	-	-	-
27	20B-27	滚针轴承	Needle Roller Bearing	1
28	20B-28	提升压脚A	Lifting Presser Foot A	1
29	20B-29	压脚提升杆A	Presser Foot Lifting Rod A	1
30	JGA-107	螺钉	Screw	1
31	20B-31	提升压脚B	Lifting Presser Foot B	1
32	20B-32	压脚提升杆B	Presser Foot Lifting Rod B	1
33	14C-37	螺钉	Screw	1
34	20B-34	固定套合件	Fixing Sleeve Assembly	1
35	C-22-3	内六角紧定螺钉	Hexagon Socket Set Screw	1
36	C-22-3	紧定螺钉	Screw	3
37	20B-37	连接杆	Connecting Rod	1
38	20B-38	滚针轴承	Needle Roller Bearing	3
39	20B-39	挡圈	Retaining Ring	6
40	20B-40	轴	Shaft	1
41	20B-41	固定套	Fixing Sleeve	2
42	20B-42	滚针轴承	Needle Roller Bearing	2
43	7C-13	螺钉	Screw	2
44	20B-44	固定套	Fixing Sleeve	1
45	20B-45	轴套	Shaft Sleeve	3
46	20B-46	滚针轴承	Needle Roller Bearing	1
47	20B-47	轴套	Shaft Sleeve	1
48	20B-42	滚针轴承	Needle Roller Bearing	1
49	C-22-3	紧定螺钉	Screw	1
50	B-50#	组件	Subassembly	
51	B-51#	组件	Subassembly	

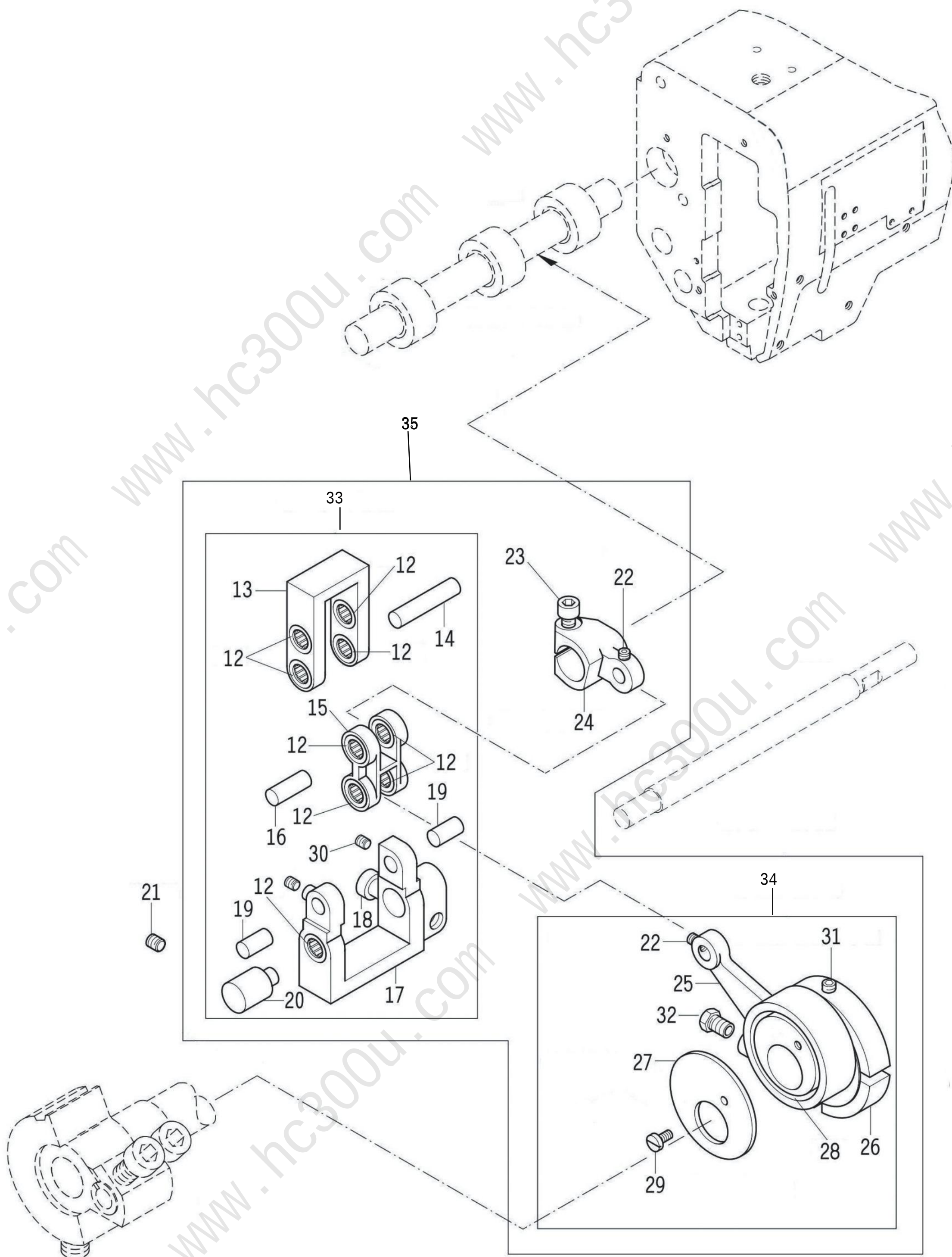


序号	图号	零部件名称	Name	数量
1	20C-1	摆动架	Oscillating Frame	1
2	20C-2	导向板	Guide Plate	2
3	20C-3	油毡夹	Felt Clip	2
4	20C-4	油绳	Oil Wicking	2
5	7C-13	螺钉	Screw	1
6	C-25	螺钉	Screw	4
7	20C-7	滑块槽	Slider Groove	1
8	20C-8	油毡	Oil Felt	2
9	20C-9	螺钉	Screw	1
10	20C-10	油毡	Oil Felt	1
11	20C-11	油毡夹	Felt Clip	2
12	20C-12	油毡夹	Felt Clip	1
13	14C-37	螺钉	Screw	2
14	20C-14	挡圈	Retaining Ring	2
15	20C-15	轴套	Shaft Sleeve	2
16	20C-16	挡圈	Retaining Ring	2
17	13D-18	紧定螺钉	Screw	4
18	20C-18	轴用挡圈	Shaft Retaining Ring	1
19	JGA-88	螺钉	Screw	1
20	10F-25	垫圈	Washer	1
21	A-31	紧定螺钉	Screw	2
22	20C-22	偏心轴	Eccentric Shaft	1
23	20C-23	滚针轴承	Needle Roller Bearing	1
24	20C-24	垫圈	Washer	1
25	20C-25	轴用挡圈	Shaft Retaining Ring	1
26	20C-26	针杆曲轴连杆	Needle Bar Crank Connecting Rod	1
27	20C-27	滑块	Slider	1
28	20C-28	连接板	Connecting Plate	1
29	14C-37	螺钉	Screw	2
30	20C-30	护架座	Guard Base	1
31	20C-31	护架	Guard Frame	1
32	20C-32	螺钉	Screw	2
33	20C-33	针杆	Needle Bar	1
34	7C-13	针杆螺钉	Needle Bar Screw	1
35	20C-35	导线板	Thread Guide Plate	1
36	20C-36	螺钉	Screw	1
37	20C-38	油绳	Oil Wicking	1
38	20C-39	滚针轴承	Needle Roller Bearing	2
39	20C-41	轴套	Shaft Sleeve	1
40	20C-42	轴套	Shaft Sleeve	1
41	20C-43	针杆抱箍	Needle Bar Clamp	1
42	7A-57	螺钉	Screw	1
43	C-43#	摆动架组件	Oscillating Frame Suite	
44	C-44#	组件	Subassembly	
45	C-45#	组件	Subassembly	
46	C-46#	组件	Subassembly	

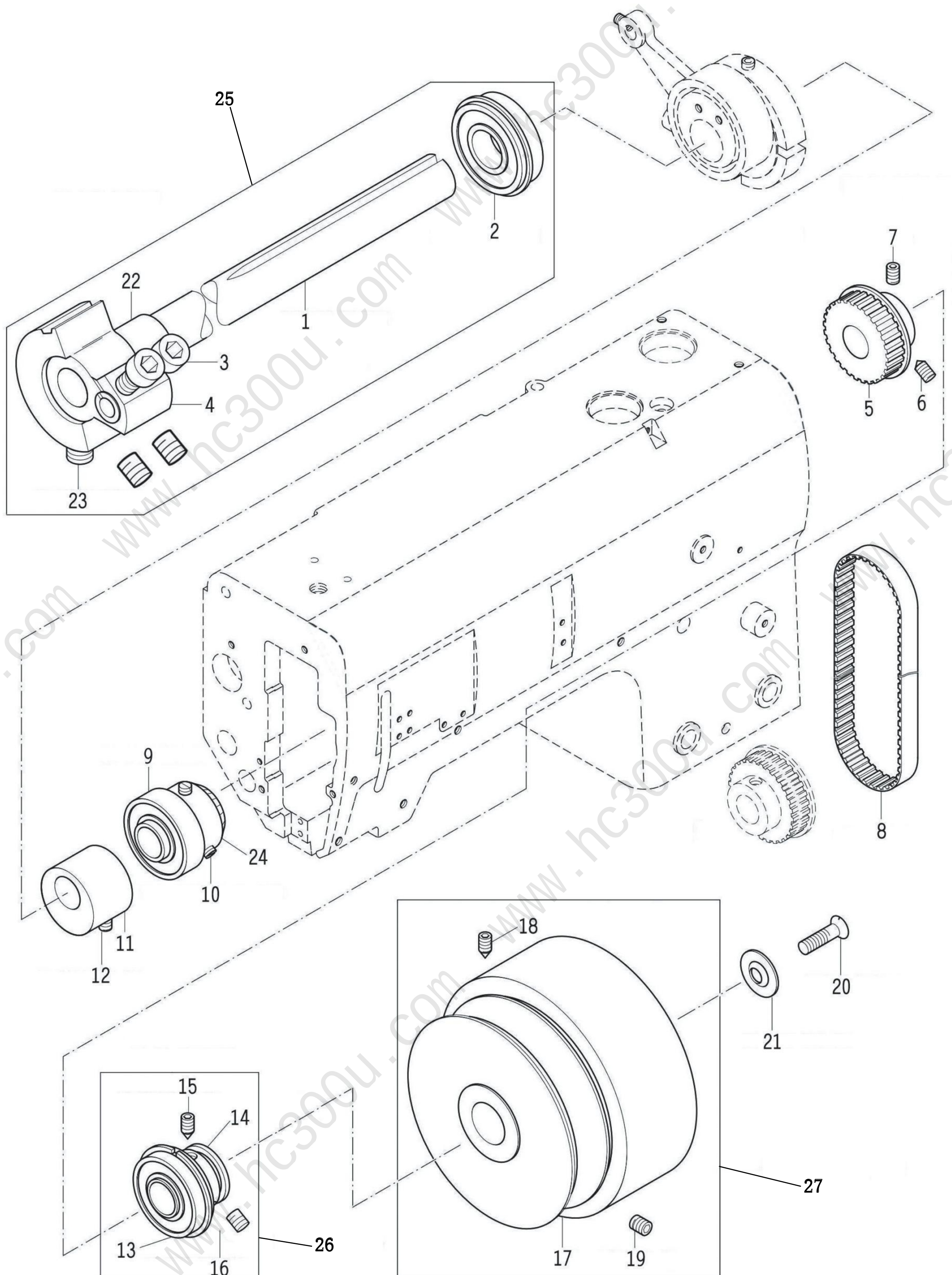
*43 号内零件须整套购买，以减少安装难度
The components in set No. 43 must be purchased as a complete set, To reduce the installation difficulty.



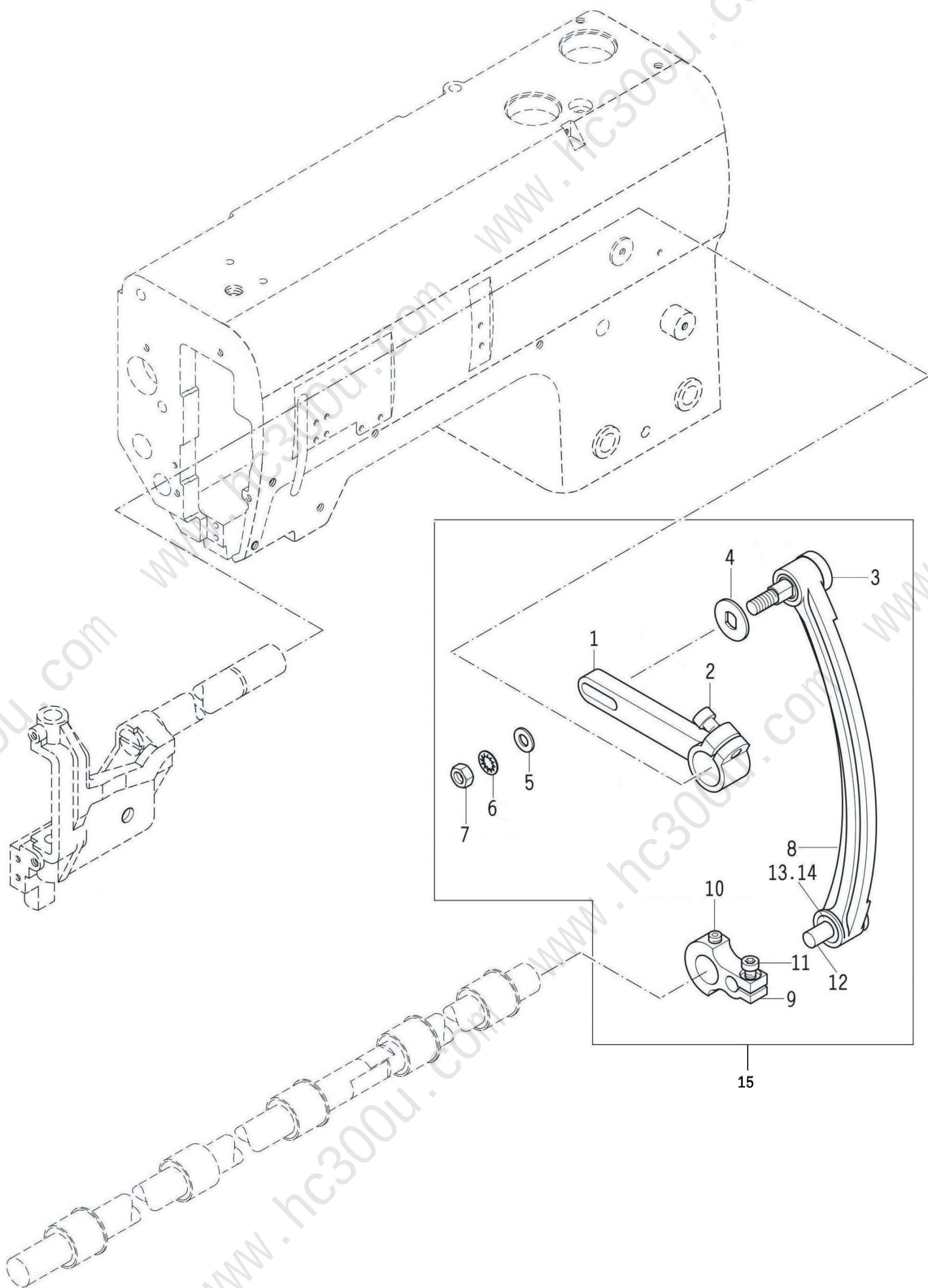
序号	图号	零部件名称	Name	数量
1	20D-1	挑线杆	Thread Take-up Lever	1
2	20D-2	螺钉	Machine Screw	1
3	20D-3	过线架	Thread Guide Bracket	1
4	20D-4	螺钉	Machine Screw	2
5	20D-5	过线架	Thread Guide Bracket	1
6	20D-6	螺钉	Machine Screw	2
7	20D-7	过线架	Thread Guide Bracket	1
8	20D-4	螺钉	Machine Screw	2
9	20D-9	支架	Bracket	1
10	20D-4	螺钉	Machine Screw	2



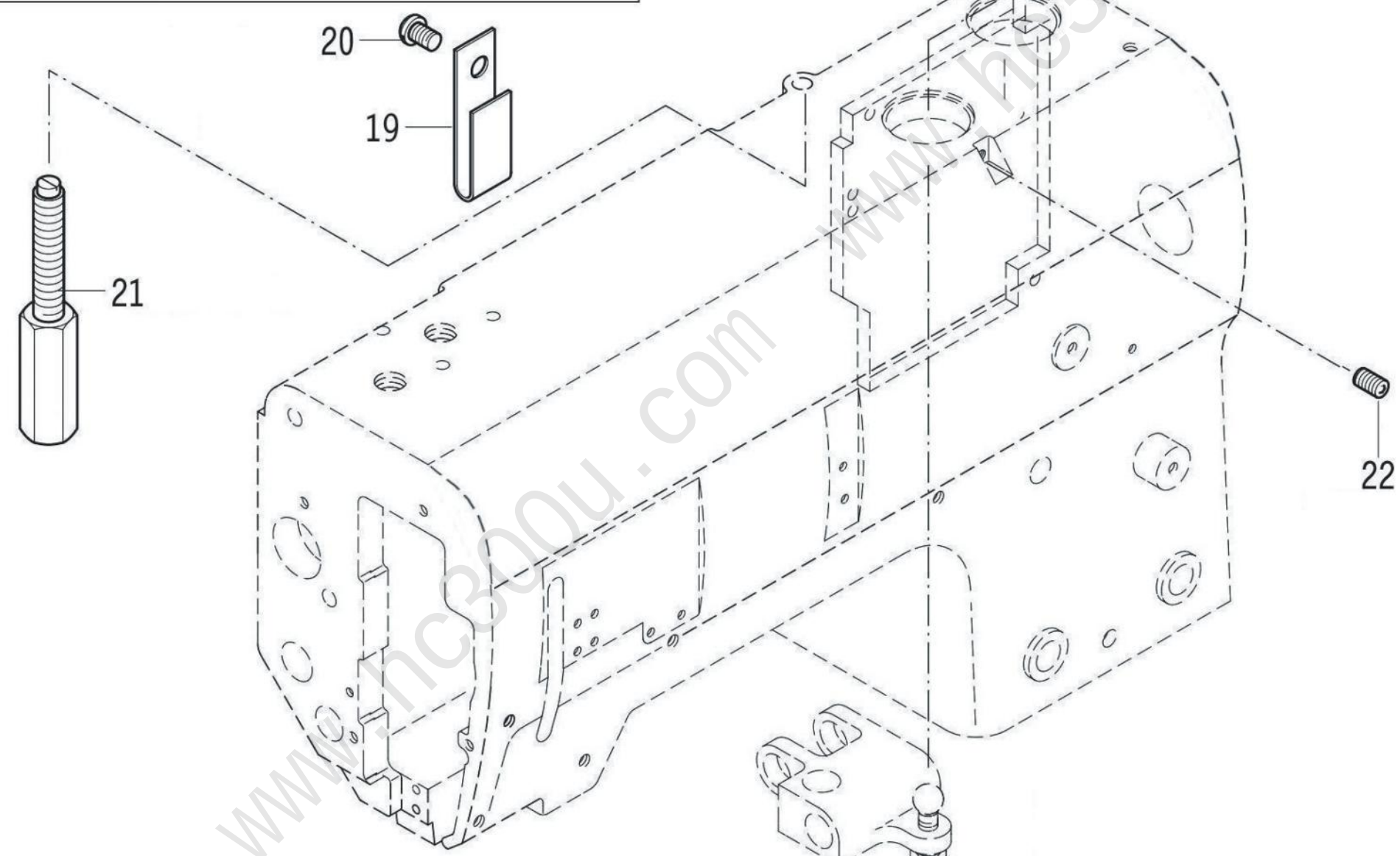
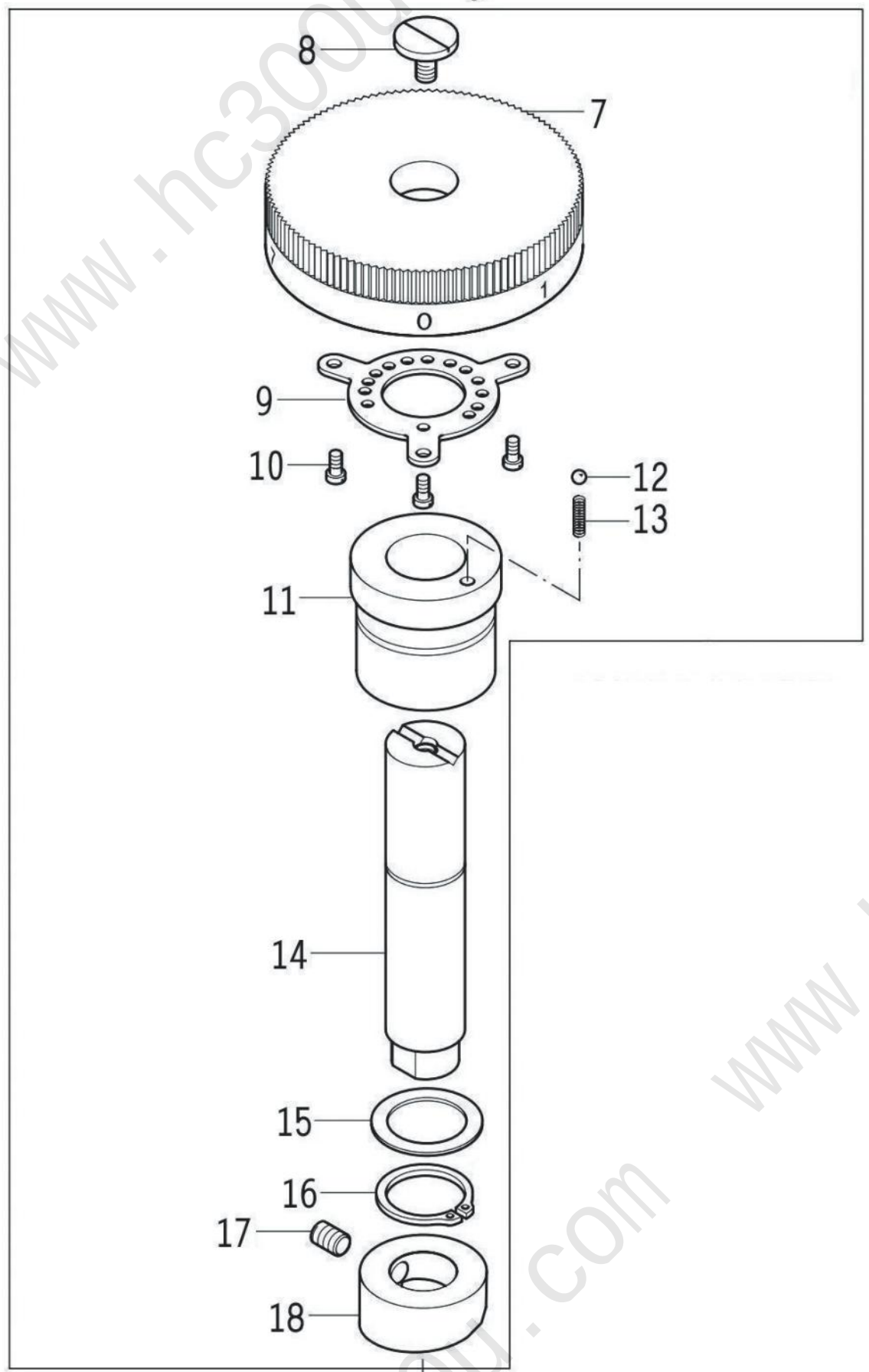
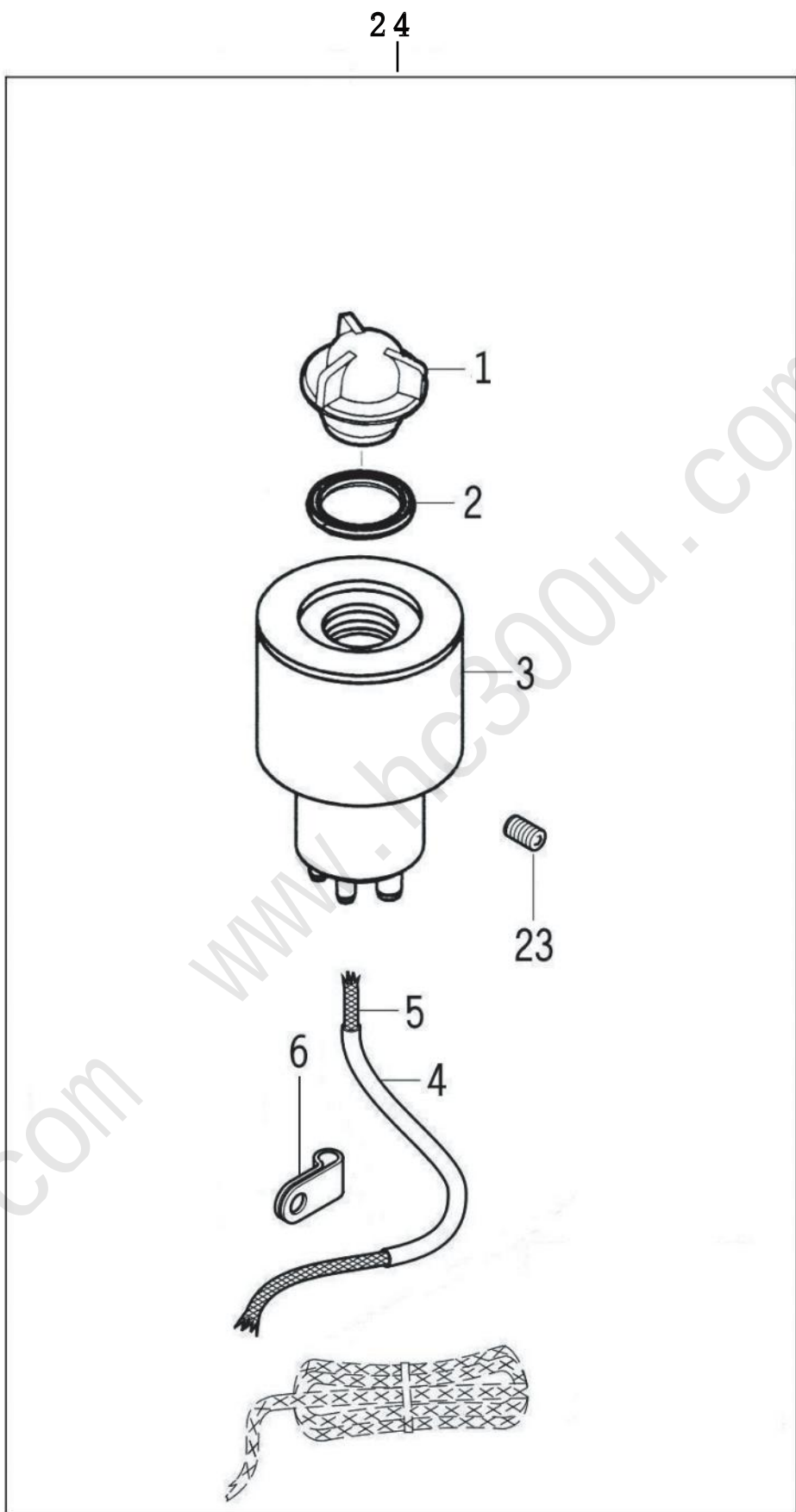
序号	图号	零部件名称	Name	数量
12	20E-12	轴承	Bearing	9
13	20E-13	随动架	Follower Frame	1
14	20E-15	销轴	Pin Shaft	1
15	20E-16	连杆	Connecting Rod	1
16	20E-17	销轴	Pin Shaft	1
17	20E-18	支承座	Support Seat	1
18	2A-14-12	螺钉	Screw	1
19	20E-20	销轴	Pin Shaft	2
20	20E-22	销轴	Pin Shaft	1
21	C-22-3	紧定螺钉	Screw	2
22	B-40	紧定螺钉	Screw	1
23	20E-25	螺钉	Machine Screw	2
24	20E-26	连杆	Connecting Rod	1
25	20E-27	传动连杆	Transmission Connecting Rod	1
26	20E-28	偏心轮	Eccentric Wheel	1
27	20E-29	挡板	Baffle Plate	1
28	20E-30	滚针轴承	Needle Roller Bearing	1
29	7C-42	螺钉	Screw	1
30	C-44	紧定螺钉	Screw	2
31	20E-33	紧定螺钉	Sreek	2
32	20E-34	油杯组件	Oil Cup Assembly	1
33	E-33#	组件	Subassembly	
34	E-34#	组件	Subassembly	
35	E-35#	组件	Subassembly	



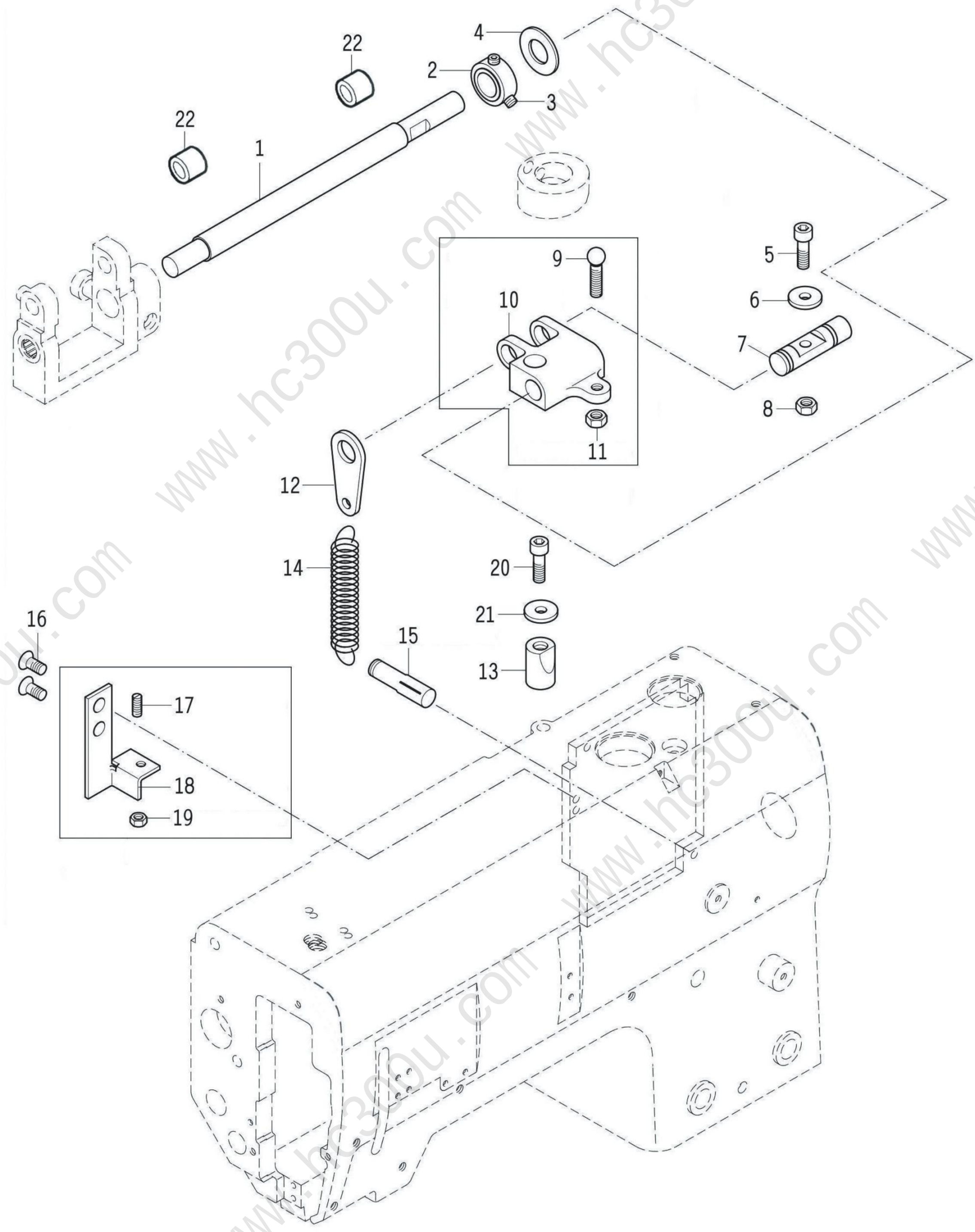
序号	图号	零部件名称	Name	数量
1	20F-1	上轴	Upper Shaft	1
2	20F-2	轴承	Bearing	1
3	9G-19a	螺钉	Screw	2
4	20F-4	凸轮	Cam	1
5	20F-5	同步轮合件	Timing Pulley Assembly	1
6	20F-6	紧定螺钉	Set Screw	1
7	A-31	紧定螺钉	Set Screw	1
8	20F-8	圆弧齿同步带	Arc Tooth Synchronous Belt	1
9	20F-9	轴承	Bearing	1
10	20N-24	紧定螺钉	Set Screw	2
11	20F-11	偏心轮	Eccentric Wheel	1
12	20F-3-1	紧定螺钉	Set Screw	1
13	20F-13	轴承	Bearing	1
14	20F-14	轴套	Shaft Sleeve	1
15	20F-15	紧定螺钉	Set Screw	1
16	20F-3-1	紧定螺钉	Set Screw	1
17	20F-17	皮带轮	Pulley	1
18	20F-15	紧定螺钉	Set Screw	1
19	20N-24	紧定螺钉	Set Screw	1
20	20F-20	螺钉	Screw	1
21	20F-21	垫圈	Washer	1
22	20F-22	轴套	Shaft Sleeve	1
23	20F-3-1	紧定螺钉	Set Screw	3
24	20F-9-1	轴套	Shaft Sleeve	1
25	F-25#	组件	Subassembly	
26	F-26#	组件	Subassembly	
27	F-27#	组件	Subassembly	



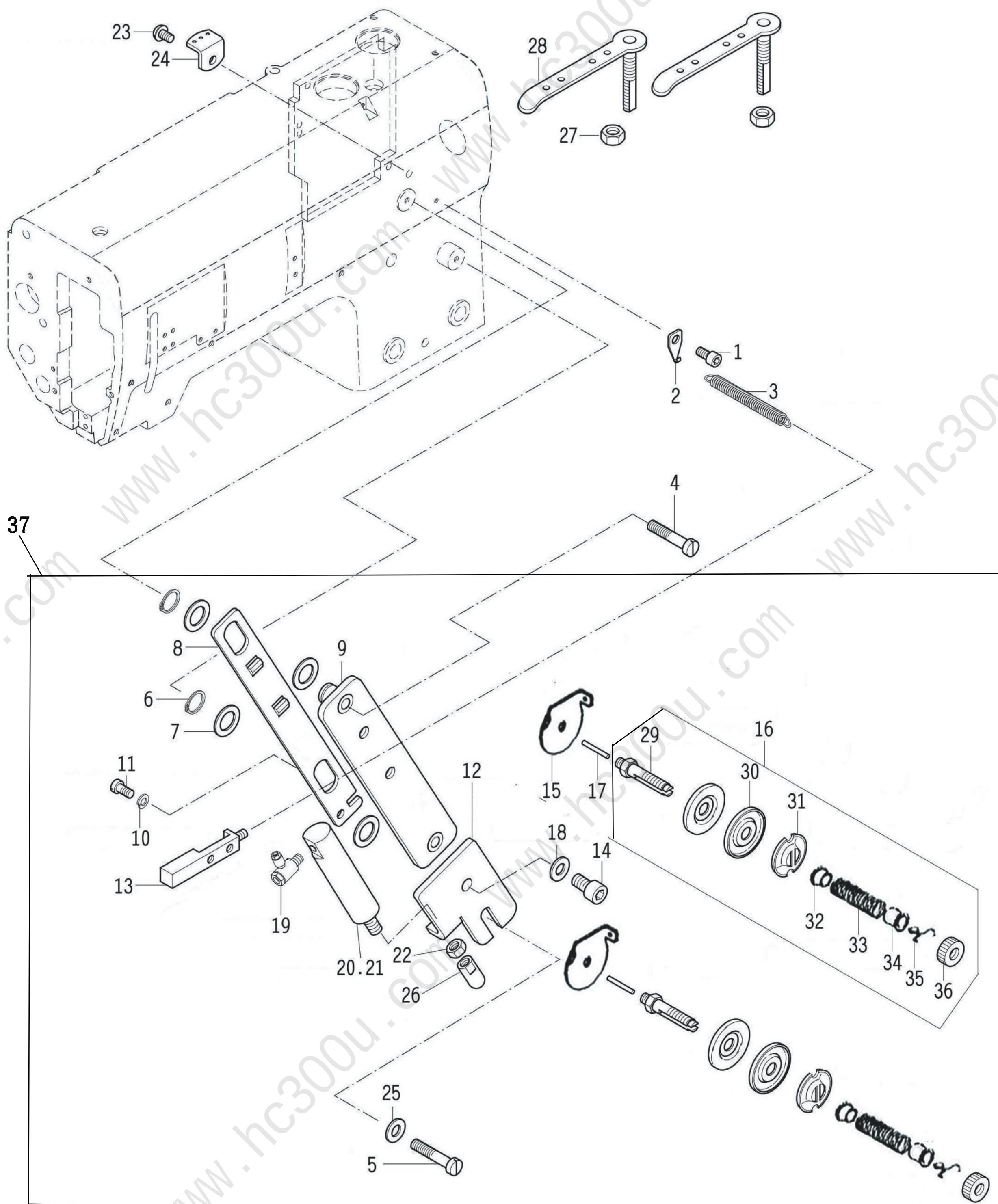
序号	图号	零部件名称	Name	数量
1	20G-1	连杆	Connecting Rod	1
2	2A-14-12	螺钉	Screw	1
3	20G-3	销轴	Pin Shaft	1
4	20G-4	垫圈	Washer	1
5	20G-5	垫圈	Washer	1
6	8E-22	垫圈	Washer	1
7	7A-18	螺母	Nut	1
8	20G-8	连杆	Connecting Rod	1
9	20G-9	连杆	Connecting Rod	1
10	20N-24	紧定螺钉	Set Screw	1
11	9G-19a	螺钉	Screw	1
12	20G-12	销轴	Pin Shaft	1
13	20G-13	滚针轴承	Needle Roller Bearing	2
14	20G-14	轴套	Shaft Sleeve	2
15	G-15	组件	Subassembly	



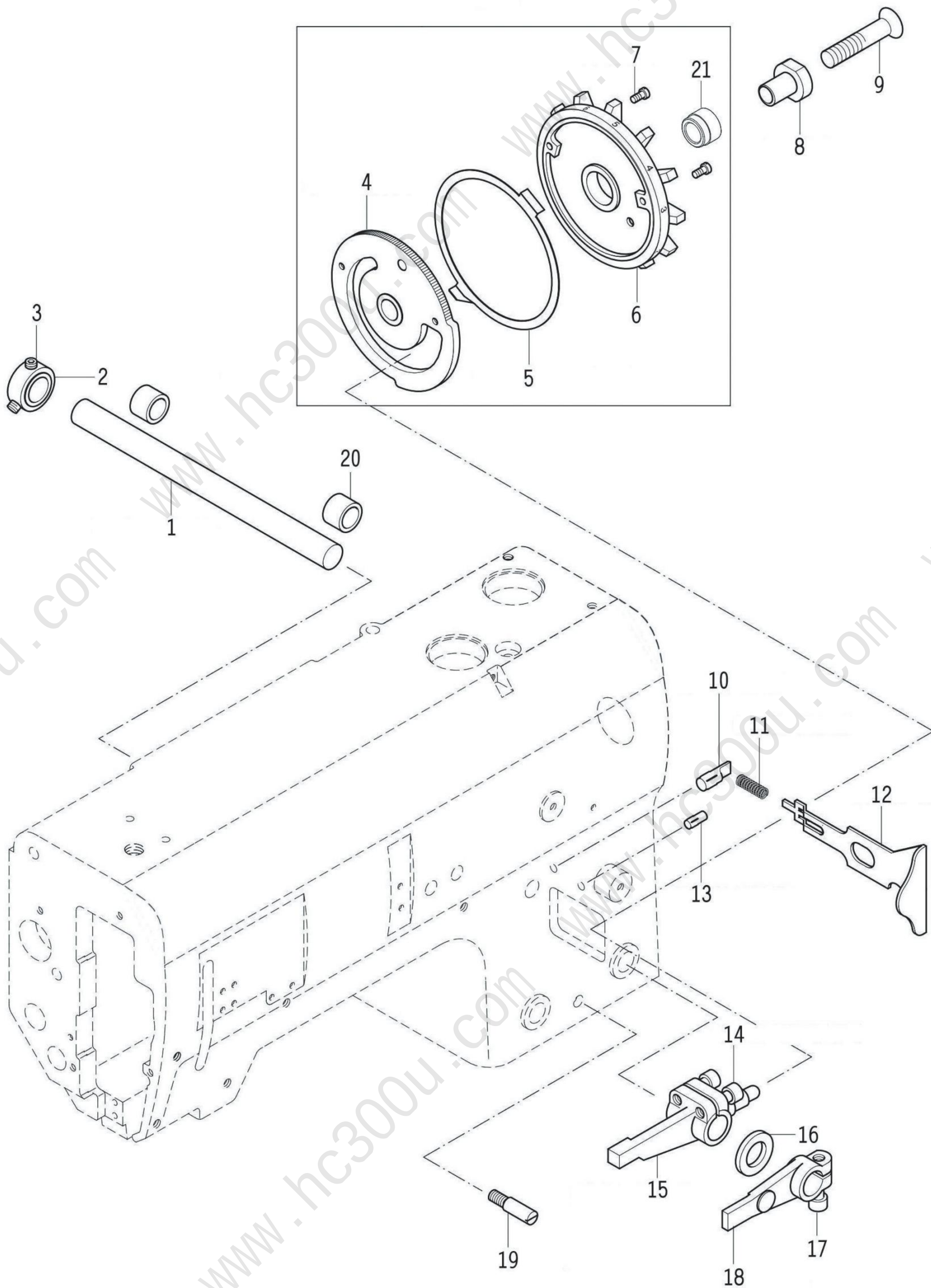
序号	图号	零部件名称	Name	数量
1	9B-2A	油镜	Oil Sight Glass	1
2	9B-1A	油封垫圈	Oil Seal Gasket	1
3	14G-1A	分油器组件	Oil Distributor Assembly	1
4	20H-5	油管	Oil Tube	1
5	20H-6	油绳	Oil Wicking	1
6	20H-7	油管夹	Oil Tube Clip	1
7	20H-9	调节盘	Adjusting Dial	1
8	20H-10	螺钉	Screw	1
9	20H-11	定位板	Positioning Plate	1
10	7C-10	螺钉	Screw	3
11	20H-13	定位套	Positioning Bushing	1
12	20H-14	钢球	Steel Ball	1
13	20H-15	弹簧	Spring	1
14	20H-16	轴	Shaft	1
15	20H-17	挡圈	Retaining Ring	1
16	20H-18	轴用挡圈	Shaft Circlip	1
17	20H-19	紧定螺钉	Screw	1
18	20H-20	凸轮	Cam	1
19	20H-22	油绳夹	Oil Wicking Clip	1
20	13C-23	螺钉	ScrewAdjusting	1
21	20H-24	调节杆	Rod	1
22	C-2	紧定螺钉	Screw	1
23	B-17	紧定螺钉	Screw	1
24	H-24#	油壶组件	Oil can assembly	



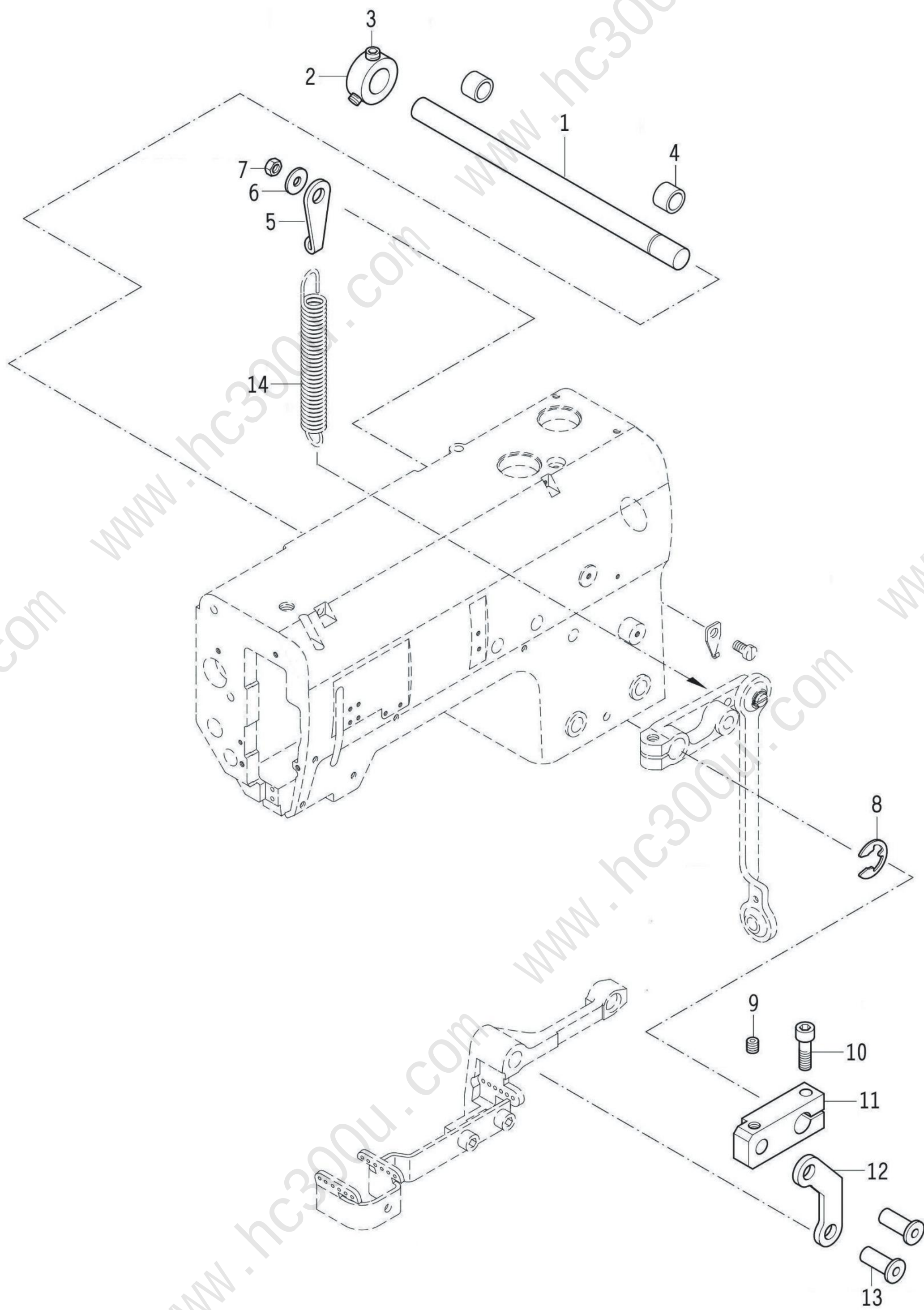
序号	图号	零部件名称	Name	数量
1	20I-1	传动轴	Transmission Shaft	1
2	20I-2	轴套	Bushing	1
3	13D-18	内六角紧定螺钉	Hexagon Socket Set Screw	2
4	8B-18	垫圈	Washer	1
5	JGA-91	螺钉	Machine Screw	1
6	20I-6	平垫圈	Flat Washer	1
7	20I-7	销轴	Pin Shaft	1
8	C-9	螺母	Nut	1
9	20I-9	调节顶销	Adjusting Plug	1
10	20I-10	摆动架	Oscillating Frame	1
11	C-9	螺母	Nut	1
12	20I-12	调节片	Adjusting Plate	1
13	20I-13	轴定位块	Positioning Block for Shaft	1
14	20I-14	剪线连杆弹簧	Thread Trimming Connecting Rod Spring	1
15	20I-15	弹簧挂销	Spring Hanger Pin	1
16	20I-16	沉头螺钉	Countersunk Head Machine Screw	2
17	20I-17	螺钉	Machine Screw	1
18	20I-18	调节固定片	Adjusting Fixed Plate	1
19	7B-3	螺母	Nut	1
20	C-18	螺钉	Machine Screw	1
21	20I-6	平垫圈	Flat Washer	1
22	20I-22	自润滑轴套	Self-lubricating Bushing	2



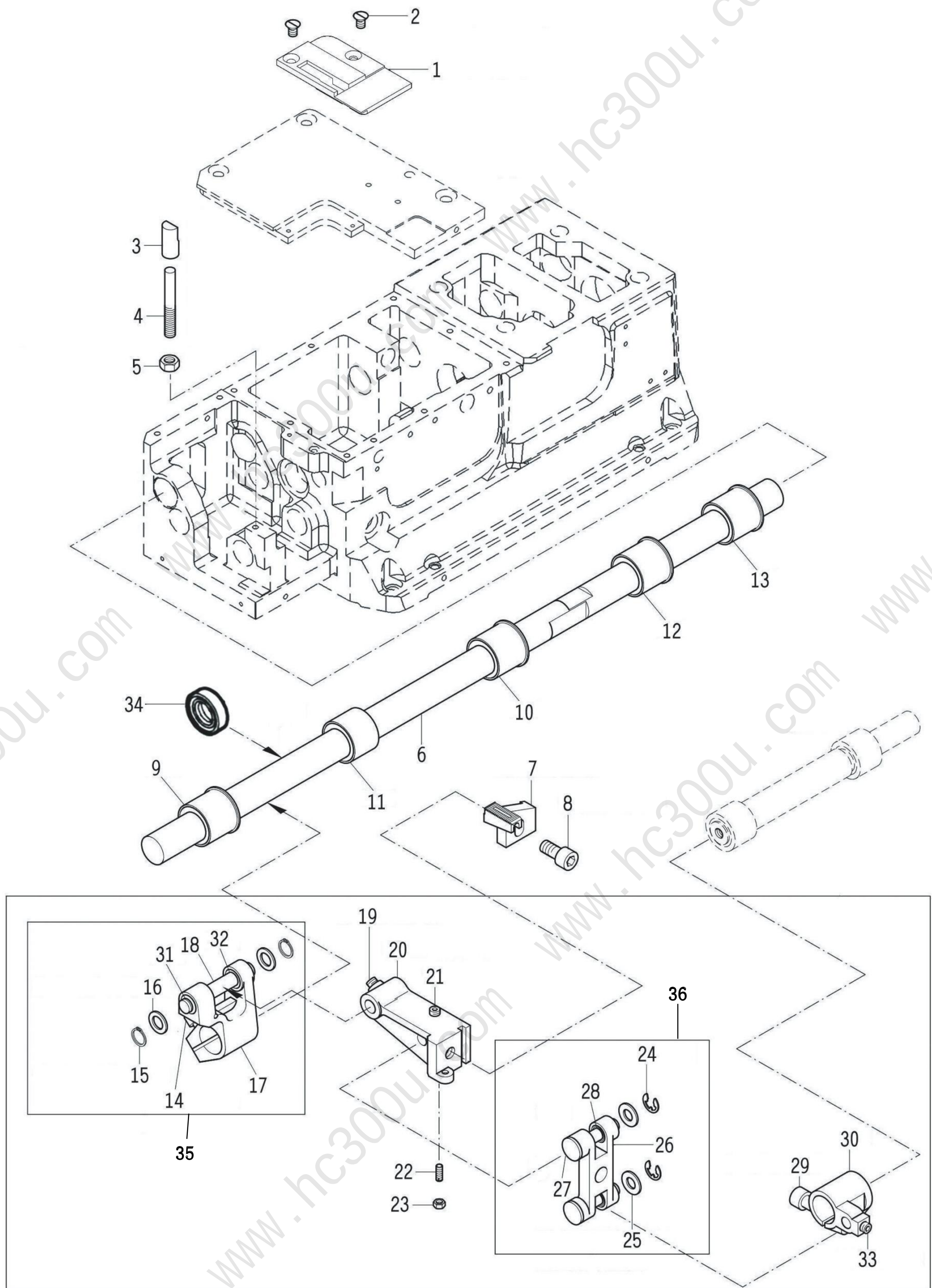
序号	图号	零部件名称	Name	数量
1	20J-1	螺钉	Screw	1
2	20J-2	弹簧挂钩	Spring Hook	1
3	20J-3	拉簧	Extension Spring	1
4	20A-6	螺钉	Screw	1
5	20A-6	螺钉	Screw	1
6	20J-6	轴用挡圈	Shaft Circlip	2
7	20J-7	垫圈	Washer	4
8	20J-8	支架	Bracket	1
9	20J-9	夹线托板合件	Thread Clamping Plate Bracket Assembly	1
10	B-25	波形弹簧垫圈	Wave Spring Washer	2
11	7C-42	螺钉	Screw	2
12	20J-12	托板	Support Plate	2
13	20J-13	弹簧挂柱	Spring Retaining Pin	1
14	9C-9a	螺钉	Screw	1
15	13E-38a	夹线过线板	Thread Clamping & Thread Guide	2
16	66E	夹线器	Thread Tension Assembly	2
17	20J-17	机针松线销	Needle Thread Release Pin	2
18	20J-18	垫圈	Washer	1
19	20J-19	M5锁紧接头	M5 Locking Connector	1
20	20J-20	气缸PSB6*10-R	Air Cylinder PSB6*10-R	1
21	20J-21	螺母	Nut	1
22	-	-	-	-
23	20D-4	螺钉	Screw	2
24	20J-24	过线板	Thread Guide	1
25	8B-24	垫圈	Washer	1
26	20J-26	螺母	Nut	1
27	A-35	螺母	Nut	2
28	20J-28	过线板组件	Thread Guide Assembly	2
29	13E-39	机针夹线螺杆	Needle Thread Tension Screw	2
30	13E-40a	机针夹线板	Needle Thread Tension Plate	4
31	10D-29	机针夹线板	Needle Thread Tension Plate	2
32	13E-42	机针后夹线套	Needle Rear Thread Tension Housing	2
33	14E-40	机针夹线簧	Needle Thread Tension Spring	2
34	13E-44	机针前夹线套	Needle Front Thread Tension Housing	2
35	13E-45	蝶形螺母锁紧簧	Wing Nut Locking Spring	2
36	13E-61	蝶形螺母	Wing Nut	2
37	J-37#	组件	Subassembly	



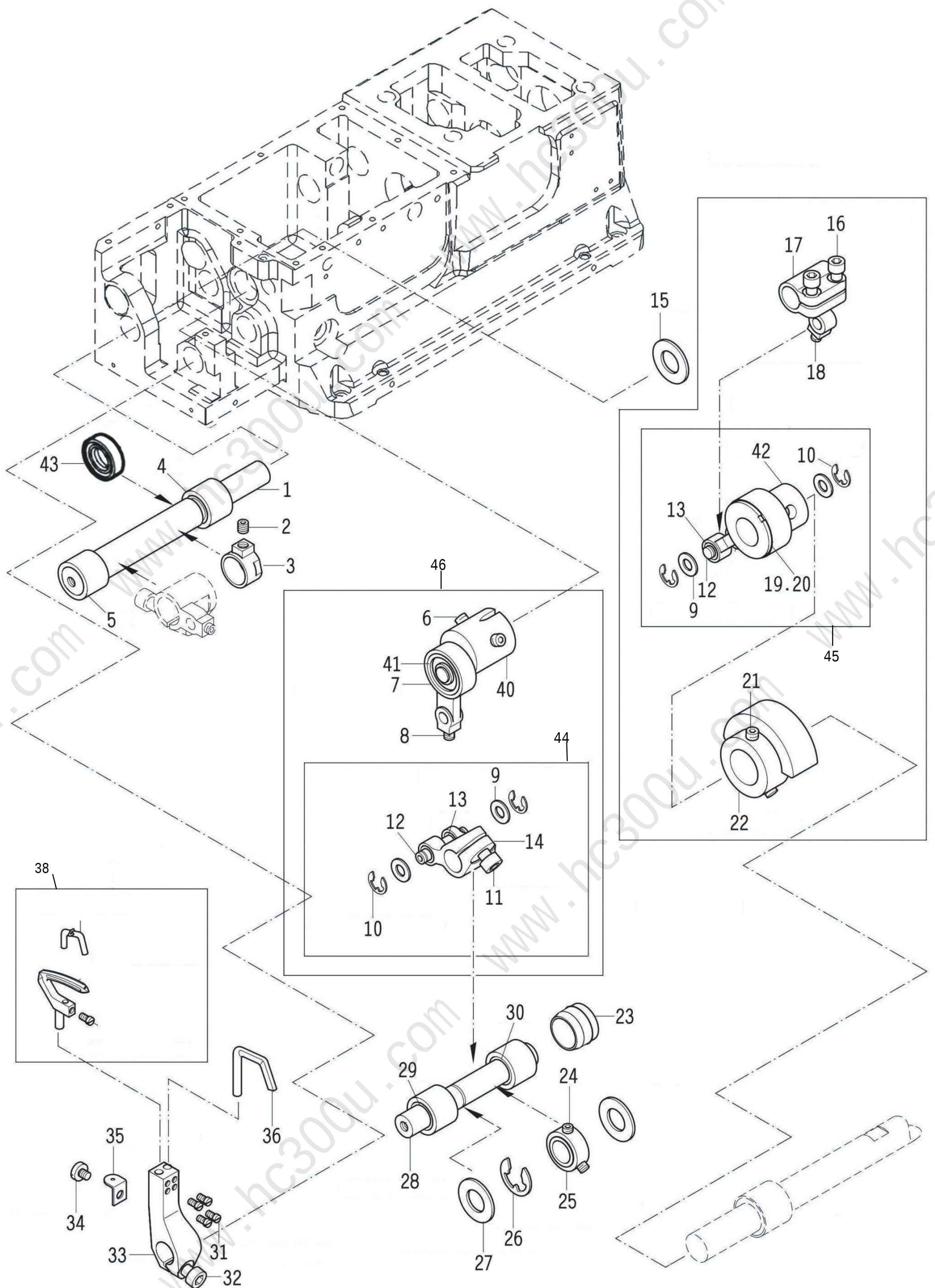
序号	图号	零部件名称	Name	数量
1	20K-1	传动轴	Drive Shaft	1
2	20I-2	轴套	Bushing	1
3	13D-18	内六角紧定螺钉	Hexagon Socket Set Screw	2
4	20K-4	调节曲盘	Adjusting Disc	1
5	20K-5	调节片	Adjusting Plate	1
6	20K-6	调节手轮	Adjusting Handwheel	1
7	7C-10	螺钉	Screw	2
8	20K-8	调节固定塞	Adjusting Fixed Plug	1
9	20K-9	沉头螺钉	Countersunk Head Screw	1
10	20K-10	定位销	Positioning Pin	1
11	20K-11	弹簧	Spring	1
12	20K-12	调节片	Adjusting Plate	1
13	20K-13	销	Pin	1
14	JGA-91	螺钉	Screw	2
15	20K-15	摆动杆	Swing Lever	1
16	8B-18	垫圈	Washer	1
17	JGA-91	螺钉	Screw	1
18	20K-18	限位块	Limit Block	1
19	20K-19	销	Pin	1
20	20K-20	自润滑轴套	Self-lubricating Bushing	2
21	20K-21	轴套	Bushing	1



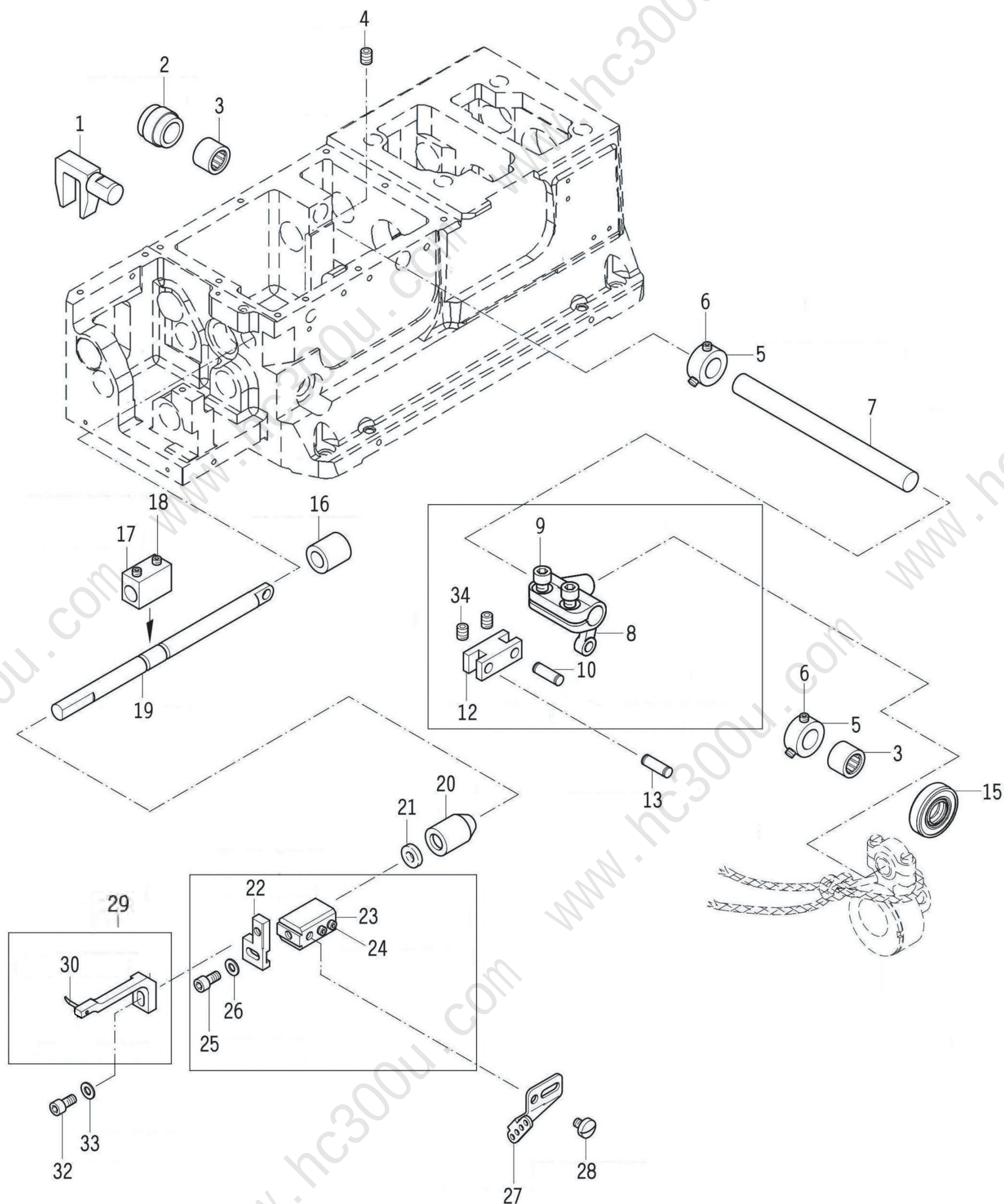
序号	图号	零部件名称	Name	数量
1	20L-1	传动轴	Drive Shaft	1
2	20L-2	挡圈	Retaining Ring	1
3	13D-18	内六角紧定螺钉	Hexagon Socket Set Screw	2
4	20L-4	自润滑轴承	Self-lubricating Bearing	2
5	20L-5	弹簧钩	Spring Hook	1
6	C-51	垫圈	Washer	1
7	B-26	螺母	Nut	1
8	20L-8	开口挡圈	Opening Retaining Ring	1
9	13D-18	内六角紧定螺钉	Hexagon Socket Set Screw	1
10	C-18	螺钉	Screw	1
11	20L-11	连接块	Connecting Block	1
12	20L-12	挑线连接片	Thread Take-up Connecting Plate	1
13	20L-13	连接销	Connecting Pin	2
14	20L-14	剪线连杆弹簧	Thread Trimming Connecting Rod Spring	1



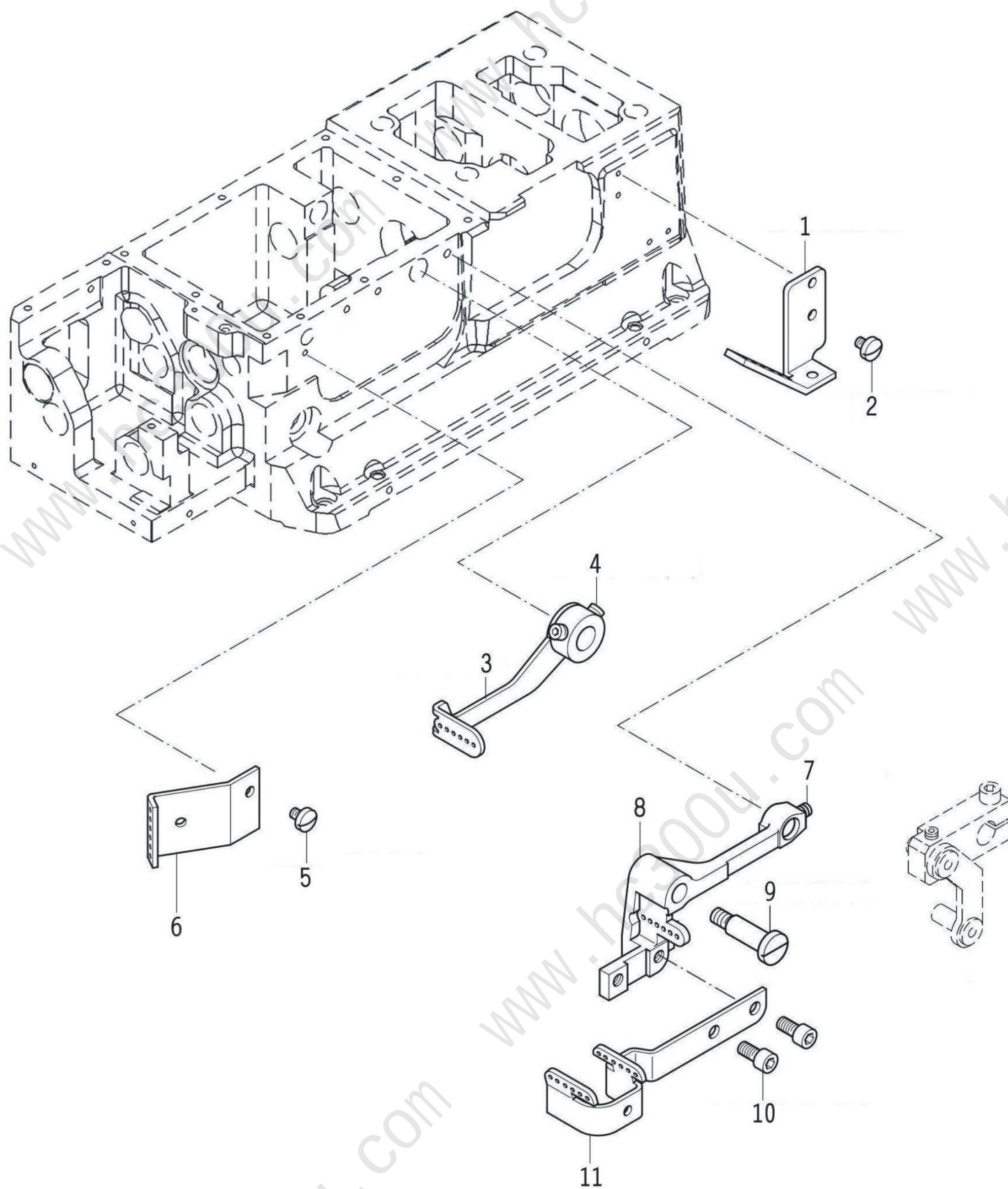
序号	图号	零部件名称	Name	数量
1	20M-1	针板	Needle Plate	1
2	20D-6	螺钉	Screw	2
3	20M-3-1	针板支承柱形垫	Needle Plate Support Cylindrical Pad	1
4	20M-3-2	针板支承轴	Needle Plate Support Shaft	1
5	7A-26	螺母	Nut	1
6	20M-6	下轴	Lower Shaft	1
7	20M-7	送料牙	Feed Dog	1
8	20E-25	螺钉	Screw	1
9	20M-9-1	滚针轴承	Needle Roller Bearing	1
10	20M-10-1	滚针轴承	Needle Roller Bearing	1
11	20M-9-1	轴承	Bearing	1
12	20M-10-1	滚针轴承	Needle Roller Bearing	1
13	20M-10-1	滚针轴承	Needle Roller Bearing	1
14	20E-25	螺钉	Screw	1
15	20M-15	卡簧	Circlip	2
16	20M-16	垫圈	Washer	2
17	20M-17	送料架	Feed Frame	1
18	20M-18	铰链轴	Hinge Shaft	1
19	13D-18	内六角紧定螺钉	Hexagon Socket Set Screw	1
20	20M-20	送料牙架	Feed Dog Holder	1
21	C-22-3	内六角紧定螺钉	Hexagon Socket Set Screw	1
22	20M-22	一字紧定螺钉	Slotted Set Screw	1
23	JGA-110	螺母	Nut	1
24	20M-24	开口挡圈	Opening Retaining Ring	2
25	20N-9	垫圈	Washer	2
26	20M-26	送料牙传动架	Feed Dog Transmission Frame	1
27	20M-27	铰链销	Hinge Pin	2
28	20M-28	滚针轴承	Needle Roller Bearing	4
29	20M-29	螺钉	Screw	1
30	20M-30	弯针导架曲柄	Curved Needle Guide Bracket Crank	1
31	20M-31	滚针轴承	Needle Roller Bearing	1
32	20B-42	滚针轴承	Needle Roller Bearing	1
33	C-22-3	内六角紧定螺钉	Hexagon Socket Set Screw	1
34	20M-34	油封	Oil Seal	1
35	M-35#	组件	Subassembly	
36	M-36#	组件	Subassembly	



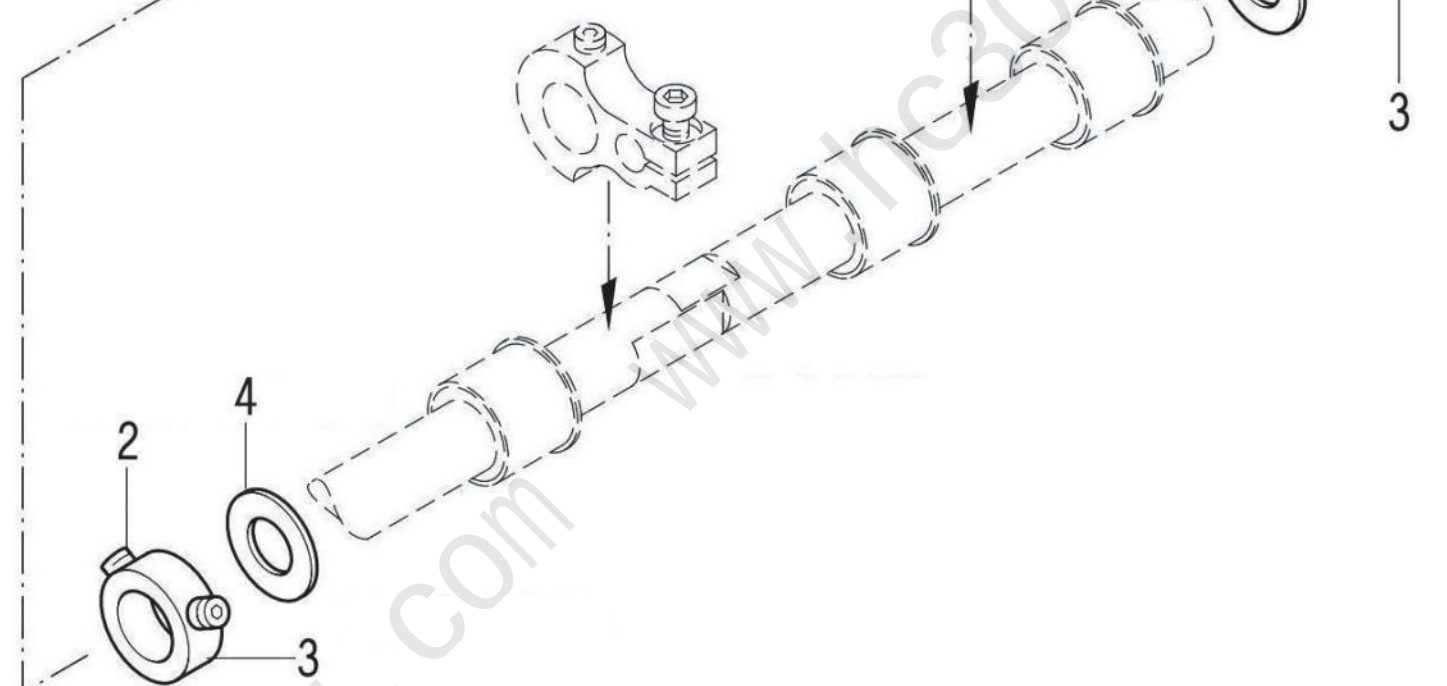
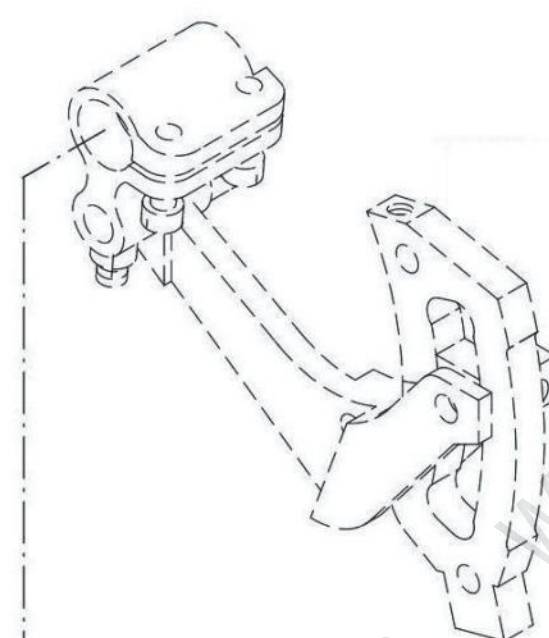
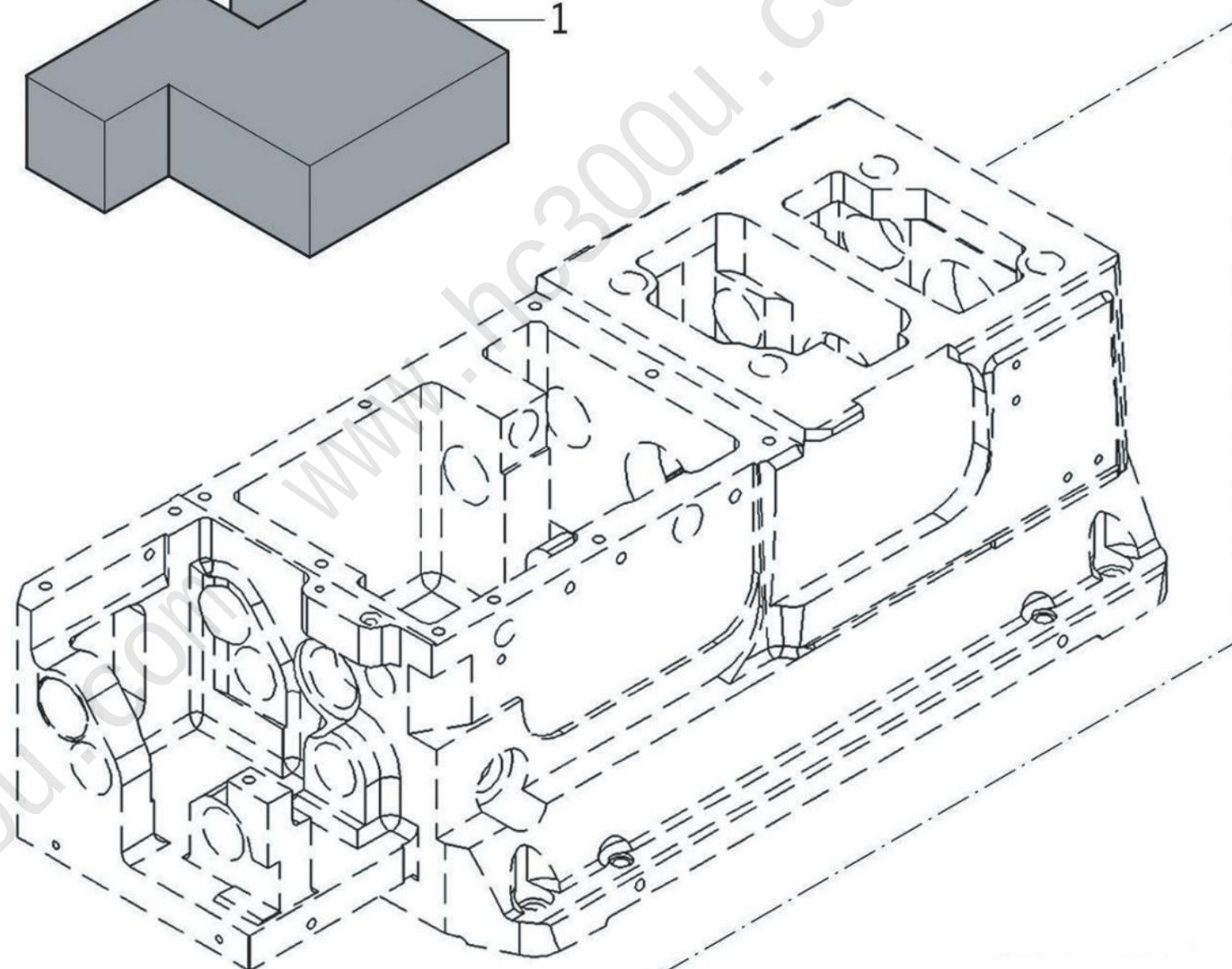
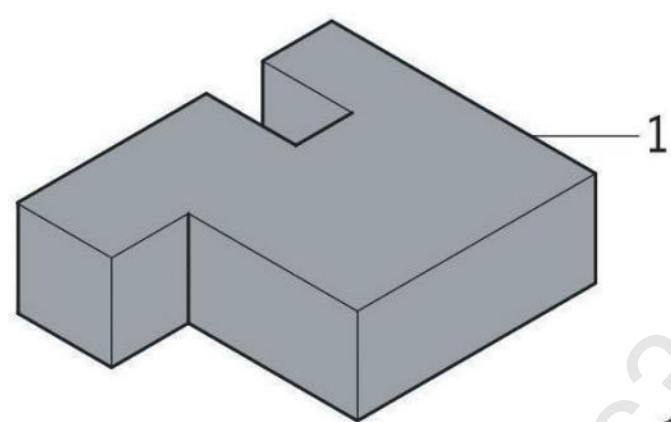
序号	图号	零部件名称	Name	数量
1	20N-1	弯针轴	Curved Needle Shaft	1
2	13D-18	内六角紧定螺钉	Hexagon Socket Set Screw	1
3	20N-3	定位挡圈	Positioning Retaining Ring	1
4	20N-4-1	滚针轴承	Needle Roller Bearing	1
5	20N-5	轴套	Shaft Sleeve	1
6	20F-3-1	固定螺钉	Fixing Screw	2
7	20N-7	送料传动连杆	Feed Drive Connecting Rod	1
8	C-22-3	内六角紧定螺钉	Hexagon Socket Set Screw	1
9	20N-9	垫圈	Washer	4
10	20M-24	开口挡圈	Opening Retaining Ring	4
11	20E-25	螺钉	Screw	1
12	20N-12	铰链轴	Hinge Shaft	2
13	20M-28	滚针轴承	Needle Roller Bearing	4
14	20N-14	弯针连杆	Curved Needle Connecting Rod	1
15	8B-18	垫圈	Washer	1
16	JGA-91	螺钉	Screw	2
17	20N-17	送料摆轴曲柄	Feed Swing Shaft Crank	1
18	C-22-3	内六角紧定螺钉	Hexagon Socket Set Screw	1
19	20N-22	弯针连杆	Curved Needle Connecting Rod	1
20	20N-23	滚针轴承	Needle Roller Bearing	1
21	20N-24	固定螺钉	Fixing Screw	2
22	20N-25	平衡块	Balance Weight	1
23	20N-26	胶塞	Rubber Plug	1
24	13D-18	内六角紧定螺钉	Hexagon Socket Set Screw	2
25	20I-2	轴套	Shaft Sleeve	1
26	20N-29	开口挡圈	Opening Retaining Ring	1
27	8B-18	垫圈	Washer	1
28	20N-31	弯针轴	Curved Needle Shaft	1
29	20N-4-1	滚针轴承	Needle Roller Bearing	1
30	20N-4-1	滚针轴承	Needle Roller Bearing	1
31	20N-34	螺钉	Screw	4
32	A-48	螺钉	Screw	1
33	20N-36	弯针座	Curved Needle Base	1
34	20D-4	螺钉	Screw	1
35	20N-38	弯针过线板	Curved Needle Thread Guide Plate	1
36	20N-39	护针A	Needle Guard A	1
37				
38	20N-41	弯针	Looper	1
39				
40	20N-43	弯针曲柄	Curved Needle Crank	1
41	20N-44	球轴承	Ball Bearing	1
42	20N-45	偏心轮	Eccentric Wheel	1
43	20N-46	骨架油封	Frame Oil Seal	1
44	N-44#	组件	Subassem bly	
45	N-45#	组件	Subassem bly	
46	N-46#	组件	Subassem bly	



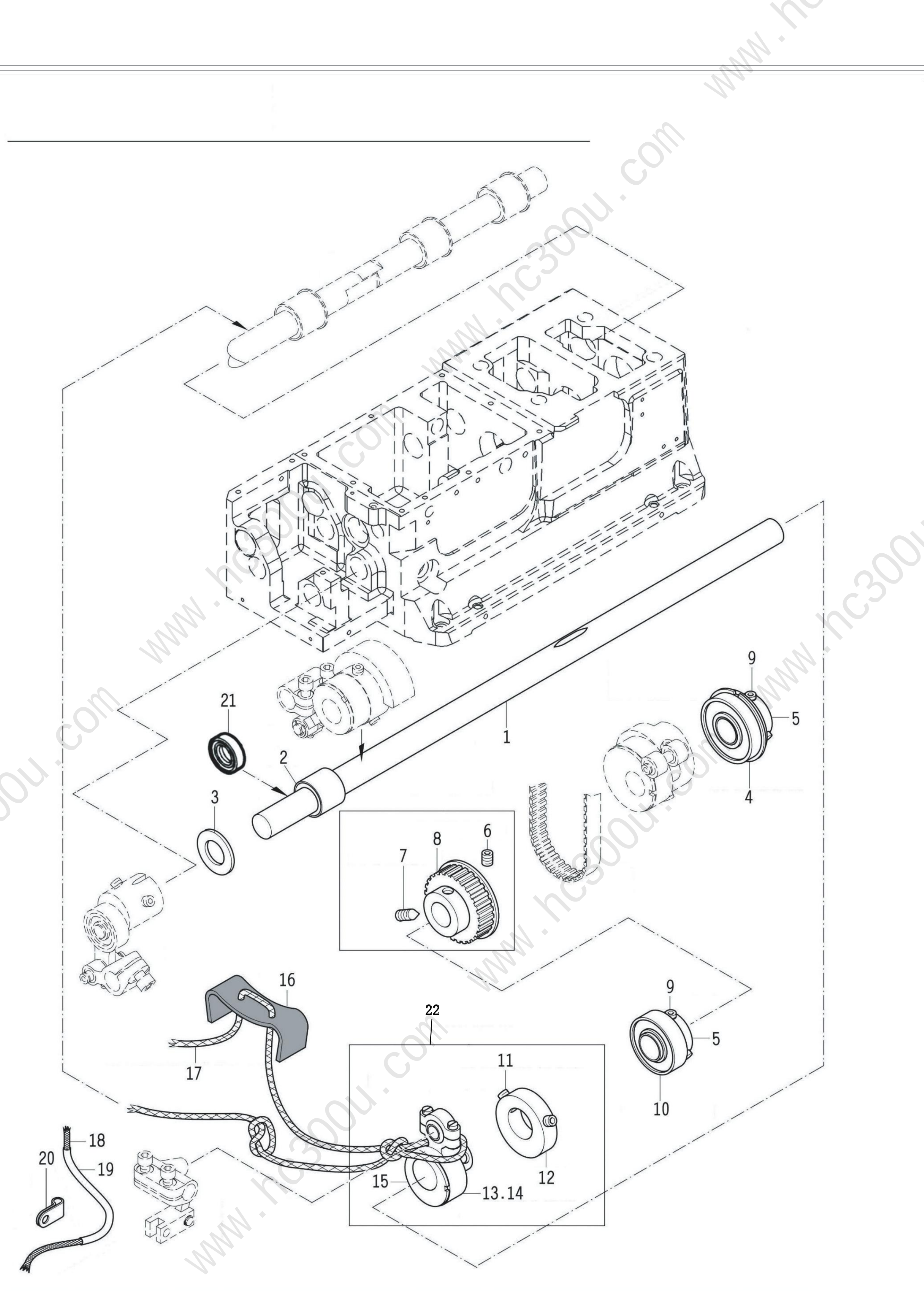
序号	图号	零部件名称	Name	数量
1	200-1	拨叉	Fork	1
2	200-2	胶塞	Rubber Plug	1
3	20C-23	滚针轴承	Needle Roller Bearing	2
4	C-22-3	紧定螺钉	Set Screw	1
5	200-5	挡圈	Retaining Ring	2
6	C-44	紧定螺钉	Set Screw	4
7	200-7	叉针轴	Needle Fork Shaft	1
8	200-8	叉针曲柄	Needle Fork Crank	1
9	9C-19a	螺钉	Screw	2
10	200-10	连接轴	Connecting Shaft	1
11	-	-	-	1
12	200-12	连杆	Connecting Rod	1
13	200-10	连接轴	Connecting Shaft	1
14	-	-	-	1
15	200-17	油封	Oil Seal	1
16	200-18	铜轴套	Copper Bushing	1
17	200-19	滑块	Slider	1
18	200-20	紧定螺钉	Set Screw	2
19	200-21	叉针杆	Needle Fork Rod	1
20	200-22	铜轴套	Copper Bushing	1
21	200-23	O型密封圈	O-ring Seal	1
22	200-24	调整块	Adjusting Block	1
23	200-25	过线板固定块	Thread Guide Plate Fixing Block	1
24	B-47	紧定螺钉	Screw	2
25	14C-37	螺钉	Screw	1
26	JGA-48	垫圈	Washer	1
27	200-29	过线板	Thread Guide Plate	1
28	7C-42	螺钉	Screw	1
29	200-31	叉针夹	Spreader	1
30	200-32	叉针	Needle Fork	1
31	-	-	-	1
32	14C-37	螺钉	Screw	1
33	JGA-48	垫圈	Washer	1
34	JGA-44	螺钉	Screw	2



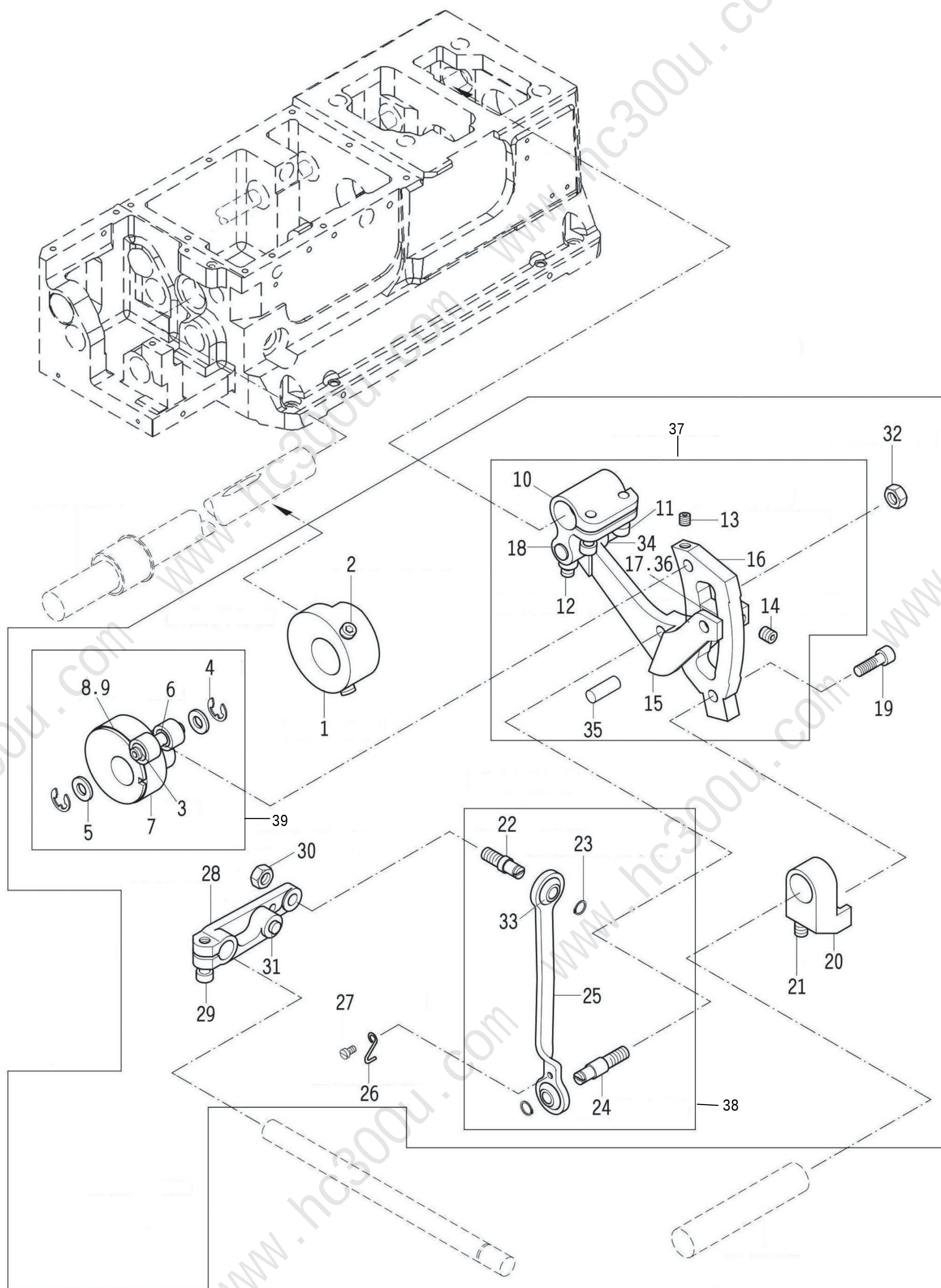
序号	图号	零部件名称	Name	数量
1	20P-1	过线板	Thread Guide	1
2	20D-4	螺钉	Screw	1
3	20P-3	过线板合件	Thread Guide Assembly	1
4	20F-3-1	紧定螺钉	Screw	2
5	20D-4	螺钉	Screw	1
6	20P-6	过线板	Thread Guide	1
7	13D-18	紧定螺钉	Screw	1
8	20P-8	过线支架	Thread Guide Bracket	1
9	20P-9	螺钉	Screw	1
10	9G-19a	螺钉	Screw	2
11	20P-11	过线板	Thread Guide	1



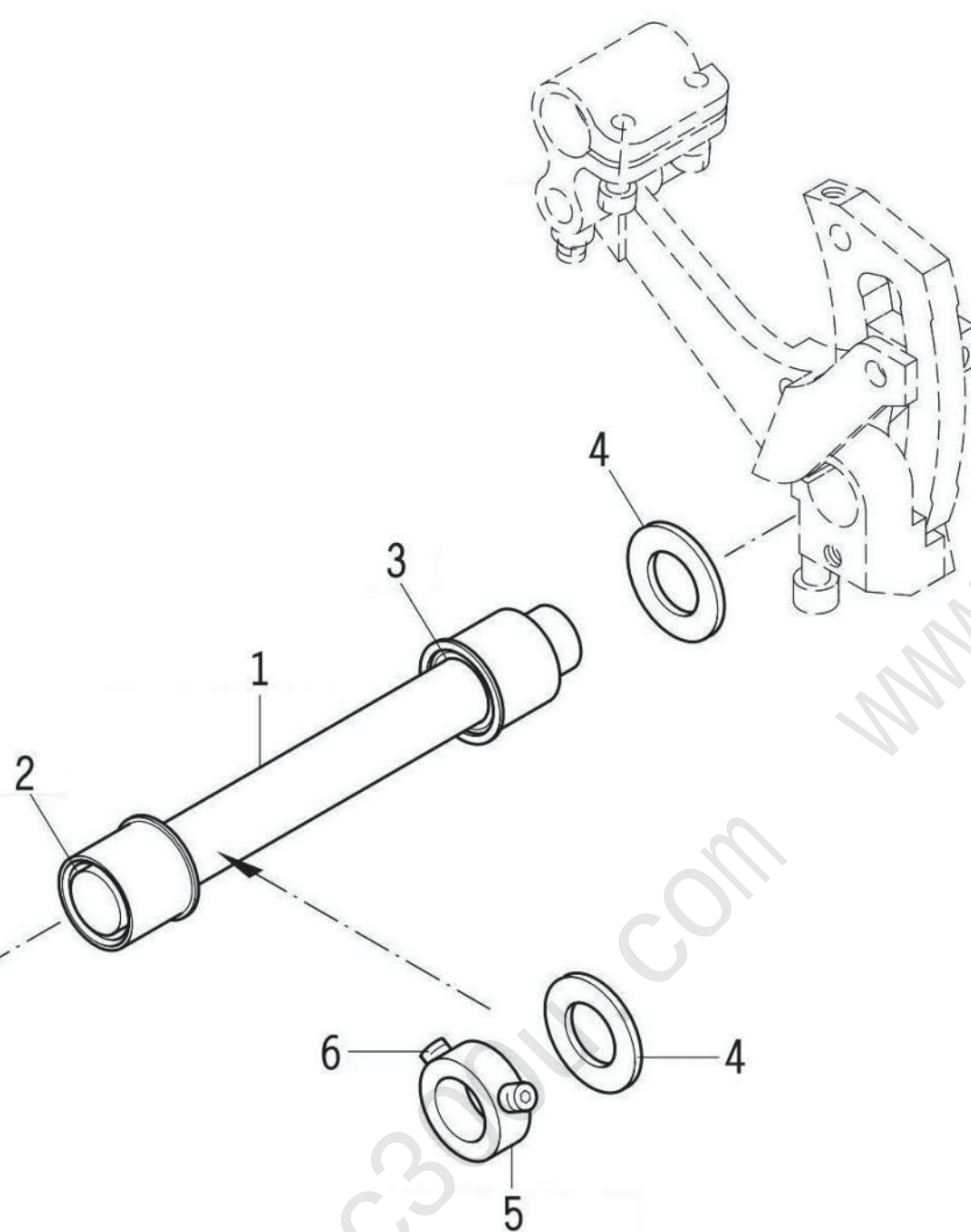
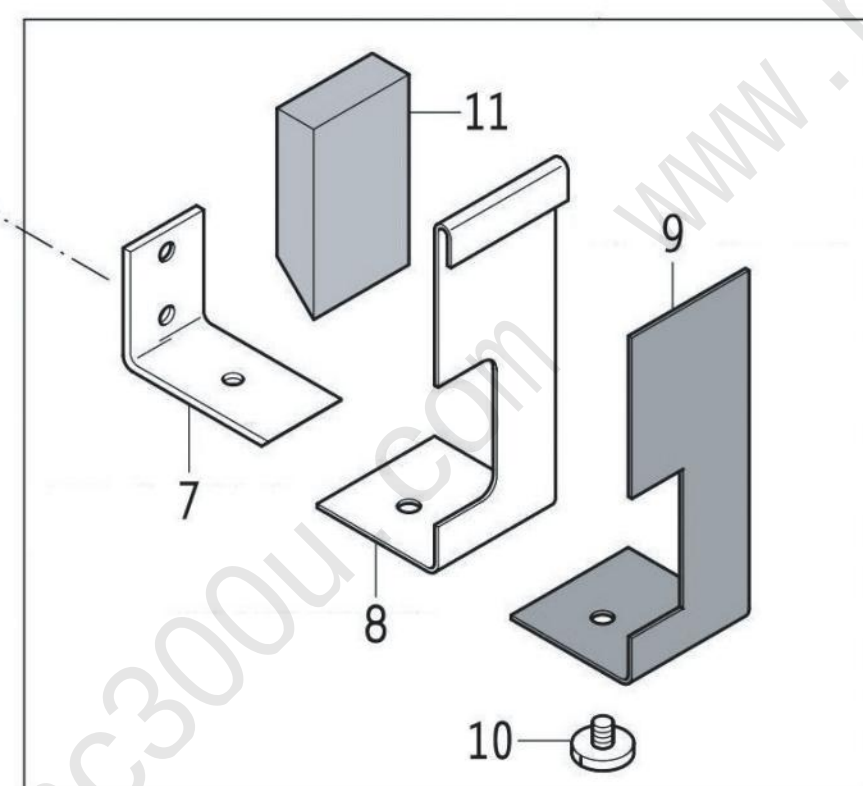
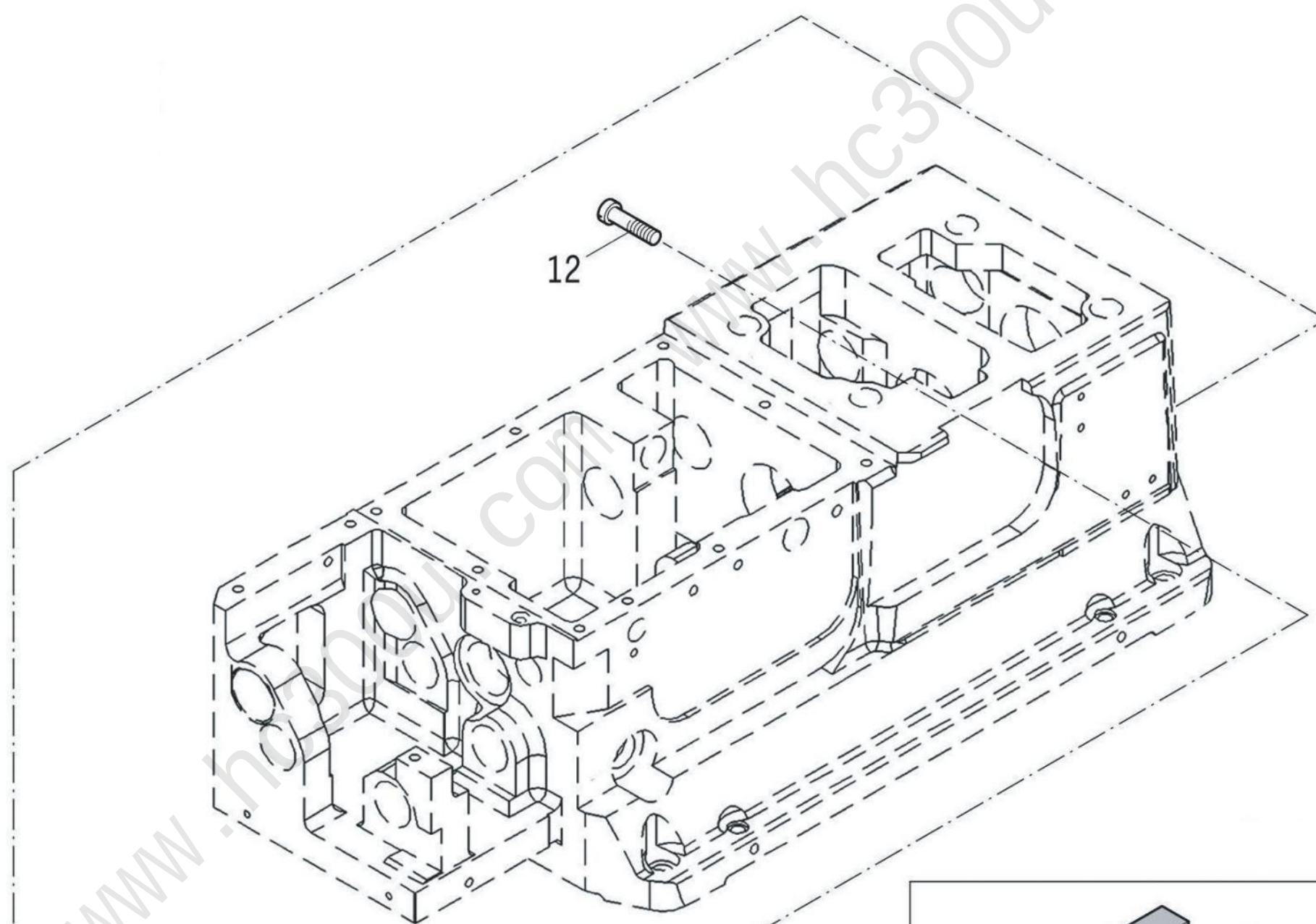
序号	图号	零部件名称	Name	数量
1	20Q-1	油毡	Felt Wick	1
2	20F-3-1	固定螺钉	Fixing Machine Screw	4
3	20Q-3	紧圈	Retaining Collar	3
4	20T-4	垫圈	Washer	2



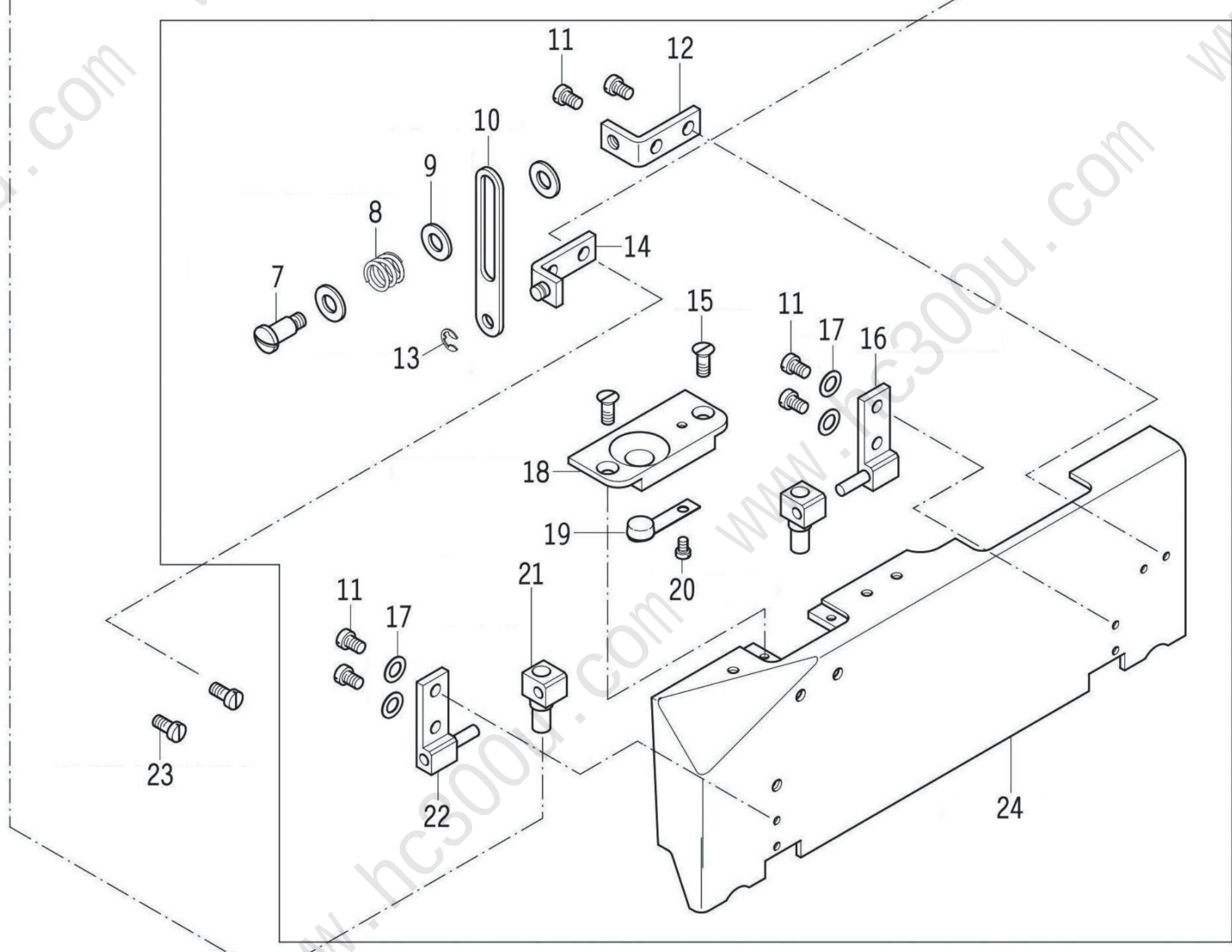
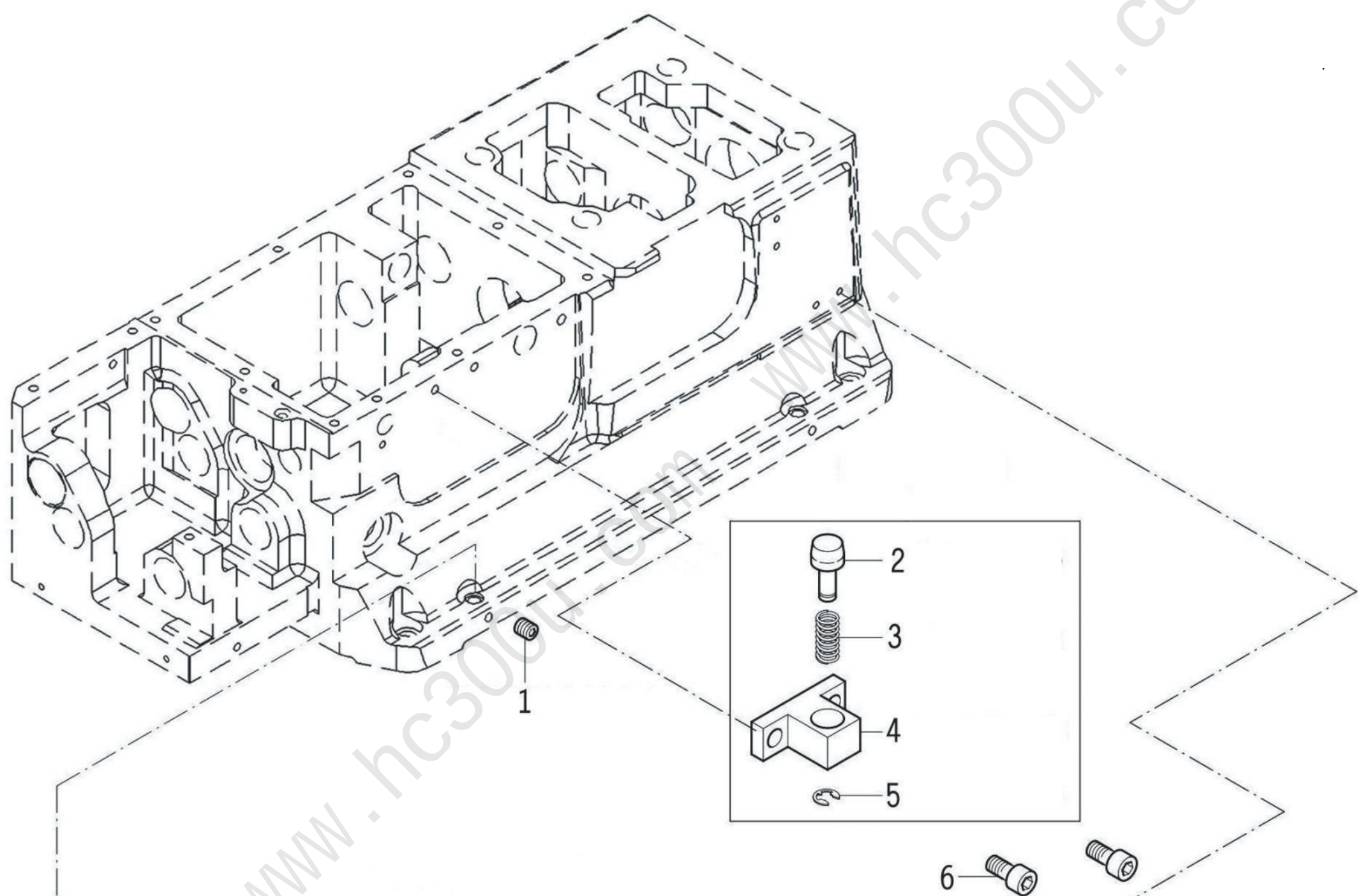
序号	图号	零部件名称	Name	数量
1	20R-1	下轴	Lower Shaft	1
2	20M-9-1	滚针轴承	Needle Roller Bearing	1
3	20R-3	垫圈	Washer	1
4	20R-4	轴承	Bearing	1
5	20R-5	轴套	Shaft Bushing	2
6	20F-6	紧定螺钉	Set Screw	1
7	A-58	紧定螺钉	Set Screw	1
8	20R-8	同步轮合件	Timing Pulley Assembly	1
9	20F-3-1	紧定螺钉	Set Screw	4
10	20R-10	轴承	Bearing	1
11	A-31	内六角紧定螺钉	Hexagon Socket Set Screw	2
12	20R-12	偏心平衡轮	Eccentric Balance Wheel	1
13	20R-13	滚针轴承	Needle Roller Bearing	1
14	20R-14	连接杆组件	Connecting Rod Assembly	1
15	20R-15	偏心轮	Eccentric Wheel	1
16	20R-16	油毡	Oil Felt	1
17	20R-17	油绳	Oil Wicking	1
18	20R-18	油绳	Oil Wicking	1
19	20R-19	维尼龙油管	Vynlon Oil Tube	1
20	20H-7	油管夹	Oil Tube Clip	1
21	20M-34	油封	Oil Seal	1
22	R-22#	组件	Subassembly	



序号	图号	零部件名称	Name	数量
1	20S-1	偏心轮	Eccentric Wheel	1
2	20N-24	紧定螺钉	Set Screw	2
3	20N-12	销轴	Pin Shaft	1
4	20M-24	开口挡圈	Opening Retaining Ring	2
5	20N-9	垫圈	Washer	2
6	20M-28	滚针轴承	Needle Roller Bearing	2
7	20S-7-1	传动连杆	Drive Connecting Rod	1
8	20S-7-2	偏心轮	Eccentric Wheel	1
9	20E-30	滚针轴承	Needle Roller Bearing	1
10	20S-8	连杆	Connecting Rod	1
11	JGA-91	螺钉	Screw	2
12	20F-3-1	紧定螺钉	Set Screw	1
13	13D-18	紧定螺钉	Set Screw	1
14	20F-3-1	紧定螺钉	Set Screw	1
15	20S-13	连动架	Linkage Frame	1
16	20S-14	连杆	Connecting Rod	1
17	20S-15	滑块	Slider	1
18	20S-16	销轴	Pin Shaft	1
19	C-18	螺钉	Screw	1
20	20S-18	连接块	Connecting Block	1
21	20F-3-1	紧定螺钉	Set Screw	1
22	20S-20	铰链螺钉	Hinge Screw	1
23	20S-21	轴用挡圈	Shaft Retaining Ring	2
24	20S-22	铰链螺钉	Hinge Screw	1
25	20S-23	连杆	Connecting Rod	1
26	20S-24	油管钩	Oil Pipe Hook	1
27	7C-10	螺钉	Screw	1
28	20S-26	连杆	Connecting Rod	1
29	C-18	螺钉	Screw	1
30	7A-18	螺母	Nut	1
31	20S-29	销轴	Pin Shaft	1
32	7A-18	螺母	Nut	1
33	20S-31	关节轴承	Spherical Plain Bearing	2
34	20S-32	滚针轴承	Needle Roller Bearing	1
35	20S-33	销轴	Pin Shaft	1
36	20M-28	滚针轴承	Needle Roller Bearing	1
37	S-37#	组件	Subassem bly	
38	S-38#	组件	Subassem bly	
39	S-39#	组件	Subassem bly	



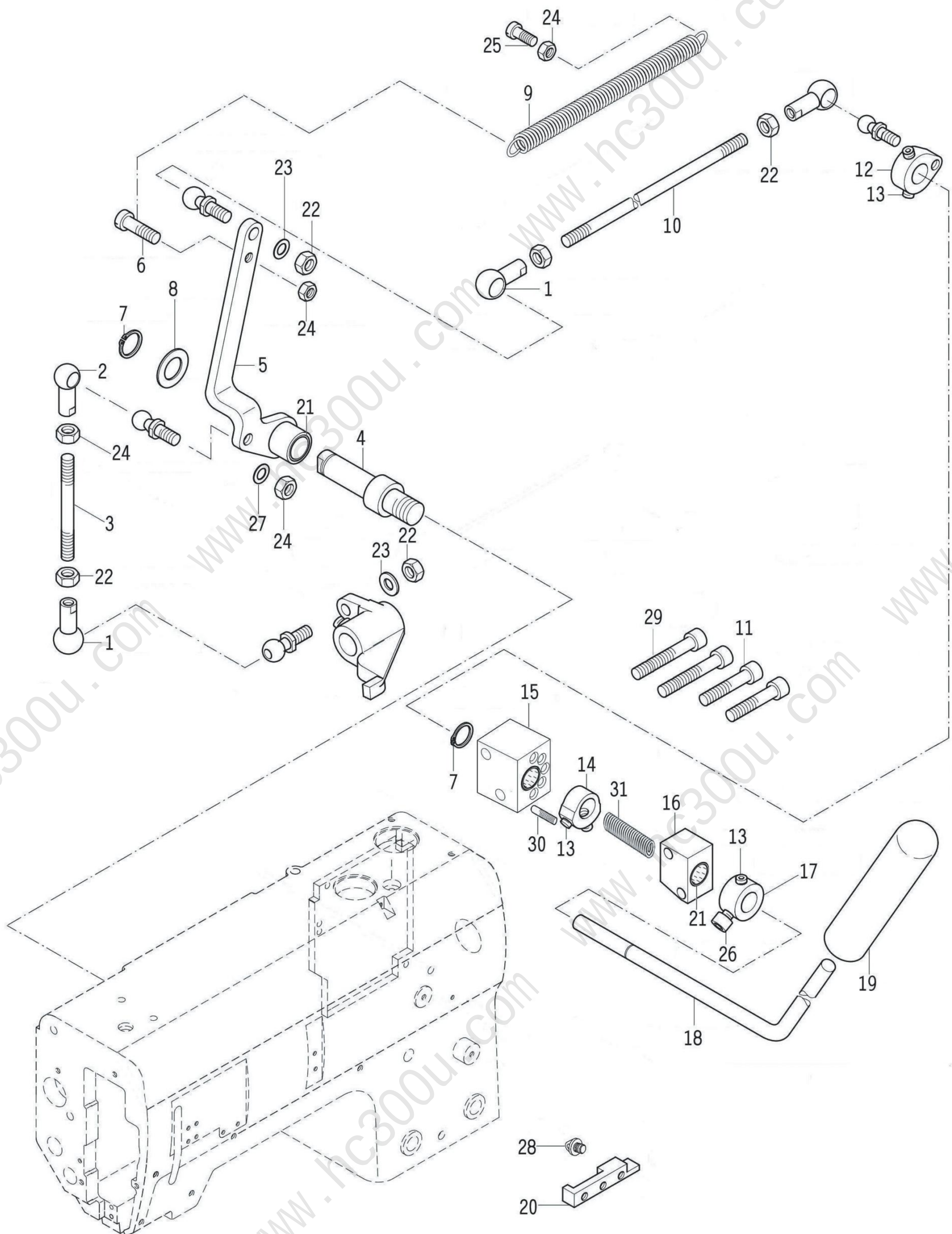
序号	图号	零部件名称	Name	数量
1	20T-1	轴	Shaft	1
2	20M-10-1	滚针轴承	Needle Roller Bearing	1
3	20M-9-1	滚针轴承	Needle Roller Bearing	1
4	20T-4	垫圈	Washer	2
5	20Q-3	挡圈	Retaining Ring	1
6	20F-3-1	紧定螺钉	Set Screw	2
7	20T-7	挡板	Baffle Plate	1
8	20T-8-1	油毡夹	Felt Clip	1
9	20T-9	油毡	Felt Wick	1
10	20T-10	螺钉	Screw	1
11	20T-11	油毡	Felt Wick	1
12	20T-12	螺钉	Screw	1



序号	图号	零部件名称	Name	数量
1	C-22-3	内六角紧定螺钉	Hexagon Socket Set Screw	2
2	20U-2	按键销	Key Pin	1
3	20U-3	弹簧	Spring	1
4	20U-4	按键固定座	Key Fixing Base	1
5	20U-5	开口挡圈	Opening Retaining Ring	1
6	JGA-91	螺钉	Screw	2
7	20U-7	铰链螺钉	Hinge Screw	1
8	20U-8	弹簧	Spring	1
9	20U-9	垫圈	Washer	3
10	20U-10	固定片	Fixing Plate	1
11	20U-11	螺钉	Screw	6
12	20U-12	侧盖连接块	Side Cover Connecting Block	1
13	20U-5	开口挡圈	Opening Retaining Ring	1
14	20U-14	侧盖固定块组件	Side Cover Fixing Block Assembly	1
15	20D-6	沉头螺钉	Countersunk Head Screw	2
16	20U-16	连接块组件	Connecting Block Assembly	1
17	C-51	垫圈	Washer	6
18	20U-18	按键定位块	Key Positioning Block	1
19	20U-19	按键弹簧片	Key Spring Leaf	1
20	7C-13	螺钉	Screw	1
21	20U-21	侧盖固定块	Side Cover Fixing Block	2
22	20U-22	连接块组件	Connecting Block Assembly	1
23	14C-37	螺钉	Screw	2
24	20U-24	侧盖	Side Cover	1

序号	图号	零部件名称	Name	数量
1	20V-1	压脚提升块	Presser Foot Lifting Block	1
2	20F-3-1	固定螺钉	Fixing Screw	1
3	20V-3	轴套	Shaft Sleeve	1
4	20V-4	气缸支承轴	Air Cylinder Support Shaft	1
5	20V-5	气管分接头	Air Pipe Branch Connector	1
6	20V-6	气管接头	Air Pipe Connector	1
7	20V-7	气管转换接头	Air Pipe Adapter	1
8	20V-8	气缸	Air Cylinder	1
9	20V-9	Y接头	Y-type Connector	1
10	20V-10	节流阀	Throttle Valve	1
11	20J-19	气管接头	Air Pipe Connector	1
12	7A-18	螺母	Nut	1
13	V-13#	组件	Subassembly	

*此为气动抬压款专属零件页面
*This is the exclusive parts page for pneumatic presser foot lifting model



序号	图号	零部件名称	Name	数量
1	20Z-1	万向球头M6	Universal Ball Head M6	3
2	20Z-2	万向球头M5	Universal Ball Head M5	1
3	20Z-3	螺纹连接杆	Threaded Connecting Rod	1
4	20Z-4	支撑轴	Support Shaft	1
5	20Z-5	摆架曲柄支架	Swing Frame Crank Bracket	1
6	20Z-6	螺钉	Screw	2
7	20Z-7	轴用挡圈	Shaft Retaining Ring	1
8	20Z-8	垫圈	Washer	2
9	20Z-9	拉力弹簧	Tension Spring	1
10	20Z-10	连接杆	Connecting Rod	1
11	20Z-11	螺钉	Screw	2
12	20Z-12	拉杆挡圈	Pull Rod Retaining Ring	1
13	20Z-13	紧定螺钉	Set Screw	5
14	20Z-14	定位挡圈	Positioning Retaining Ring	1
15	20Z-15	抬杆限位支座	Lifting Rod Limit Support	1
16	20Z-16	抬杆支座	Lifting Rod Support	1
17	20Z-17	挡圈	Retaining Ring	1
18	20Z-18	抬杆	Lifting Rod	1
19	20Z-19	手柄	Handle	1
20	20Z-20	弹簧挂柱	Spring Hanging Post	1
21	20T-22	自润滑轴套	Self-lubricating Bushing	6
22	A-35	螺母	Nut	5
23	A-36	垫圈	Washer	2
24	7A-26	螺母	Nut	4
25	13E-50	螺钉	Screw	1
26	9C-9a	螺钉	Screw	1
27	8B-24	垫圈	Washer	1
28	13E-13	弹簧挂销	Spring Hanging Pin	1
29	20Z-21	螺钉	Screw	2
30	20Z-22	定位螺钉	Positioning Screw	1
31	20Z-23	拉簧	Extension Spring	1

*此为手动抬压脚款专属零件页
*This is the exclusive parts page for manual presser foot lifting model